

## Model 164, 166

	Adjust		
1	Close all doors		
2	Switch on ignition		
3	Set time on instrument cluster		
4	Switch low beam on and off		
5	Switch radio on and off		
6	Lower all power windows all the way down		
7	Raise all power windows all the way up and in this position, press and hold the respective switch of the power window switch group for at least 3 s		
8	Open sliding roof all the way, close it again and press and hold switch, after closing, for at least 3 s to normalize the glass sliding roof	Model 164, 166 with code 414 (Sliding sunroof) Model 166 with code 413 (Automatic panoramic sliding sunroof)	
9	Operate express function by briefly pressing the switch beyond point of resistance	Model 164, 166 with code 414 (Sliding sunroof) Model 166 with code 413 (Automatic panoramic sliding sunroof) <b>i</b> If the sliding roof is thereby fully opened, the normalization was successful.	
10	Repeat operation steps 8 and 9	Model 164, 166 with code 414 (Sliding sunroof) Model 166 with code 413 (Automatic panoramic sliding sunroof) If sliding roof was not fully opened by the express-function.	
11	Normalize power pop-out windows	Model 164, 166 with code 848 (Power side vent windows)	
12	Start engine		
13	Switch air conditioning on and off		
14	Switch rear air conditioning on and off	Model 164, 166 with code 582 (Rear air conditioner)	
15	Turn steering wheel to left stop, then turn it to right stop	<b>i</b> To normalize the steering angle sensors.	
16	Switch off engine and ignition and remove transmitter key		
17	Get out of the vehicle and close driver door		
18	Lock and unlock vehicle		
19	Open and close driver door		
20	Switch on ignition	Model 164 with code 245 (Electronic compass)	
21	Call up and run calibration via instrument cluster	Model 164 with code 245 (Electronic compass)	
22	Start engine	Model 164 with code 245 (Electronic compass)	
23	Switch off all electrical consumers in the vehicle that are not required	Model 164 with code 245 (Electronic compass)	
24	Drive a full circle at low speed	Model 164 with code 245 (Electronic compass) <b>i</b> To calibrate the compass.	