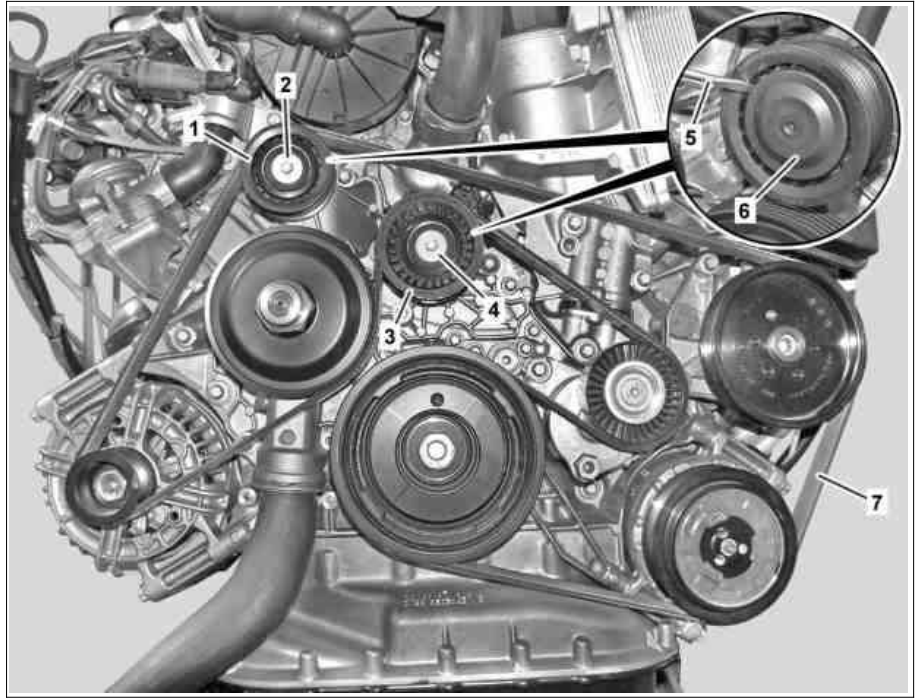


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- 1 Pulley
- 2 Screw
- 3 Pulley
- 4 Screw
- 5 Screwdriver
- 6 Cover
- 7 Poly-V-belt



D13.21-0002-06

**Operation no. of operation texts or standard texts and flat rates**

Category	Op. no.	Operation text
P	025966	Replace guide pulley A for V-belt

<b>i</b>	List of affected vehicles	Model 164 Model 171 Model 203 Model 204 MODEL 209 Model 211 Model 216 Model 219 Model 221 Model 230 Model 251	<span style="color: red;">SM13.20-P-0004A</span> SM13.20-P-0004B SM13.20-P-0004C SM13.20-P-0004D SM13.20-P-0004E SM13.20-P-0004F SM13.20-P-0004G SM13.20-P-0004H SM13.20-P-0004I SM13.20-P-0004J SM13.20-P-0004K
<b>⊗ ⊗</b>	<b>Remove/install</b>		
1	Remove engine trim panel		
2	Remove cap (6)	<b>i</b> <b>Installation:</b> Install new cover (6).	
3	Loosen poly-V belt (7) in the area of the guide pulley (1)		
4	Replace guide pulley (1)	<b>Nm</b> Bolt, guide pulley (2) to timing case cover	<span style="color: blue;">*BA20.10-P-1004-01U</span>
5	Install in the reverse order		

**Nm Coolant pump, coolant thermostat**

Number	Designation		Engine 272	Engine 273
BA20.10-P-1004-01U	Bolt, guide pulley between water pump and belt tensioner <span style="color: blue;">Only if the Timing Case Cover is new.</span>	Initial installation	Nm <del>35 = 26 ft.lbs</del>	35
		<span style="color: blue;">Only if you are just replacing the pulley.</span>	Follow-up operations	Nm 25 = 19 ft.lbs

**Parts ordering notes**

Part no.	Designation	Quantity
A 272 202 10 19 05	Pulley	1