

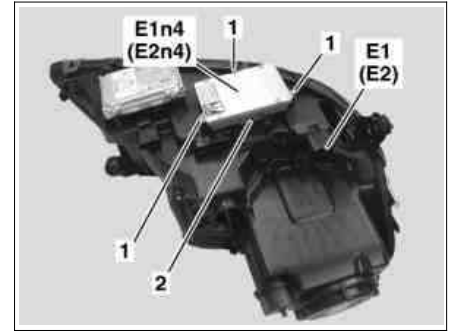
MODEL 164

with CODE (615) Bi-xenon headlamp unit with integrated curve illumination

with CODE (616) Bi-xenon headlamp unit with integrated asymmetric curve illumination

- 1 Bolts
2 Rubber seal

- E1 Left front lamp unit
E2 Right front lamp unit
E1n4 Xenon headlamp supply module
E2n4 Xenon headlamp supply module



P82.10-3815-01

☒ ☒	Remove/install		
⚠ Danger!	<p>Risk of death caused by high voltage levels present at xenon headlamps.</p> <p>Risk of explosion/fire hazard through highly flammable material in the area of damaged xenon bulbs.</p> <p>Risk of injury through UV light, hot components on xenon headlamps and glass splinters when xenon bulbs burst.</p> <p>Risk of poisoning through inhalation of mercury vapor and swallowing of or skin contact with toxic salts and mercury compounds.</p>	Do not come into contact with parts that are under high voltage. Persons with active electronic implants (e.g. heart pacemakers) must never work on xenon headlamps. Switch off complete lighting system. Wear insulating safety shoes, safety glasses and protective gloves. Remove highly inflammable materials from the hazard area. Ensure that the workplace is sufficiently ventilated.	AS82.10-Z-0001-01A
1	Remove left front lamp unit (E1) or right front lamp unit (E2)		AR82.10-P-4730GZ
2	Remove bolts (1)		
3	Pry off xenon headlamp supply module (E1n4, E2n4)	<p>i Installation: Ensure that the rubber seal (2) is built-in tightly.</p>	
4	Install in the reverse order		
☒	Checking		
<p>5</p> <p>AD</p>	<p>Adjust the zero position of the xenon headlamps</p> <p>Connect STAR DIAGNOSIS and read out fault memory</p>	STAR DIAGNOSIS diagnosis system	<p>*WH58.30-Z-1048-13A</p> <p>AD00.00-P-2000-04A</p>
<p>6</p> <p>AP</p>	<p>Check the setting of the xenon headlamps and adjust if necessary</p> <p>Check and correct headlamp adjustment</p>		AP82.10-P-8260GZ

Commercially available tools

Number	Designation	
WH58.30-Z-1048-13A	STAR DIAGNOSIS Compact diagnosis system for passenger cars	6511 1801 00