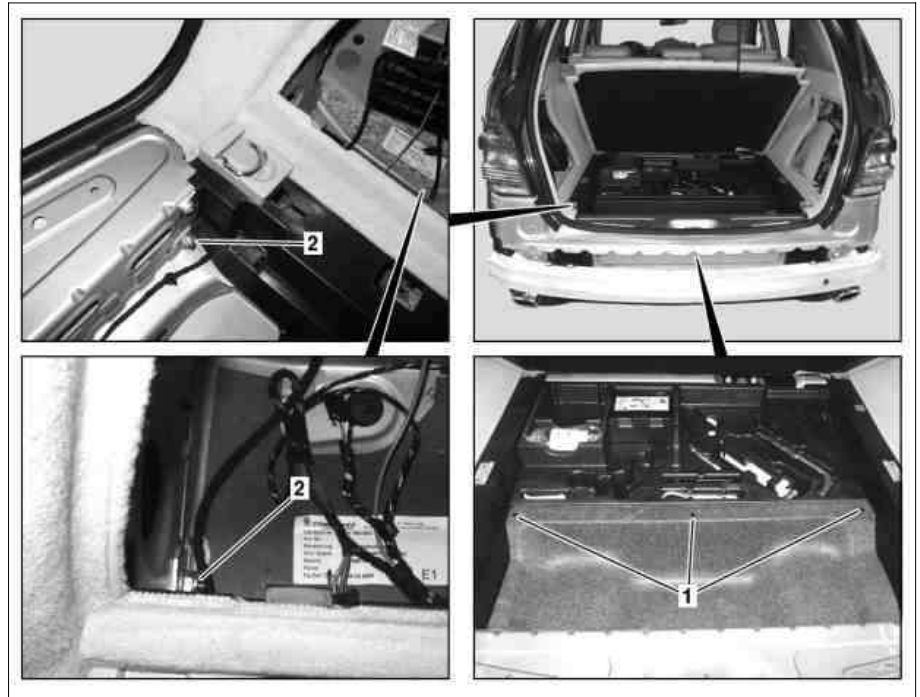


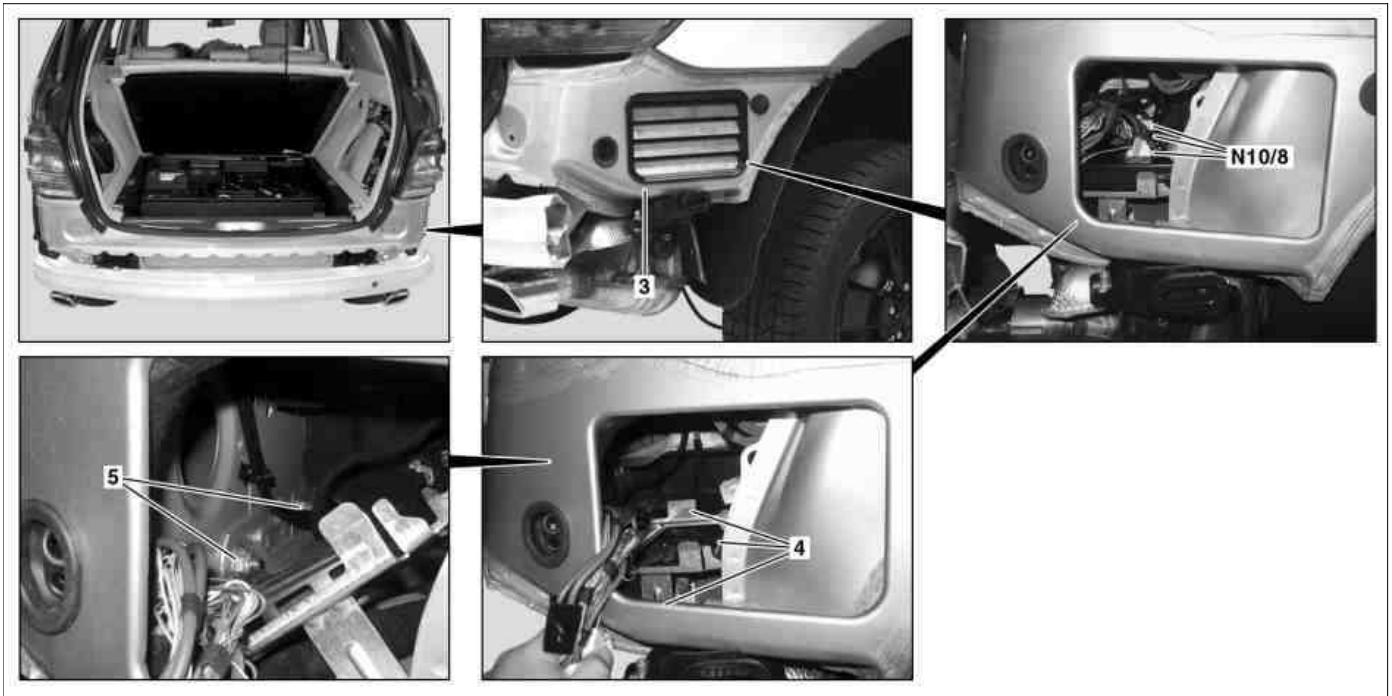
MODEL 164

Shown model 164.1 with TIREFIT

- 1 Clips
- 2 Nuts



P88.20-2626-06

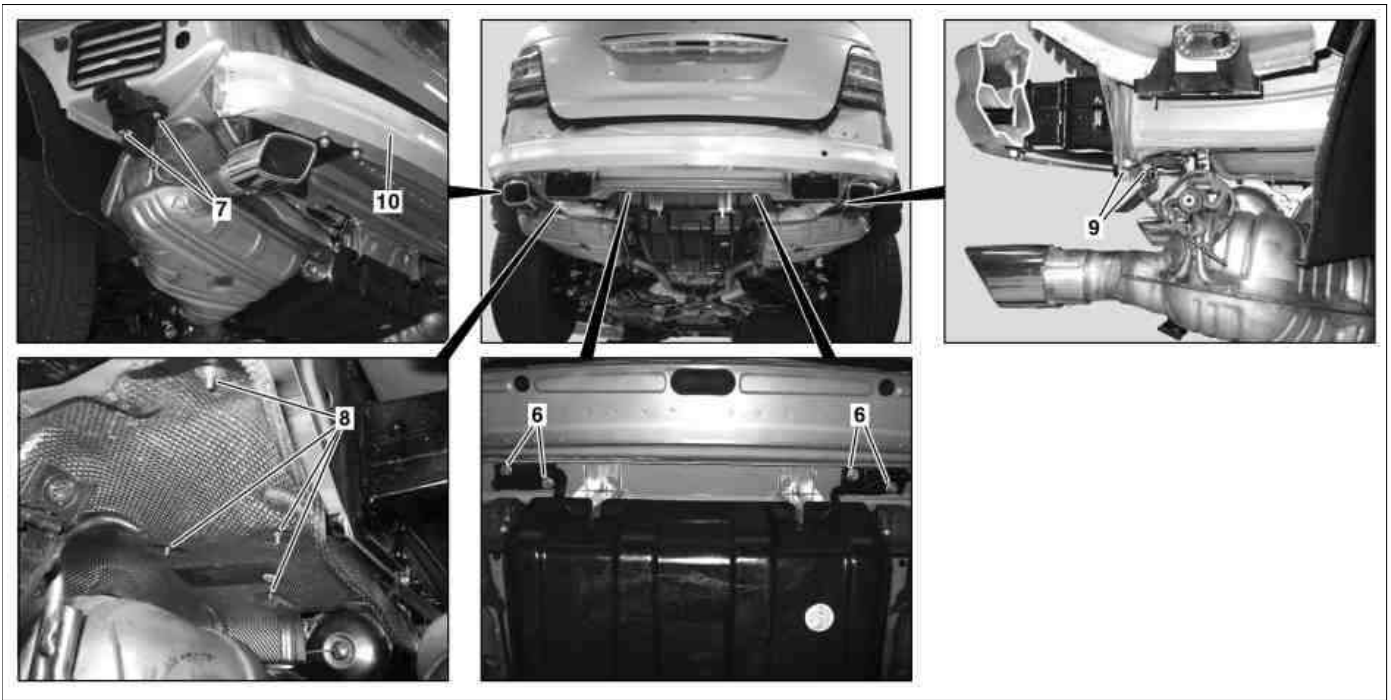


P88.20-2625-09

Picture only valid for model 164.1.
Shown on vehicle with TIREFIT

- 3 Bleeding
- 4 Nuts

- 5 Nuts
- N10/8 Rear SAM control unit



P88.20-2624-09

Shown on model 164.1 with engine 113

6 Bolts
7 Bolts
8 Nuts

9 Nuts
10 Carrier

Modification notes

11.5.07	Bolt, exhaust rubber mount bracket (inner) to body	Engine 272, 273 in model 164	*BA49.10-P-1007-01W
11.5.07	Bolt, exhaust rubber mount bracket (outer) to bumper bracket	Engine 272, 273 in model 164	*BA49.10-P-1008-01W

	Remove/install		
Danger!	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
1	Raise vehicle		AR00.60-P-1000GZ
2	Remove rear bumper		AR88.20-P-2200GZ
3	Remove rear door sill molding		AR68.30-P-4100GZA
4.1	Unclip clips (1), remove stowage compartment paneling.	On vehicles with Tirefit.	
4.2	Remove spare tire well paneling	On vehicles with spare tire.	AR68.30-P-4620GZ
