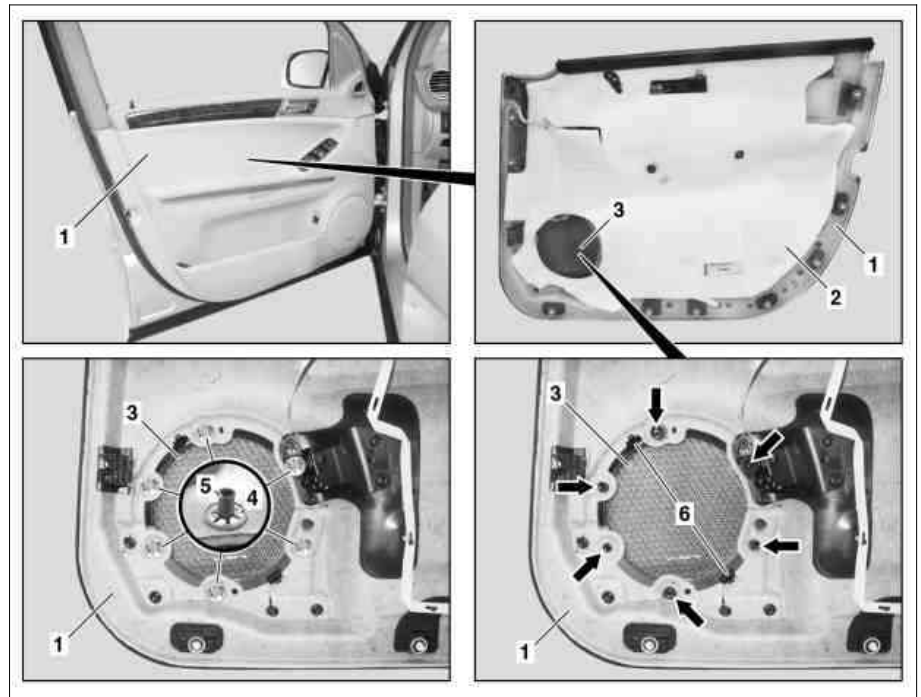


MODEL 164

- 1 Front door lining
- 2 Sound deadening mat
- 3 Speaker cover
- 4 Clamping plates
- 5 Pins
- 6 Clips



P72.10-3148-06

☒	Remove		
1	Remove front door lining (1)	⚠ Lay front door lining (1) down on suitable subsurface to prevent damage.	AR72.10-P-1000GZ
2	Remove sound deadening mat (2) from front door lining (1)	ℹ Remove sound deadening mat (2) from door lining and fold over until speaker cover (3) is accessible	
3.1	Separate plastic bonds (arrows) on speaker cover (3) with suitable bit and remove plastic residues from front door lining (1)	ℹ When initially removing speaker cover (3). ℹ Do not operate at excessive speed because the plastic becomes too hot, melts and galls the bit ℹ Number of plastic spot welds can vary according to model designation and equipment. Rechargeable drill/screwdriver	*WH58.30-Z-1007-20A
3.2	Bend open clamping plates (4) with suitable screwdriver and remove from pins	ℹ When repeatedly removing speaker cover (3)	
4	Remove speaker cover (3)	ℹ Press clips (6) together	
☒	Install		
5	Insert speaker cover (3)	ℹ Ensure that clips (6) are seated correctly	
6	Press clamping plates (4) over pins (5) of speaker cover (3)	ℹ Use 10 mm socket. The clamping plates (4) should make firm contact to the front door lining (1) ℹ Replace clamping plates.	
7	Fasten sound deadening mat (2) to front door lining (1)	ℹ Position gluing points and press on sound deadening mat (2)	
8	Install front door lining (1)	ℹ If required, cut off pins (5) on speaker cover (3) with suitable tool	AR72.10-P-1000GZ

Commercially available tools

Number	Designation
WH58.30-Z-1007-20A	Cordless drill/driver