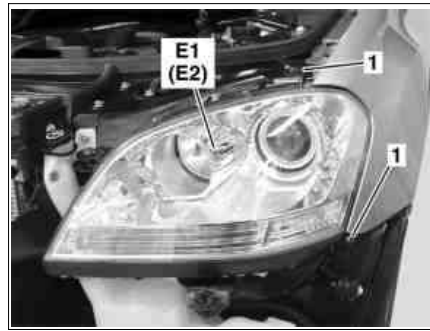


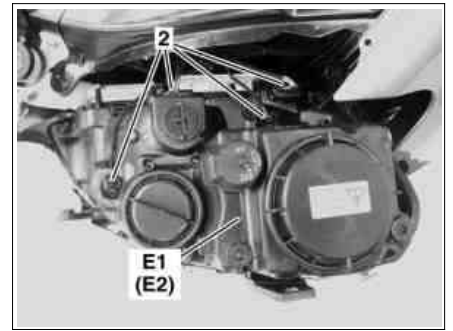
Model 164

Shown on model 164.1

- 1 Bolts  
 2 Electrical connectors  
 E1 Left front lamp unit  
 E2 Right front lamp unit



P82.10-3813-01



P82.10-3814-01

☒ ☒	Remove/install		
	<b>Risk of death</b> when working on component parts and systems with $U \geq 30$ V alternating voltage (AC) or $U \geq 60$ V direct voltage (DC)	Do not touch damaged or defective live component parts and lines or non-insulated electrical connections and lines.	AS00.00-Z-0035-01A
	<b>Risk of explosion/risk of fire</b> caused by highly flammable materials in the vicinity of damaged xenon bulbs. <b>Risk of injury</b> caused by UV light, hot components on xenon headlamps and glass splinters produced by bursting xenon bulbs. <b>Risk of poisoning</b> caused by inhalation of mercury vapors and by swallowing of/skin contact with toxic salts and mercury compounds.	Do not touch parts conducting high voltage. Persons with <b>active electronic implants</b> (e.g. cardiac pacemakers) must never work on xenon headlamps. Switch off the entire lighting system. Wear insulated safety shoes, safety glasses and protective gloves. Remove highly inflammable materials from the danger zone. Ensure sufficient ventilation in the working area.	AS82.10-Z-0001-01A
1	Switch off ignition and remove transmitter key from EIS control unit	<b>i</b> In vehicles with code 889 (KEYLESS-GO): Press the KEYLESS-GO start/stop button repeatedly until the ignition is switched off. Remove transmitter key from vehicle and store it in a location beyond its transmission range (at least 2 m).	
2	Remove front bumper		AR88.20-P-2000GZ
3	Remove bolt (1)		
4	Remove left front lamp unit (E1) or right front lamp unit (E2) and disconnect electrical connectors (2)		
5	Install in the reverse order		
<b>☑</b>	<b>Check</b>		
6 <b>AD</b>	Adjust the zero position of the xenon headlamps	STAR DIAGNOSIS diagnosis system	AD00.00-P-2000-04A
7	Check and correct adjustment of xenon headlamps		