5	Unscrew plastic caps from nuts (2), unscrew nuts (2).		*BA88.20-P-1001-01E
6.1	Remove right ventilation (3)	Only on model 164.1.	
7.1	Remove rear SAM control module (N10/8)	Only on model 164.1.	AR54.21-P-1269GZ
8.1	Unscrew nuts (4) and lay SAM control module bracket down to side	Only on model 164.1.	
9	Unscrew right plastic caps from nuts (5), unscrew right nuts (5).		*BA88.20-P-1001-01E
10.1	Secure rear muffler	If nuts (9) are not accessible, remove without heat shields.	
11.1	Remove bolts (6, 7) from rear muffler mount.	If nuts (9) are not accessible, remove without heat shields. Engine 113, 156 Engine 113, 156 Engine 272, 273 Engine 272, 273 Engine 629, 642 Engine 629, 642	*BA49.10-P-1007-01S *BA49.10-P-1008-01S *BA49.10-P-1007-01W *BA49.10-P-1008-01W *BA49.10-P-1008-01U *BA49.10-P-1011-01U
12.1	Unscrew nuts (8) on heat shield on both sides.	If nuts (9) are not accessible, remove without heat shields.	

13.1	Remove heat shields	i If nuts (9) are not accessible, remove without heat shields.	
