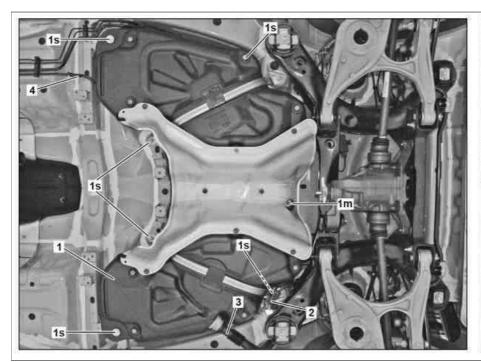
AR47.10-P-4100GQ Remove/install fuel tank 27.07.2015

Model 166 with engine 157, 276, 278, 642, 651 Model 292 with engine 157, 276, 278, 642







P47.10-2599-09

Shown on model 166.057

1 Fuel tank 1m Nut

1s Screw/bolt

2 Electrical connection

3 Filler neck

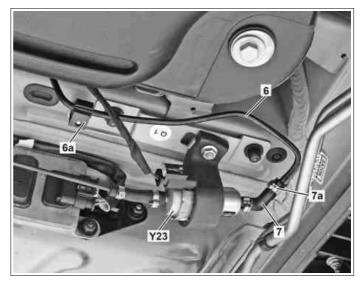
4 Fuel line

5a Line 5b Lines

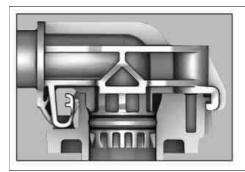
Shown on model 166.057

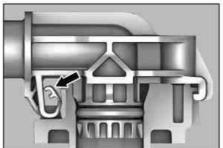
6 Line 6a Bracket 7 Hose 7a Clamp

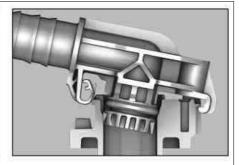
Y23 Stationary heater fuel pump



P47.10-2603-11







P47.25-2146-07

	Risk of injury caused by scraping or cutting body parts on sharp vehicle parts	Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.	AS00.00-Z-0017-01A
(b)	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
()	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
XX	Remove/install		
 1	Detach ground line from battery		AR54.10-P-0003GZ
2	Drain fuel tank (1)	i Only the right chamber can be emptied on the installed fuel tank (1).	AR47.10-P-4001GQ
3	Remove left and right rear side underfloor panelings and left and right front side underfloor paneling		AR61.30-P-1001GQ
4	Remove propeller shaft		AR41.10-P-0050GQ
5.1	Separate electrical connections (2)	Model 166 with engine 157, 276, 278 Model 292 with engine 157, 276, 278	
5.2	Disconnect electrical connection (2)	Model 166 with engine 642, 651 Model 292 with engine 642 Vehicles with a diesel engine: only one	
		electrical connection present.	
6	Unlock and detach filler neck (3) on fuel tank (1)	Collect escaping fuel in a suitable container.	
7.1	Disconnect and close off fuel line (4)	Model 166 with engine 157, 276, 278 Model 292 with engine 157, 276, 278 Record plug	*129589009100
7.2	Disconnect fuel lines (4) feed line and return flow and plug	Model 166 with engine 642, 651 Model 292 with engine 642 Record plug	*129589009100
8	Detach line (5a) at fuel tank (1)	Model 166, 292 with engine 157, 276, 278	
9	Release and disconnect electrical line to stationary heater fuel pump (Y23)	Model 166 with engine 157, 276, 278, 642, 651 with code 228 (Auxiliary heater) Model 292 with engine 157, 276, 278, 642 with code 228 (Auxiliary heater)	
10	Detach line (6) at hose (7), plug and unclip from bracket (6a)	Model 166 with engine 157, 276, 278, 642, 651 with code 228 (Auxiliary heater) Model 292 with engine 157, 276, 278, 642 with code 228 (Auxiliary heater) Do not use any pointed or sharp-edged tools to remove the line (6). Otherwise line (6) or hose (7) are damaged. Installation: Replace the clamp (7a). Do not use screw clamps or spring bracket clamps. Otherwise leakage may occur. Installation: Check condition of hose (7) and check for damage, replace if necessary. Collect escaping fuel.	*129589009100
11	Unfasten nuts of the high-voltage battery	Model 166.063 with engine 276.8	
	coolant lines holder on fuel tank (1)		
12	Lift high-voltage battery coolant lines from fuel tank holder (1) and place to one side	Model 166.063 with engine 276.8	

13	Support fuel tank (1) using a lifting platform		
₩WS	000 588 03 62 00 Lifting platform		WS01.00-P-0091A
14	Remove nut (1m) and screw/bolts (1s)	Nm Self-locking nut, fuel tank to undercarriage	*BA47.10-P-1001-01J
		Nm Bolt, fuel tank to undercarriage	*BA47.10-P-1002-01J
		Nm Bolt, tensioning strap for fuel tank to	*BA47.10-P-1003-01J
		underfloor	
15	Lower fuel tank (1) slightly		
16	Detach lines (5b) on fuel tank (1)	Model 166 with engine 642, 651	
		Model 292 with engine 642	
		i Release (arrow), see picture.	
17	Lower fuel tank (1)		
18	Remove transfer unit	When replacing the fuel tank (1).	
			AR47.10-P-4100-02GQ
		Ring nut to fuel tank	*BA47.10-P-1004-01J
		Prong wrench	*164589010700
19	Remove fuel pump	When replacing the fuel tank (1).	
		Model 166 with engine 651	AR47.20-P-5710GQ
		Model 166, 292 with engine 157	
		Model 166, 292 with engine 276 Model 166, 292 with engine 278	
		Model 166, 292 with engine 642	
20	Install in the reverse order	,	
21	Perform basic programming	Model 166 with engine 157, 276, 278, 642,	
		651	
		Model 292 with engine 157, 276, 278, 642	A D 00 40 D 000007
		Model 166 with engine 157, 276, 278, 642, 651	AR00.19-P-0200GZ
4	Check		
	Risk of accident from vehicle starting off by		AS00.00-Z-0005-01A
	itself when engine running. Risk of injury	itself. Wear closed and snug-fitting work	
	(bruises and burns) resulting from working o the engine while it is being started or when it		
	running.	. 9	
22	Carry out engine test run and check fuel		
	system for leaktightness		

Nm Fuel tank

Number	Designation		Model 166	Model 292
BA47.10-P-1001-01J	Self-locking nut, fuel tank to undercarriage	Nm	23	23

Nm Fuel tank

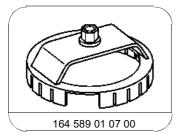
Number	Designation		Model 166	Model 292
BA47.10-P-1002-01J	Bolt, fuel tank to undercarriage	Nm	23	23

Nm Fuel tank

Number	Designation		Model 166	Model 292
BA47.10-P-1003-01J	Bolt, tensioning strap for fuel tank to underfloor	Nm		23

Nm Fuel tank

Number	Designation		Model 166	Model 292
BA47.10-P-1004-01J	Ring nut to fuel tank	Nm	110	110





Prong wrench

Record plug