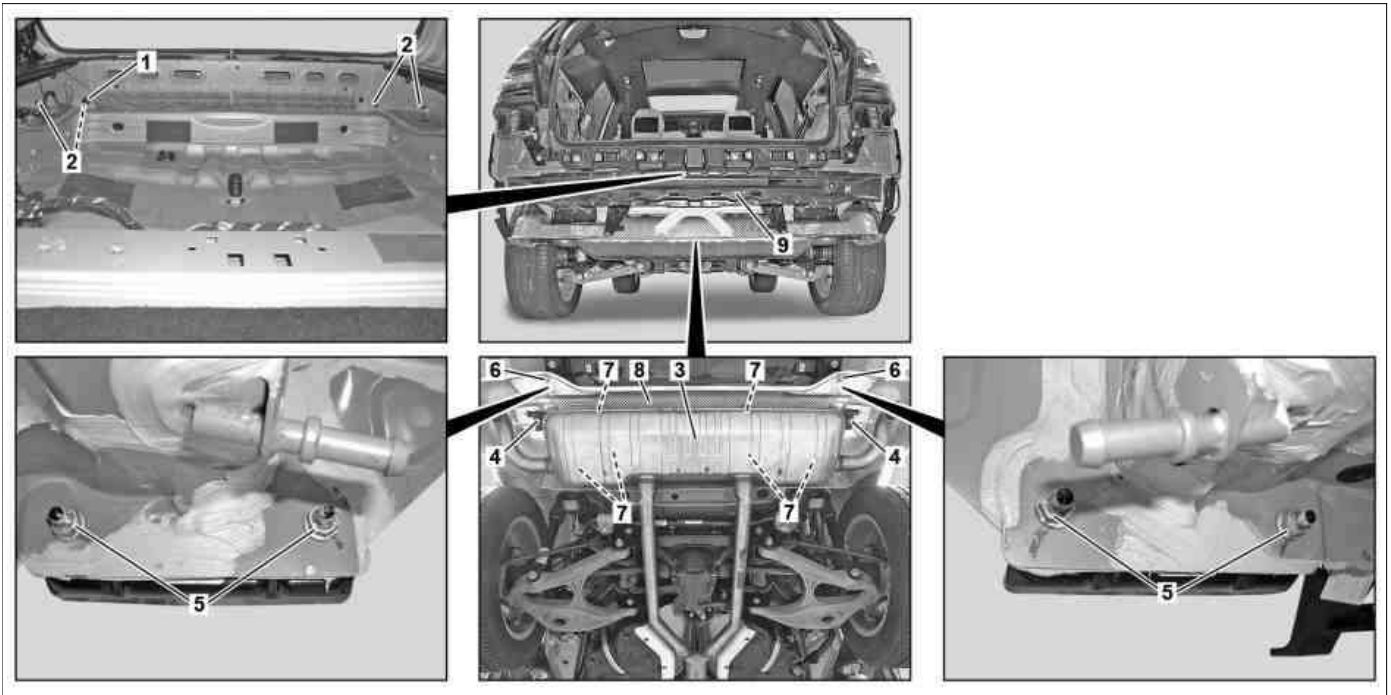








Model 166.0



P88.20-4645-09

- | | |
|------------------------|---------------|
| 1 Cap | 6 Screw |
| 2 Nuts | 7 Nuts |
| 3 Rear muffler | 8 Heat shield |
| 4 Exhaust rubber mount | 9 Carrier |
| 5 Nuts | |

	Remove/install		
1	Remove rear bumper		AR88.20-P-2200GQ
2	Remove lining on the right-hand side of the trunk		AR68.30-P-4800GQ
3.1	Remove the auxiliary battery	Model 166.0 as of model year 2016 with code ME05 (HYBRID DRIVE 80KW VARIANT (INCLUDING PLUGIN)) Model 166.0 up to model year 2016 with code B03 (ECO start/stop function)	AR54.10-P-0007GQA
3.2	Remove park pawl battery	Model 166.0 up to model year 2016 except code B03 (ECO start/stop function) except code ME05 (HYBRID DRIVE 80KW VARIANT (INCLUDING PLUGIN))	AR54.10-P-0121GQ
4.1	Loosen additional battery bracket	Model 166.0 as of model year 2016 with code ME05 (HYBRID DRIVE 80KW VARIANT (INCLUDING PLUGIN)) Model 166.0 up to model year 2016 with code B03 (ECO start/stop function)	
4.2	Loosen parking pawl battery bracket	Model 166.0 up to model year 2016 except code B03 (ECO start/stop function) except code ME05 (HYBRID DRIVE 80KW VARIANT (INCLUDING PLUGIN))	

5	Remove stowage compartment in left luggage compartment lining		
6	Lift paneling for spare wheel well and remove cap (1)		
7	Lift paneling for spare wheel well and unscrew nuts (2)	 Nut, rear crossmember to rear center section	*BA88.20-P-1001-01E
8	Secure rear muffler (3) to prevent it from falling		
9	Unhook exhaust rubber bearing (4) from exhaust bracket and lower rear muffler (3) until nuts (5) are accessible	 Installation: Coating the exhaust rubber bearing (4) with lubricants facilitates installation. Antifriction paste, rubber parts 2.5 kg, DBL 6867.00	*BR00.45-Z-1002-06A
10	Remove bolts (6)		
11	Unscrew nuts (7)		
12	Remove heat shield (8)		
13	Unscrew nuts (5)	 Model 166.0 with code U42 (BlueTEC diesel exhaust treatment (SCR)) Access to nuts (5) on right side via right rear fender.  Nut, rear crossmember to rear center section	*BA88.20-P-1001-01E
14	Remove carrier (9)	 Helper required.	
15	Install in the reverse order		

 Bumper

Number	Designation	Model 164.1/8, 166
BA88.20-P-1001-01E	Nut, rear crossmember to rear center section	Nm 50

Repair materials

Number	Designation	Order number
BR00.45-Z-1002-06A	Antifriction paste, rubber parts 2.5 kg, DBL 6867.00	A 000 989 01 60