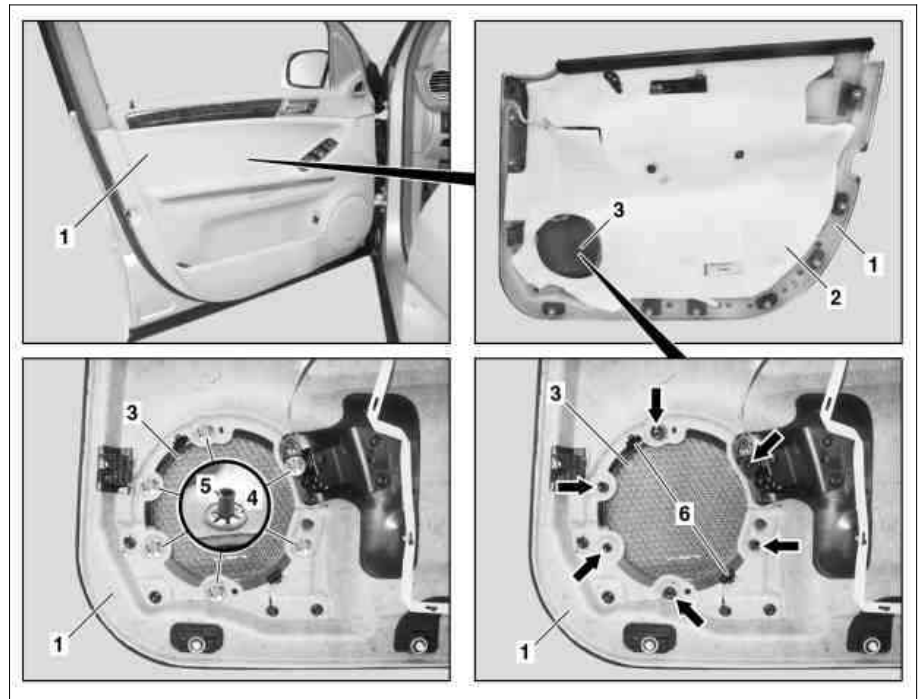


MODEL 164

- 1 Front door lining
- 2 Sound deadening mat
- 3 Speaker cover
- 4 Clamping plates
- 5 Pins
- 6 Clips



P72.10-3148-06

| ☒ | Remove | | |
|-----|---|---|---------------------|
| 1 | Remove front door lining (1) | ⚠ Lay front door lining (1) down on suitable subsurface to prevent damage. | AR72.10-P-1000GZ |
| 2 | Remove sound deadening mat (2) from front door lining (1) | ℹ Remove sound deadening mat (2) from door lining and fold over until speaker cover (3) is accessible | |
| 3.1 | Separate plastic bonds (arrows) on speaker cover (3) with suitable bit and remove plastic residues from front door lining (1) | ℹ When initially removing speaker cover (3). ℹ Do not operate at excessive speed because the plastic becomes too hot, melts and galls the bit ℹ Number of plastic spot welds can vary according to model designation and equipment. Rechargeable drill/screwdriver | *WH58.30-Z-1007-20A |
| 3.2 | Bend open clamping plates (4) with suitable screwdriver and remove from pins | ℹ When repeatedly removing speaker cover (3) | |
| 4 | Remove speaker cover (3) | ℹ Press clips (6) together | |
| ☒ | Install | | |
| 5 | Insert speaker cover (3) | ℹ Ensure that clips (6) are seated correctly | |
| 6 | Press clamping plates (4) over pins (5) of speaker cover (3) | ℹ Use 10 mm socket. The clamping plates (4) should make firm contact to the front door lining (1) ℹ Replace clamping plates. | |
| 7 | Fasten sound deadening mat (2) to front door lining (1) | ℹ Position gluing points and press on sound deadening mat (2) | |
| 8 | Install front door lining (1) | ℹ If required, cut off pins (5) on speaker cover (3) with suitable tool | AR72.10-P-1000GZ |

Commercially available tools

| Number | Designation |
|--------------------|-----------------------|
| WH58.30-Z-1007-20A | Cordless drill/driver |