





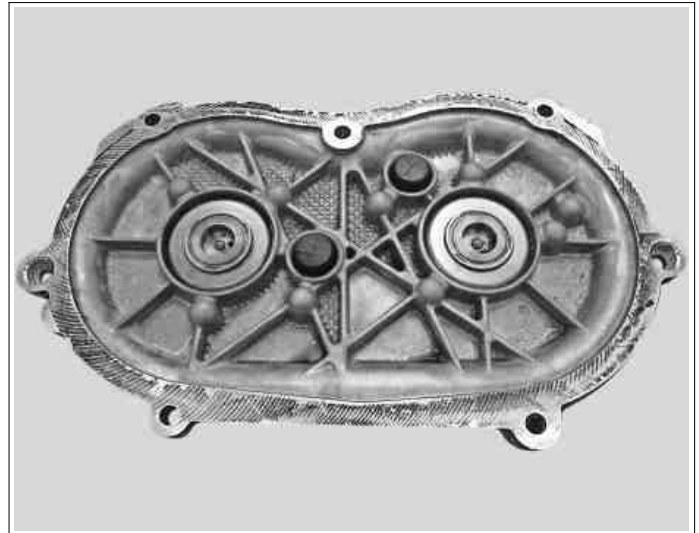
AR01.00-P-0050-01A	Remove sealant		
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Engine all (4xWD, CAR, Heavy transporter, Light transporter)

Repair materials

Number	Designation	Order number
BR00.45-Z-1038-04A	Loctite 7200	Henkel AG & Co. KGaA http://www.loctite.de
BR00.45-Z-1046-04A	Loctite 7063 cleaning spray (150 ml)	A 001 986 71 71 10

- 1 Wipe operating fluids and other soiling from sealing surfaces with a rag.
- 2 Spray Loctite 7200 onto sealing surfaces, and allow to work in for approx. 10 to 20 minutes.
 -  Observe processing information from manufacturer.
- 3 Remove loosened silicone sealant from sealing surfaces, and wipe off a rag.
 -  Do not use sharp-edged tools or abrasive paper that damages sealing surfaces.
 -  Sealing surfaces must subsequently feel smooth. Sealing surfaces do not have to be metallically bright; thin layers of firmly adhering silicone sealant can remain (see picture).
- 4 Sealing surfaces **must always** be cleaned thoroughly with Loctite 7063 cleaning spray and blown off with compressed air.
 -  Allow Loctite 7063 cleaning spray to flash off completely before applying new silicone sealant. Leaks can occur otherwise.



P01.00-3200-11