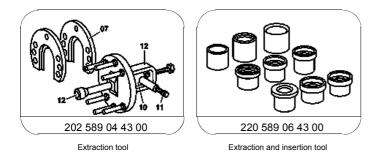
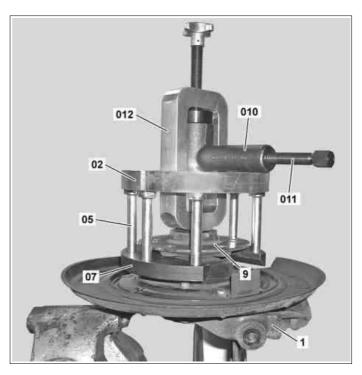
## MODEL 164, 251



## Pull out rear axle shaft flange

- 1 Mount parts of  $\Im$  extraction tool to rear axle shaft flange (9) and wheel carrier (1).
- 2 Pull rear axle shaft flange (9) out of wheel carrier (1) by turning pressure screw (011), and remove.
- 02 Thrust washer
- 05 Pressure pin
- 07 Support plate
- 010 Press
- 011 Pressure screw
- 012 Bow



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## Press in rear axle shaft flange

3 Position rear axle shaft flange (9), wheel carrier (1) and  $\Im$  press out/press in tool (01) onto workshop press.

 $\fbox{i}$  Use suitable horizontal base for support during pressing procedure.

4 Press rear axle shaft flange (9) into wheel carrier (1) by operating workshop press.

**1** The rear axle shaft flange (9) is seated correctly when the pressure indicated on the workshop press display increases constantly.