14	Unscrew nuts (9) on both sides.	Nm	*BA88.20-P-1001-01E
15	Remove carrier (10)	i With the aid of a helper.	
16	Install in the reverse order		

Nm Exhaust system

Number	Designation		Engine 113.964 in model 164.1	Engine 156.980 in model 164.1
BA49.10-P-1007-01S	Bolt, exhaust rubber mount bracket (inner) to body	Nm	20	20
BA49.10-P-1008-01S	Bolt, exhaust rubber mount bracket (outer) to bumper bracket	Nm	12	12

Nm Exhaust system

Number	Designation		Engine 272, 273 in model 164
BA49.10-P-1007-01W	Bolt, exhaust rubber mount bracket (inner) to body	Nm	18
BA49.10-P-1008-01W	Bolt, exhaust rubber mount bracket (outer) to bumper bracket	Nm	18

Nm Exhaust system

Number	Designation		Engine 642 in model 164 without Code U42	Engine 629.912 in model 164
BA49.10-P-1008-01U	Bolt, exhaust rubber mount bracket (outer) to bumper bracket	Nm	12	12
BA49.10-P-1011-01U	Bolt, exhaust rubber mount bracket (inner) to body	Nm	20	20

Nm Bumper

Number	Designation		Model 164.1/8, 166
BA88.20-P-1001-01E	Nut, rear crossmember to rear center section	Nm	50