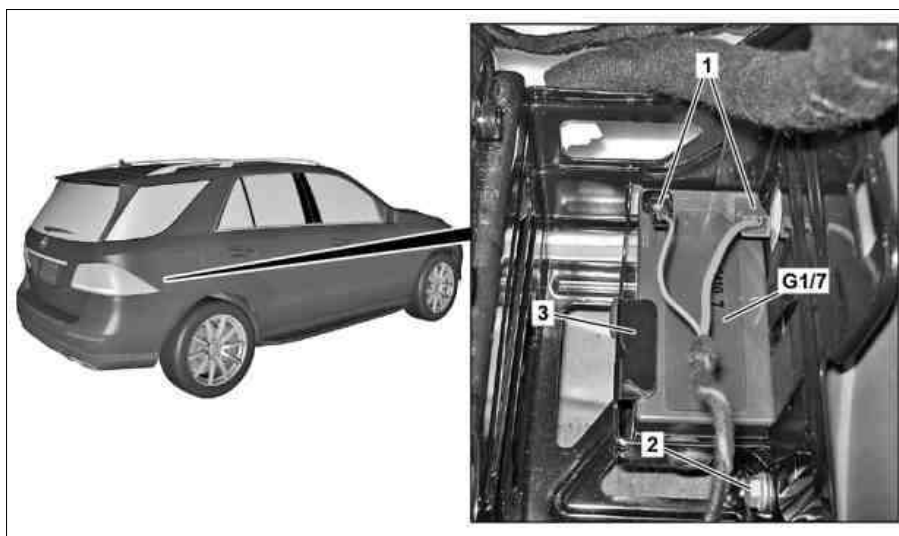



**Model 166**  
 up to model year 2016  
 except code B03 (ECO start/stop function)  
 except code ME05 (Hybrid drive 85 kW-94 kW variant (incl. plug-in))

Shown on model 166.024

- 1 Electrical connectors  
 2 Nut  
 3 Bracket  
 G1/7 Additional battery



P54.10-4431-05

	<b>Risk of fire</b> /risk of explosion due to short circuit and escaping oxyhydrogen gas. Risk of (burn) injury caused by caustic burns to eyes, skin and mucous membranes from battery electrolyte/mist, short circuit and arcing. <b>Risk of poisoning</b> caused by swallowing battery electrolyte or absorption of lead through the skin or body orifices. <b>Risk of death</b> due to voltage $U \geq 30$ V AC and $U \geq 60$ V DC.	No fires, sparks, open flames, or smoking. Wear acid-resistant gloves, clothing, and glasses. Pour battery acid only into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Notes on battery		AH54.10-P-0001-01A
	<b>Remove/install</b>		
1	Switch off ignition and store transmitter key outside of transmission range (min. 2 m)		
2.1	Remove right side of panel in trunk	Model 166.0 up to model year 2016 except code B03 (ECO start/stop function) except code ME05 (Hybrid drive 85 kW-94 kW variant (incl. plug-in))	AR68.30-P-4800GQ
2.2	Remove spare tire well panel	Model 166.8 up to model year 2016 except code B03 (ECO start/stop function) except code ME05 (Hybrid drive 85 kW-94 kW variant (incl. plug-in))	AR68.30-P-4620GQ
3	Separate electrical connections (1)		
4	Unscrew nut(2)		
5	Remove holder (3)		
6	Remove additional battery (G17)		
7	Install in the reverse order		