

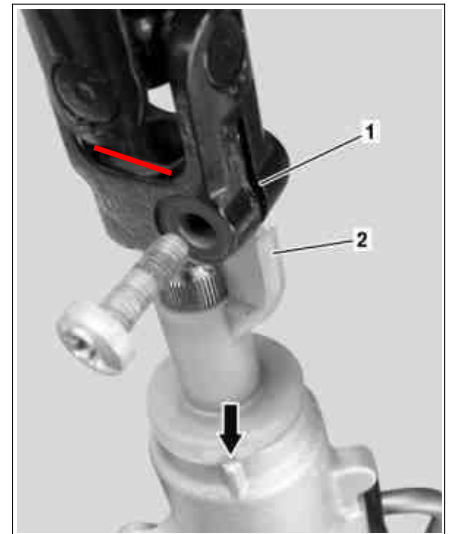
AR46.20-P-0600-01GZ	Turning rack-and-pinion steering to center position and fitting steering coupling		
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**Model 164, 166, 292**

- 1 Turn rack-and-pinion steering to center position.

**i** The mark on the cap must line up with the mark on the control valve housing (arrow).

- 2 Push steering coupling onto serrations of control valve in such a way that assembly catch (2) of cover cap locates in clamping groove (1) of steering coupling.



P46.20-2293-02