

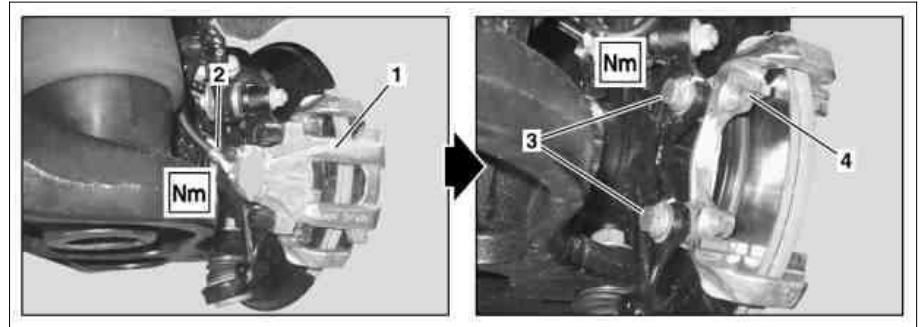
Model 164

Modification notes

18.01.2006	Self-locking bolt of floating caliper to wheel carrier	
01.01.1970	Brake line to floating brake caliper	BA42.10-P-1001-04J

Shown on model 164.175 with AIRMATIC
(Air suspension with level adjustment and
adaptive damping system ADS), code 489

- 1 Floating caliper
- 2 Brake hose
- 3 Bolts
- 4 Floating caliper support



P42.10-2450-04

	Remove/install		
	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
Caution	Risk of poisoning from swallowing brake fluid. Risk of injury from skin and eye contact with brake fluid	Only pour brake fluid into suitable and appropriately marked containers. Wear protective clothing and eye protection when handling brake fluid.	AS42.50-Z-0001-01A
	Notes on installing brake hoses		AH42.10-P-9406-01A
	Notes on repairs to brake system		AH42.00-P-0003-01A
1	Lift/jack up vehicle		AR00.60-P-1000GZ
2	Remove rear wheels		AP40.10-P-4050Z
			AR42.10-P-0160GZ
3	Remove brake pads from floating brake caliper (1)		AR42.10-P-0160GZ
4	Detach brake hose (2) from floating brake caliper (1)	Seal brake hose (2) immediately with stop plug. The expansion reservoir for brake fluid must not run empty, else air will flow into the brake system. Brake hose to brake caliper Record plug	*BA42.10-P-1001-04J *129589009100
5	Remove floating brake caliper (1)		
6	Unscrew screws (3) and remove floating caliper carrier (4)	Installation: Replace bolts (3). Self-locking bolt, brake caliper to steering knuckle	*BA42.10-P-1002-12L
7	Install in the reverse order		
8	Bleed brake system		AR42.10-P-0010GZ

Brake lines, brake hoses

Number	Designation		Model 164.1/8
BA42.10-P-1001-04J	Brake hose to brake caliper	Nm	22

Rear axle brake caliper

Number	Designation		Model 164
BA42.10-P-1002-12L	Self-locking bolt, brake caliper to steering knuckle	Stage 1 Nm	60

