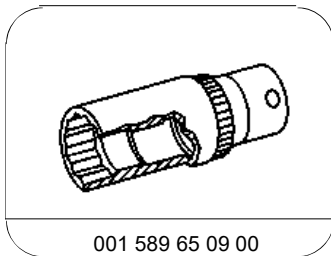


Modification notes

13.1.06	Bolt, torque converter to drive plate	Transmission 722.9	*BA27.20-P-1002-01C
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Nm Torque converter

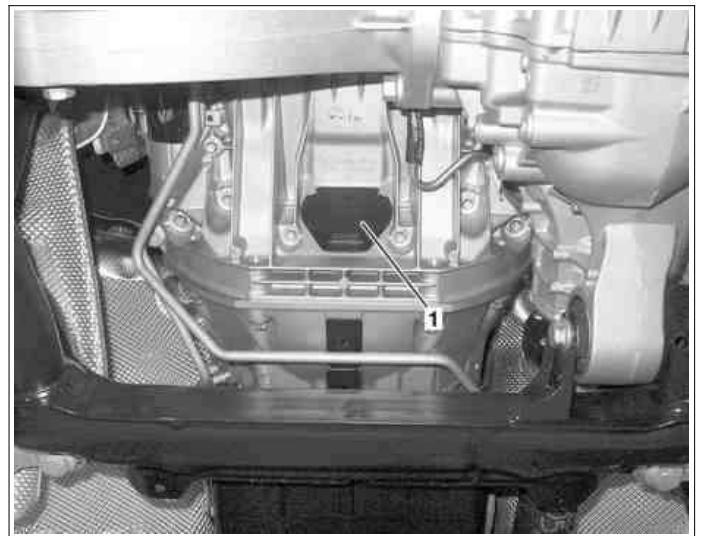
Number	Designation	Transmission 722.9			
BA27.20-P-1002-01C	Bolt, torque converter to drive plate	Straight threaded connection	M8	Nm	42=31 ft. lbs.
		Angled threaded connection	Stage 1	Nm	4=3 ft. lbs.
			Stage 2	Nm	30=22 ft. lbs.
			Stage 3	∠°	90
	Torque Angle Gauge needed for Stage 3				



001 589 65 09 00

Wrench socket

- Remove cover (1) on crankcase.
i Installation: Pay attention to correct seat of cover (1).
- Turn engine by respectively approx. 120° at the crankshaft center bolt using  socket in the direction of engine rotation and unscrew the torque converter bolts.
i The torque converter is attached to the drive plate with six bolts.
i Installation: Before installing the transmission, align the tapped holes of the torque converter and holes in the drive plate.
- Install in the reverse order.



P27.20-2039-11