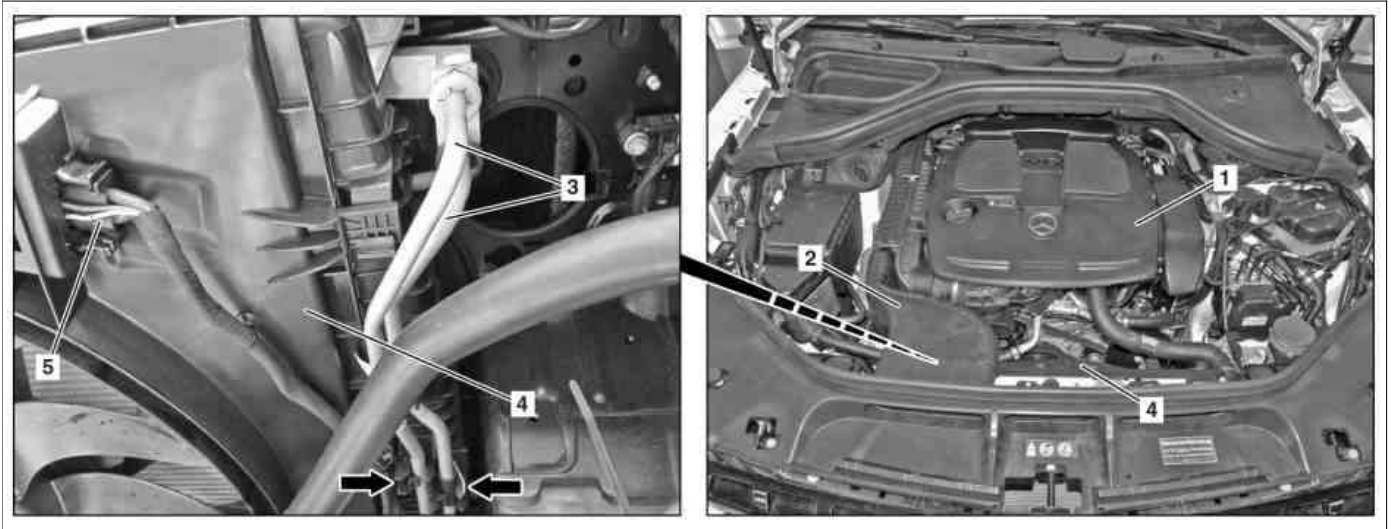


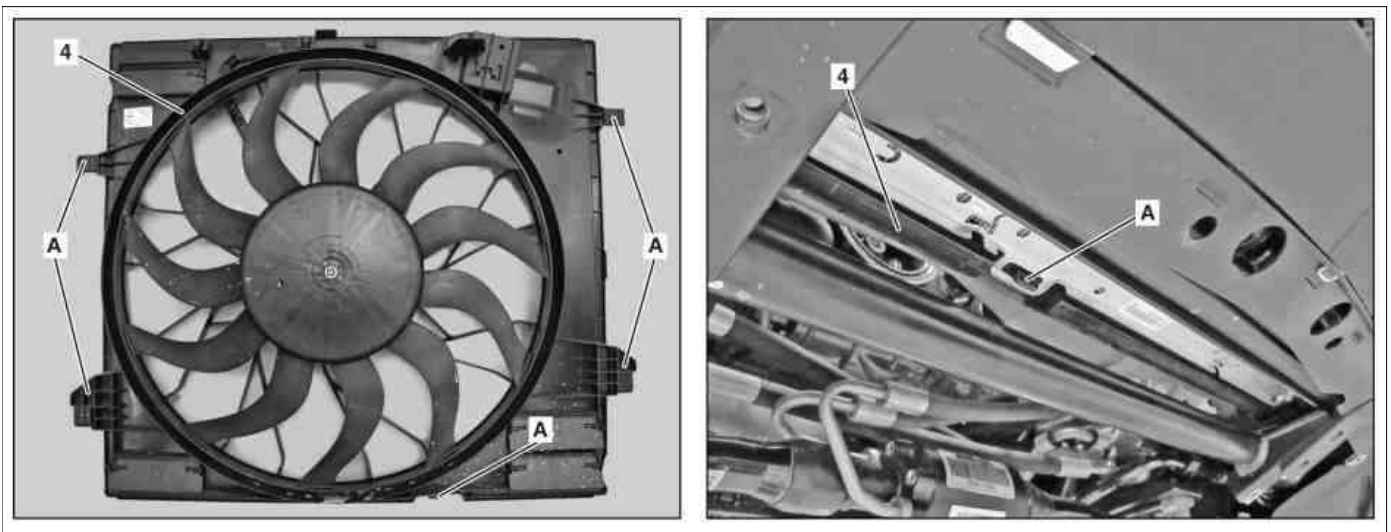
Engine 276, 642 in model 292
 Engine 276, 642, 651 in model 166



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Shown on model 166 with engine 276.9

- 1 Front engine cover
- 2 Engine air intake duct
- 3 Oil cooling lines
- 4 Fan unit
- 5 Electrical connection



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Shown on model 166

- 4 Fan unit
- A Guides

☒ ☒	Remove/install		
1	Remove upper engine cover		
2	Remove the engine air intake ducts (2) upstream of the air filter housing	Engine 276.8 in model 166, 292 Engine 642 in model 166, 292 Engine 651 in model 166	AR09.10-P-1150GQC AR09.10-P-1150OGR AR09.10-P-1150CD
3	Disconnect electrical connection (5) on fan unit (4) and unclip electrical line on fan unit (4)		

4	Unlock and detach vent line on coolant expansion reservoir and on cooler	Engine 642 in model 292 Engine 642, 651 in model 166	
5	Unclip vent line from fan unit (4) and from bracket for glow output stage and lay outside the working area	Engine 642 in model 292 Engine 642, 651 in model 166	
6	Press unlocking lugs on cooler aside and remove fan unit (4) upwards	i Installation: Ensure correct seating of the guides (A) on radiator frame.	
7	Install in the reverse order		