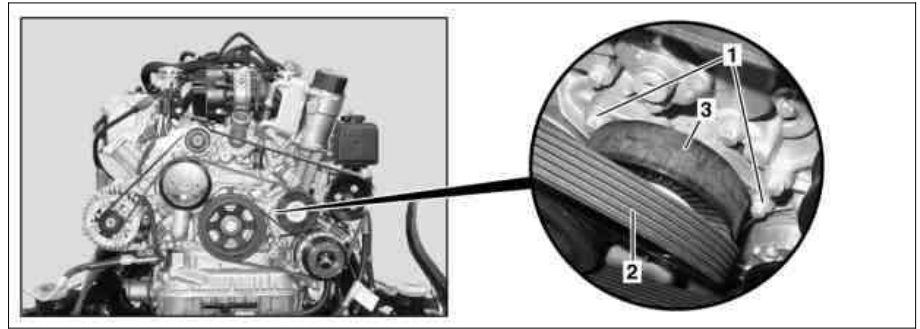


- 1 Bolts
- 2 Poly-V-belt
- 3 Tensioning device



P13.25-2043-04

☒ ☒	Remove/install		
1	<p>Risk of injury caused by fingers being jammed or pinched when removing/installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.</p> <p>Open engine hood and raise to vertical position</p>	When moving components, ensure that no body parts or limbs are within operating range of moving parts.	AS00.00-Z-0011-01A AR88.40-P-1000GZ
2	Remove the left and right intake air duct		
3	Remove front engine cover		AR01.10-P-2405GZ
4	Partially remove poly-V-belt (2)	i Only remove poly-V-belt (2) from belt pulley/guide pulleys until tensioning device (3) is accessible.	AR13.22-P-1202GZ
5	Rotate tensioning device at hexagon (3) in an anti-clockwise direction and lock	i Lock tensioning device with a pin/drift (5 mm diameter).	
6	Remove bolts (1)	Nm	*BA13.25-P-1001-01D
7	Remove tensioning device (3)		
8	Install in the reverse order		
9	<p>Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the running engine</p> <p>Carry out engine test run</p>	Secure vehicle to prevent it from moving by itself. Wear closed and snug-fitting work clothes. Do not grasp hot or rotating parts.	AS00.00-Z-0005-01A

Nm Belt tensioning device

Number	Designation	Engine		
		113.940/941/ 942/943/944/ 945/946/948/ 960/961/962/ 963/964/965/ 966/967/968/ 969/971/980/ 981/982/984/ 986/987/988		
BA13.25-P-1001-01D	Self-tapping bolt, belt tensioner to timing case cover	Thread not pre-tapped	Nm	35
		Thread pre-tapped	Nm	25 = 18 1/2 ft.lb.