

AR09.20-P-1310-03AMG	Torque diagram for intake manifold fastening system		
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**Modification notes**

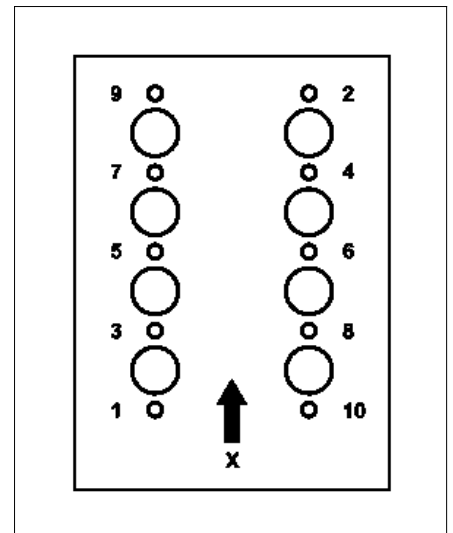
6.8.09	Value changed: bolt, intake manifold to cylinder head		<a href="#">*BA09.20-P-1002-01R</a>
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	Value changed: bolt, intake manifold to cylinder head		<a href="#">*BA09.20-P-1002-01R</a>

**Nm Intake manifold**

Number	Designation	Engine 156
BA09.20-P-1002-01R	Bolt, intake manifold to cylinder head	Stage 1 Nm 10
		Stage 2 45° 90
		Stage 3 45° 10

1 Tighten bolts on the intake manifold in numerical sequence.

**X** Front side of the engine



P09.20-2242-02