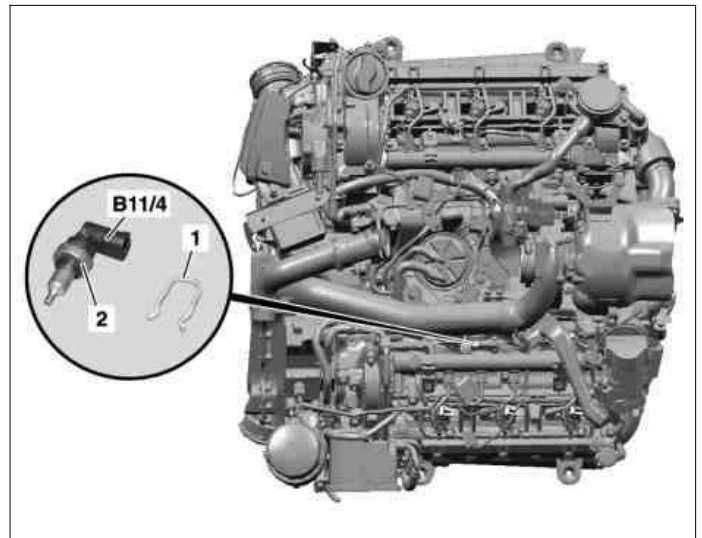


ENGINE 642 in MODEL 164, 251

- 1 Securing clamp
2 O-ring

B11/4 Coolant temperature sensor



P15.60-2024-11

☒ ☒	Remove/install		
	<p>Risk of injury to skin and eyes caused by scalding from contact with hot coolant spray. Risk of poisoning caused by swallowing coolant.</p>	<p>Do not open cooling system unless coolant temperature is below 90°C. Open cap slowly and release the pressure. Do not pour coolant into beverage containers. Wear protective gloves, protective clothing and safety glasses.</p>	<p>AS20.00-Z-0001-01A</p>
1	Remove engine intake air duct downstream of air filter		<p>AR09.10-P-8130GZB</p>
2	Detach clutch on coolant temperature sensor (B11/4)		
3	Unlatch securing clamp (1)		
4	Remove coolant temperature sensor (B11/4)	<p>i Installation: replace O-ring (2).</p>	
5	Install in the reverse order		
6	Inspect cooling system for leaks		<p>AR20.00-P-1010GZB</p>