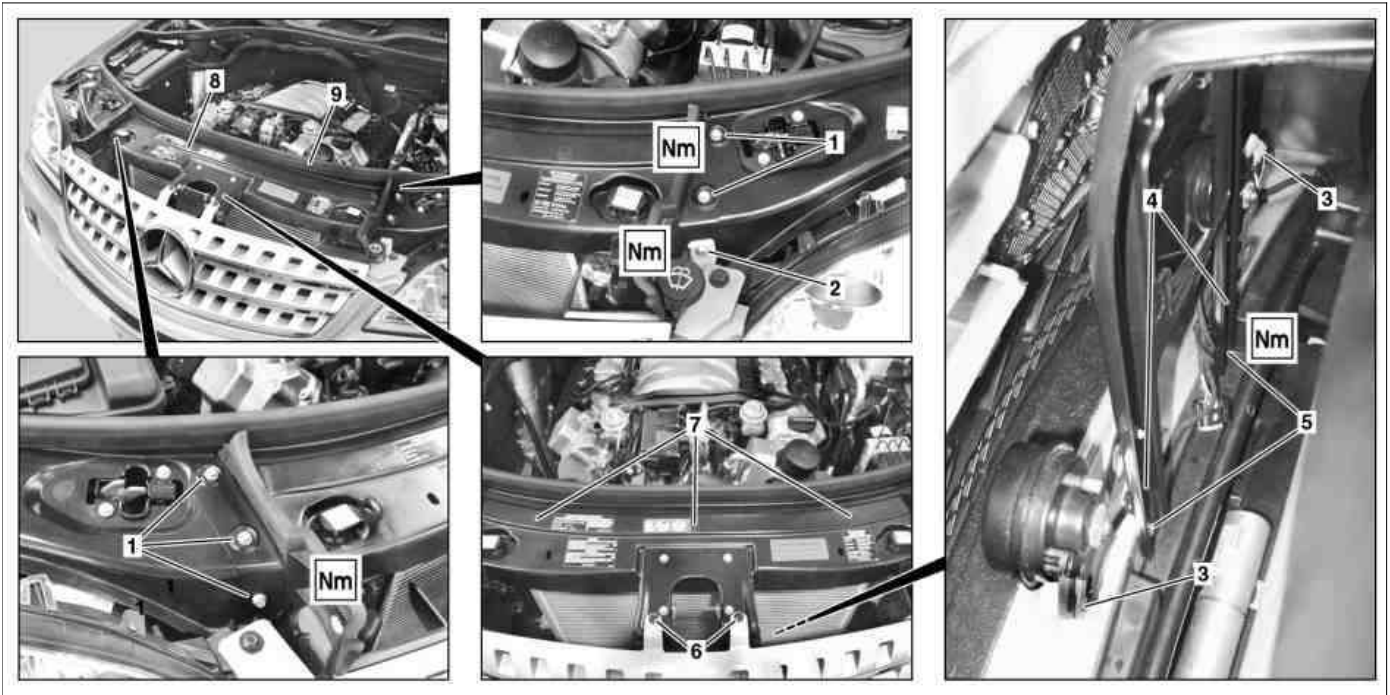


MODEL 164



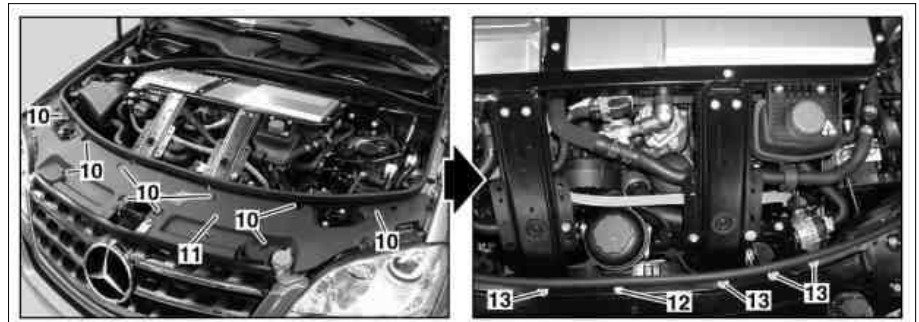
P62.30-2737-09

Shown on model 164.1

- | | | |
|-------------------------|--------------------|------------------------|
| 1 Bolts | 4 Retaining clips | 7 Retaining clips |
| 2 Bolt | 5 Bolts | 8 Radiator crossmember |
| 3 Electrical connectors | 6 Expanding rivets | 9 Gasket |

Shown on model 164.195

- 10 Expanding rivets
- 11 Cover
- 12 Bolt
- 13 Nuts

















P62.30-2975-04

Modification notes

2.9.09	Switch off ignition, remove cover, bolt, unscrew nuts	Steps 1, 3 and 4	
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	Remove/install		
	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A AS00.00-Z-0011-01A
	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	
1	Switch off ignition and remove the transmitter key from the EIS [EZS] control unit	i On vehicles with code (889) Keyless Go: Press keyless go start/stop button repeatedly until ignition is switched off. Remove transmitter key from vehicle and store it in a location beyond its transmission range (at least 2 m).	
2	Open engine hood and raise to vertical position	i After closing the engine hood, check whether it locks properly; for this purpose, pull engine hood upward with a jerk.	AR88.40-P-1000GZ
3	Remove seal (9) in area of radiator cross member (8)		
4	Remove expansion rivets (10) and cover (11)	i Model 164.195	

5	Unscrew bolt (12) and nuts (13)	 Model 164.195 	*BA08.20-P-1003-01A
6	Remove bolt (1)		*BA62.30-P-1001-03B
7	Remove bolt (2)		*BA62.30-P-1001-03B
8	Disconnect electrical connectors (3) from signal horns		
9	Disconnect electrical connector on radar sensor of intelligent cruise control	 Only with code (219) Distronic (DTR).	
10	Remove retaining clips (4)		
11	Remove bolts (5)		*BA62.30-P-1002-03B
12	Remove expansion rivets (6)		
13	Raise radiator cross member (8) slightly and unclip release cable from right-hand hood latch from retaining clamps (7)		
14	Remove radiator cross member (8)		
15	Remove lock pawl	 Only when replacing radiator crossmember (8)	
16	Remove retaining clips (7)	 Only when replacing radiator crossmember (8)	
17	Remove signal horns	 Only when replacing radiator crossmember (8)	
18	Remove distronic sensor (DTR) from intelligent cruise control	 Only when replacing the radiator crossmember (8) and only for vehicles with code (219) Distronic (DTR).  Previously mark installation position of distronic sensor (DTR) at the three adjustment bolts.	AR30.30-P-1010GZ
19	Install in the reverse order		
20	Check function of hood latch, if necessary adjust lock pawl		
			AP88.40-P-8851GZ
21	Attach danger warning to radiator cross member (8)	 Only when replacing radiator crossmember (8)	
22	Check distronic sensor adjustment (DTR), adjust if applicable	 Only with code (219) Distronic (DTR).	AR30.30-P-1000R

 Radiator cross member

Number	Designation	Model 164.1/8	
BA62.30-P-1001-03B	Bolt radiator crossmember to crossmember	Nm	10
BA62.30-P-1002-03B	Bolt, upper frame crossmember to bumper carrier	Nm	10

 Control units

Number	Designation	Engine 272.973	
BA08.20-P-1003-01A	Bolt/nut, power electronics bracket on engine support	Nm	10