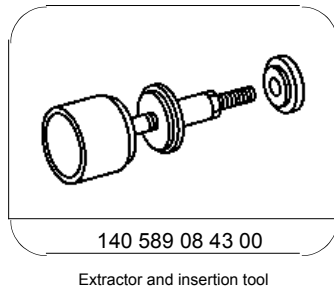
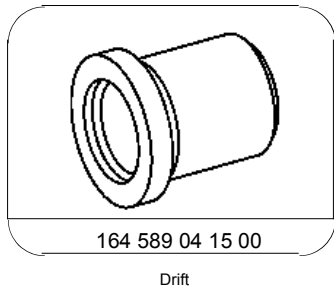



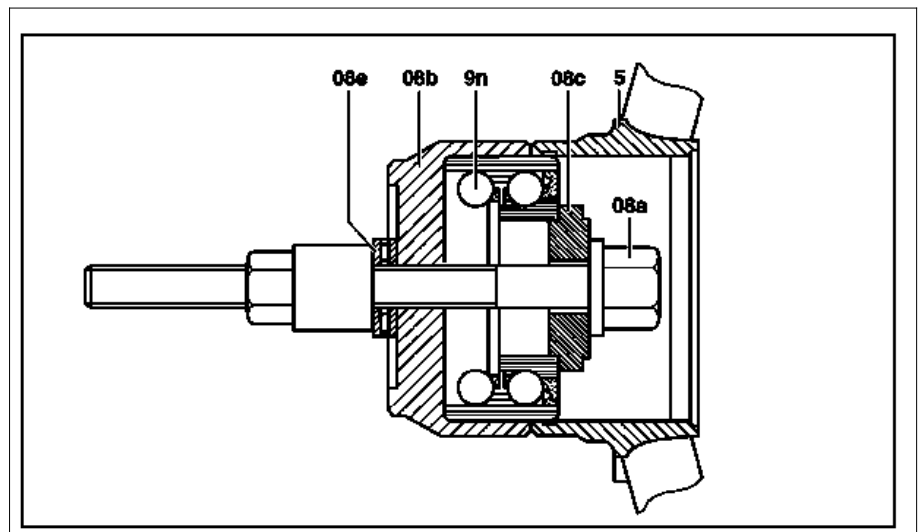
AR35.20-P-0130-03RT	Remove/install double-row angular ball bearing in wheel carrier		
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MODEL 164, 251



Pull out wheel bearing

- 1 Attach parts of  extraction and insertion tool to wheel carrier (5).
- 2 Pull wheel bearing (9n) out of wheel carrier (5) by turning bolt with collar nut (08a), and remove.







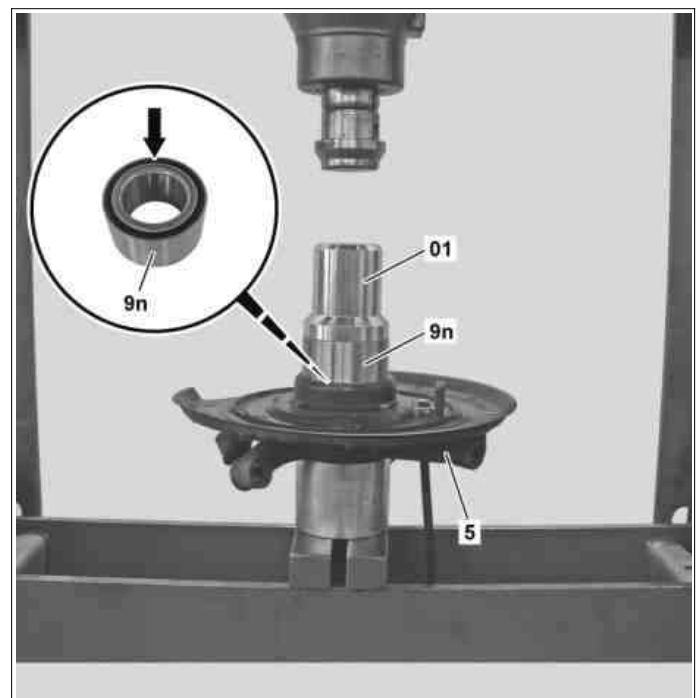
Schematic diagram

- 08a Bolt with collar nut
- 08b Remove/install sleeve
- 08c Thrust plate (small, part 03)
- 08e Thrust bearing

P33.20-2162-05

Press in wheel bearing

- 3 Position wheel bearing (9n), wheel carrier (5) and  drift (01) on workshop press.
 -  Pay attention to installation position. The dots or the line (arrow) on the wheel bearing (9n) must point toward the wheel carrier (5).
 -  Use suitable horizontal base for support during pressing procedure.
- 4 Press wheel bearing (9n) all the way into wheel carrier (5) by operating workshop press.
 -  The wheel bearing (9) is seated correctly when the pressure on the workshop press's display increases constantly.



P35.20-2234-12