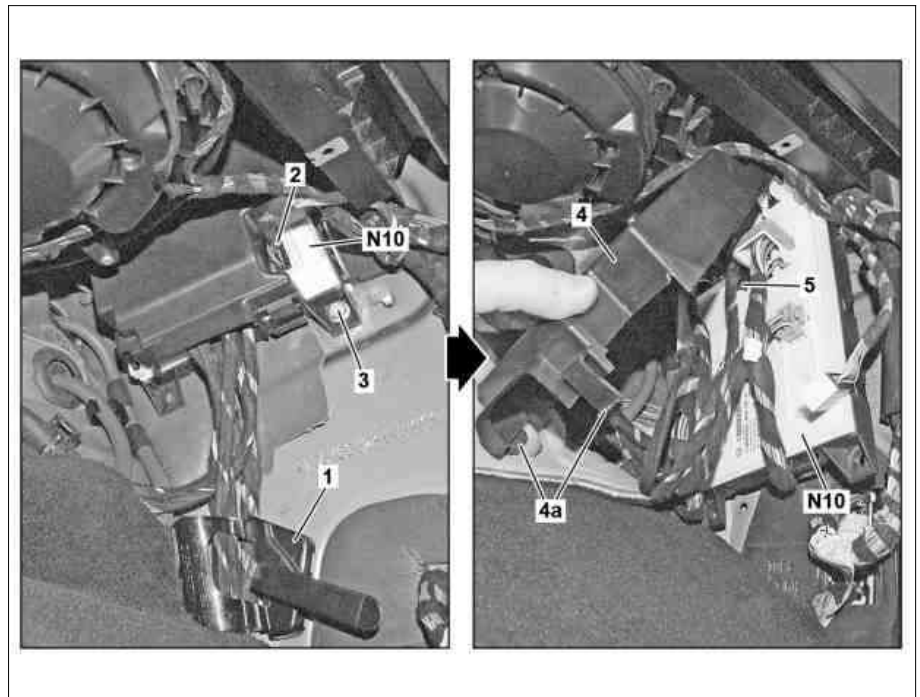


Model 166, 292

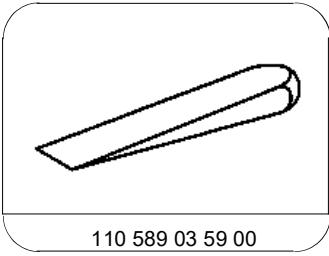
Illustration shows model 166.024

- 1 Bracket  
 2 Electrical connector  
 3 Screw  
 4 Cover  
 4a Locks  
 5 Line bracket  
 N10 SAM control unit



P54.21-3274-06

	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	<b>Remove/install</b>		
1 	Connect diagnostic system and store basic data of SAM control unit (N10)	When installing new SAM control unit (N10).	AD00.00-P-2000-04A
2	Switch off ignition and keep transmitter key at a location beyond transmitter range (at least 2 m)		
3	Remove right panel below instrument panel		AR68.10-P-1520GQ
4	Remove right front door sill molding.		AR68.30-P-4100GQ
5	Remove bracket (1)	Mounting wedge	*110589035900
6	Disconnect electrical connector (2)		
7	Unscrew bolt (3)		
8	Fold back floor covering	Model 166	
9	Pull SAM control unit (N10) out of bracket vertically in a downward direction		
10	Disengage locks (4a) and fold up cover (4) approx. 45°		
11	Pull cover (4) out of upper guides on SAM control unit (N10)		
12	Unclip line bracket (5) of SAM control unit (N10)	Mounting wedge	*110589035900
13	Disconnect all electrical connectors from SAM control unit (N10)		
14	Remove SAM control unit (N10)		
15	Install in the reverse order		
	<b>Initial startup</b>		
16	Perform SCN coding of SAM control unit (N10) using diagnostic system	When installing new SAM control unit (N10).	AR54.21-P-0015X
17 	Transfer previously stored basic data to SAM control unit (N10)	When installing new SAM control unit (N10).	AD00.00-P-2000-04A



110 589 03 59 00

Mounting wedge