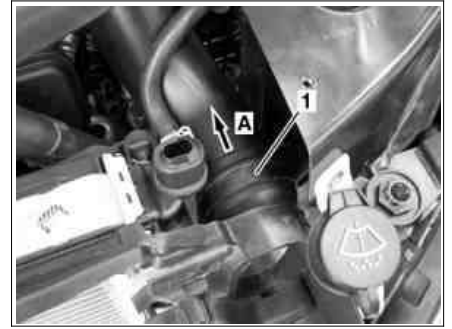


## MODEL 164

To simplify illustration radiator crossmember removed

1 Intake air pipe

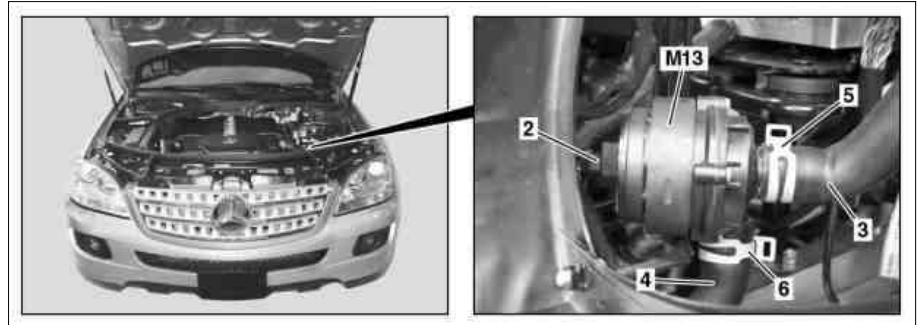


P83.25-2259-01

To simplify illustration main headlamps shown removed Shown on model 164.1

2 Electrical connector  
3 Heater hose  
4 Heater hose  
5 Hose clamp  
6 Hose clamp










M13 Heating water circulation pump

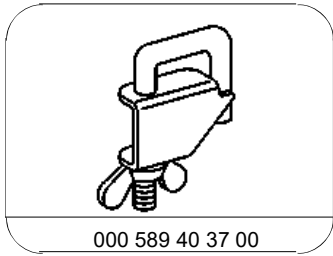


P83.25-2258-04

## Modification notes

18.9.09	Loosen front section of fender liner	Step 4	AR88.10-P-1310GZ
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 	Remove/install		
	<b>Risk of injury</b> to skin and eyes caused by scalding from contact with hot coolant spray. <b>Risk of poisoning</b> caused by swallowing coolant.	Do not open cooling system unless coolant temperature is below 90°C. Open cap slowly and release the pressure. Do not pour coolant into beverage containers. Wear protective gloves, protective clothing and safety glasses.	AS20.00-Z-0001-01A
	Notes on coolant		AH20.00-N-2080-01A
1	Open engine hood and raise to vertical position		AR88.40-P-1000GZ
2	Reduce pressure in cooling system	 To do this, carefully open reservoir cover and close again.	
3	Detach intake-air pipe (1) (arrow A)	 Only on left side. Except model 164.195.	
4	Loosen front section of fender liner	 Only on model 164.195.	AR88.10-P-1310GZ
5	Disconnect electrical connector (2)		
6	Clamp off hot water hose (3, 4)	 Clamping device	*000589403700
7	Release hose clamp (5, 6)		
8	Detach hot water hose (3, 4) from coolant circulation pump (M13)	 Collect escaping coolant.	
9	Detach coolant circulation pump (M13) from bracket		
10	Install in the reverse order		
11	Check coolant level, correct as required.	 See: ↓ Drain/fill in coolant Engine 113, 272, 273 Engine 156 Engine 629 Engine 642	AR20.00-P-1142GZ AR20.00-P-1142GZS AR20.00-P-1142GZD AR20.00-P-1142GZB
12	Inspect cooling system for leaks	Engine 113, 272, 273 Engine 156 Engine 629, 642	AR20.00-P-1010GZ AR20.00-P-1010GZS AR20.00-P-1010GZB



000 589 40 37 00

Clamping device