



P09.10-2218-09

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|---|------------------------|---|---------------------|----|----------|
| 1 | Front engine cover | 3 | Hose | 4a | Supports |
| 2 | Engine air intake duct | 4 | Air cleaner housing | 5 | Clamp |
| | | | | 6 | Gasket |

Remove/install		
1.1	Remove reinforcement between wheel assemblies	Model 164.8 AR62.30-P-2500GY
1.2	Remove partition wall between wheel wells	Model 251 AR62.30-P-2400RT
2	Pull off front engine cover (1) from above.	i Installation: Check for correct seating of front engine cover (1) on the air filter housing (4).
3	Remove left and right engine air intake duct (2) upstream of air filter	w Check left and right engine air intake duct (2) for damage and replace if necessary.
4	Detach hose (3) for air pump at air filter housing (4)	If necessary i Installation: The arrows on hose (3) and the air filter housing (4) must point towards each other.
5	Lever off clamp (5) from the air filter housing (4)	If necessary
6	Detach air filter housing (4) upwards from mounts (4a) on left and right cylinder head cover	w In order to avoid scratches and damage, the air filter housing (4) must be put down on a padded base. i Installation: Apply lubricant to support (4a) on the left and right cylinder head cover and the seal (6) on the air filter housing (4) using a suitable tool. i Installation: Press air filter housing (4) evenly into the supports (4a) and ensure correct seating of the seal (6) in the air filter housing (4) and on the hot film mass air flow sensor (B2/5). The gap between air filter housing (4) and seal (6) must be even and closed. Antifriction agent
7	Install in the reverse order	*BR00.45-Z-1010-06A

Repair materials

Number	Designation	Order number
BR00.45-Z-1010-06A	Lubricant, rubber assembly 1 l	A 000 989 03 67