

AR01.00-P-0050-01A	Remove sealant		
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**Engine all (4xWD, CAR, Heavy transporter, Light transporter, smart)**

**Repair materials**

Number	Designation	Order number
BR00.45-Z-1038-04A	Loctite 7200	Henkel AG & Co. KGaA <a href="http://www.loctite.de">http://www.loctite.de</a>
BR00.45-Z-1046-04A	Loctite 7063 (400 ml) cleaning spray	A 001 986 71 71 09

- 1 Wipe operating fluids and other soiling from sealing surfaces with a lint-free dry cloth.
- 2 Spray Loctite 7200 onto the sealing surfaces and leave for approx. 10 to 20 minutes.

**i** Observe processing information from manufacturer.

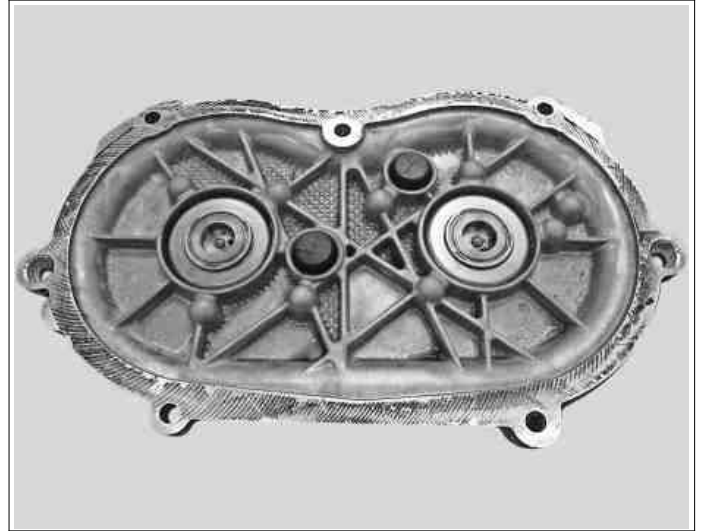
- 3 Remove dissolved silicone sealant from the sealing surfaces and wipe with a lint-free dry cloth.

**i** Do not use sharp-edged tools or abrasive paper that would damage the sealing surfaces.

**i** The sealing surfaces must feel even after treatment. The sealing surfaces do not have to be metallically bright; thin layers of firmly adhering silicone sealant may remain (see picture).

- 4 Thoroughly clean sealing surfaces with Loctite 7063 cleaning spray and blow off with compressed air.

**⚠** Allow Loctite 7063 cleaning spray to flash off completely before applying new silicone sealant. Leaks can occur otherwise.



P01.00-3200-11