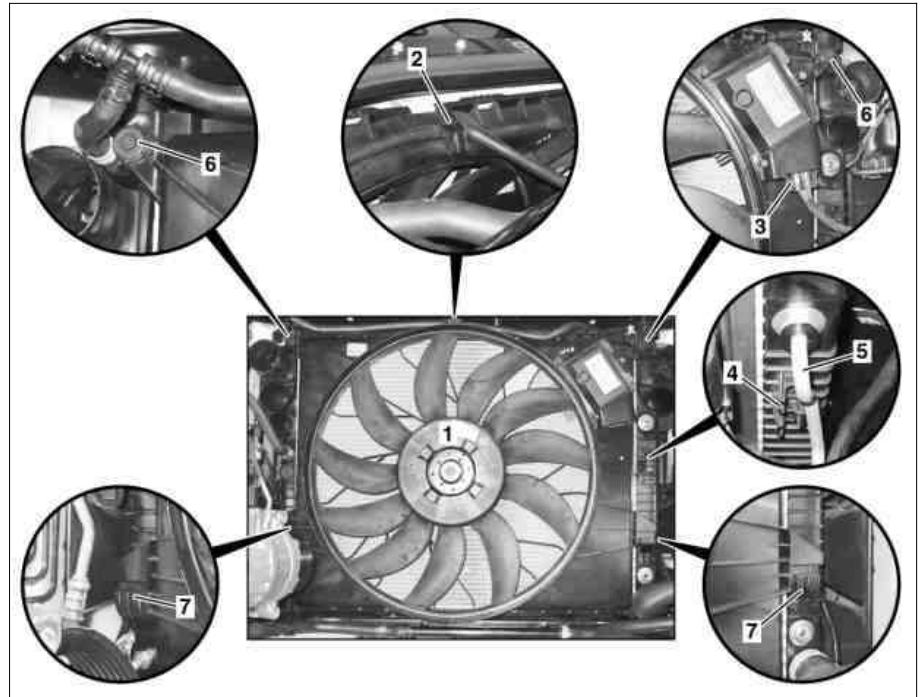


ENGINE 642 in MODEL 164

ENGINE 629 in MODEL 164

- 1 Electric fan
- 2 Coolant line
- 3 Electrical connector
- 4 Oil line mount
- 5 ATF line for automatic transmission
- 6 Bolts
- 7 Supports



P20.40-2134-06

☒ ☒	Remove/install		
⚠ <b>Danger!</b>	<b>Risk of injury</b> caused by <b>fingers being pinched or crushed</b> when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
1	Remove left intake air duct		
2	Unclip coolant line (2) at fan shroud for electric fan (1)		
3	Disconnect electrical connector (3) at fan shroud for electric fan (1)		
4	Lift out automatic transmission oil line (5) from the oil line mount (4) at the radiator and turn it outwards	⚠ The automatic transmission oil line (5) must not get deformed during the process; otherwise, its optimal seating in the oil line mount (4) at the radiator will not be ensured.	
5	Remove bolts (6)		
6	Lift out electric fan (1) from mounts (7) along with the fan shroud and guide it upwards	📌 <b>Installation:</b> Ensure that the retaining lugs of the fan shroud are inserted in the mounts (7) at the bottom of the radiator.	
7	Install in the reverse order		
⚠ <b>Danger!</b>	<b>Risk of accident</b> caused by vehicle starting off by itself when engine is running. <b>Risk of injury</b> caused by contusions and burns during starting procedure or when working near the engine as it is running Carry out engine test run	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
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