



P54.25-5196-08

Shown on the multifunction steering wheel removed with the Voice control system (VCS [SBS]) (code 813)

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|---|-----------------------|--------|---|--------|-----------------------------------|
| 1 | Steering wheel | S110 | Left multifunction steering wheel button group | S110s4 | VCS [SBS] off button |
| 2 | Bolts | S111 | Right multifunction steering wheel button group | S111s4 | VCS [SBS] on button |
| 3 | Bolts | S110/2 | | S110/2 | Left steering wheel gear shifter |
| 4 | Electrical connectors | S111/2 | | S111/2 | Right steering wheel gear shifter |

Remove/install			
	Danger!	Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.
	Danger!	Risk of explosion caused by escaping oxyhydrogen gas. Risk of injury caused by caustic burns to eyes, skin and mucous membranes from battery electrolyte (contains diluted sulfuric acid) or metal spatter due to short circuit. Risk of burn injuries caused by short circuit. Risk of poisoning caused by swallowing battery electrolyte (contains diluted sulfuric acid) or absorption of lead over the skin or orifices	No fire, sparks, open flames or smoking. Wear acid-resistant gloves and clothing and safety glasses with side guards. Do not place any conductive objects on the battery and avoid any short circuit from battery positive to ground. Only fill liquid battery electrolyte (diluted sulfuric acid) into suitable and appropriately marked containers.
1		Disconnect ground cable from battery	Model 164 Model 251
2		Move steering wheel (1) to horizontal position	
3		Remove airbag unit from steering wheel	Model 164 Model 251
4		Separate electrical connectors (4)	
5		Remove bolt (2)	
6		Remove the left steering wheel gear shifter (S110/2) or right steering wheel gear shifter (S111/2) to the rear	Do not disconnect electrically
7		Remove bolt (3)	Access from the back.
8		Remove left multifunction steering wheel button group (S110) or remove right multifunction steering wheel button group (S111)	
9		Install in the reverse order	