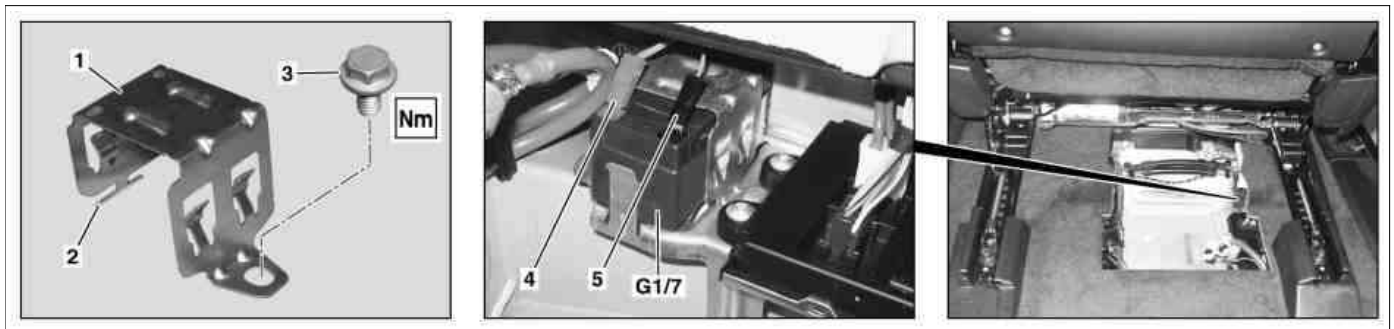


Model 164



P54.10-2517-07

1 Retaining clamp
2 Anchor fitting
3 Screw

4 Plug on positive terminal
5 Plug on negative terminal
G1/7 Additional battery

	Remove/install		
	Risk of fire /risk of explosion due to short circuit and escaping oxyhydrogen gas. Risk of (burn) injury caused by caustic burns to eyes, skin and mucous membranes from battery electrolyte/mist, short circuit and arcing. Risk of poisoning caused by swallowing battery electrolyte or absorption of lead through the skin or body orifices. Risk of death due to voltage $U \geq 30$ V AC and $U \geq 60$ V DC.	No fires, sparks, open flames, or smoking. Wear acid-resistant gloves, clothing, and glasses. Pour battery acid only into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
	Notes on battery		AH54.10-P-0001-01A
1	Remove battery	<p> Nut, battery line to negative terminal/positive terminal</p> <p> Nut, battery retaining plate to frame floor assembly</p>	AR54.10-P-0005GZ *BA54.10-P-1012-01C *BA54.10-P-1024-01C
2	Detach plug from negative terminal (5) of auxiliary battery (G1/7)		
3	Detach plug from positive terminal (4) of auxiliary battery (G1/7)		
4	Remove screw (3), open retaining clamp (1)	<p> Installation: Make sure that the anchor fitting (2) engages in the retaining plate at the frame end.</p> <p> Screw/bolt, additional battery retaining clamp</p>	*BA54.10-P-1025-01C
5	Remove auxiliary battery (G17)		
6	Install in the reverse order		
7	Perform basic programming		AR00.19-P-0200GZ

Battery

Number	Designation	Model 164
BA54.10-P-1012-01C	Nut, battery line to negative terminal/ positive terminal M6	Nm 6

Battery

Number	Designation	Model 164
BA54.10-P-1024-01C	Nut, battery retaining plate to frame floor assembly M8	Nm 24

Battery

Number	Designation	Model 164
BA54.10-P-1025-01C	Screw/bolt, additional battery retaining M6 clamp	Nm 5