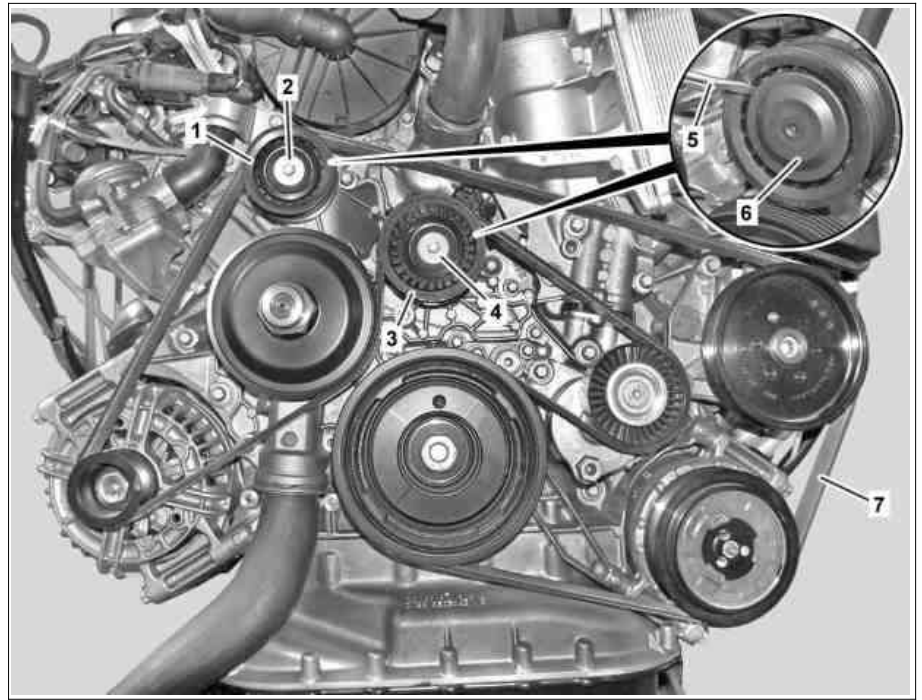


ENGINES 272 in MODEL 164, 171, 203, 204, 209, 211, 219, 221, 230, 251

ENGINES 273 in MODEL 164, 209, 211, 216, 219, 221, 230, 251

- 1 Pulley
- 2 Screw
- 3 Pulley
- 4 Screw
- 5 Screwdriver
- 6 Cover
- 7 Poly-V-belt



D13.21-0002-06

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text
P	025966	Replace guide pulley A for V-belt

i	List of affected vehicles	Model 164 Model 171 Model 203 Model 204 MODEL 209 Model 211 Model 216 Model 219 Model 221 Model 230 Model 251	SM13.20-P-0004A SM13.20-P-0004B SM13.20-P-0004C SM13.20-P-0004D SM13.20-P-0004E SM13.20-P-0004F SM13.20-P-0004G SM13.20-P-0004H SM13.20-P-0004I SM13.20-P-0004J SM13.20-P-0004K
⊗ ⊗	Remove/install		
1	Remove engine trim panel		
2	Remove cap (6)	i Installation: Install new cover (6).	
3	Loosen poly-V belt (7) in the area of the guide pulley (1)		
4	Replace guide pulley (1)	Nm Bolt, guide pulley (2) to timing case cover	*BA20.10-P-1004-01U
5	Install in the reverse order		

Nm Coolant pump, coolant thermostat

Number	Designation		Engine 272	Engine 273
BA20.10-P-1004-01U	Bolt, guide pulley between water pump and belt tensioner	Initial installation	Nm 35	35
		Follow-up operations	Nm 25	25

Parts ordering notes

Part no.	Designation	Quantity
A 272 202 10 19 05	Pulley	1