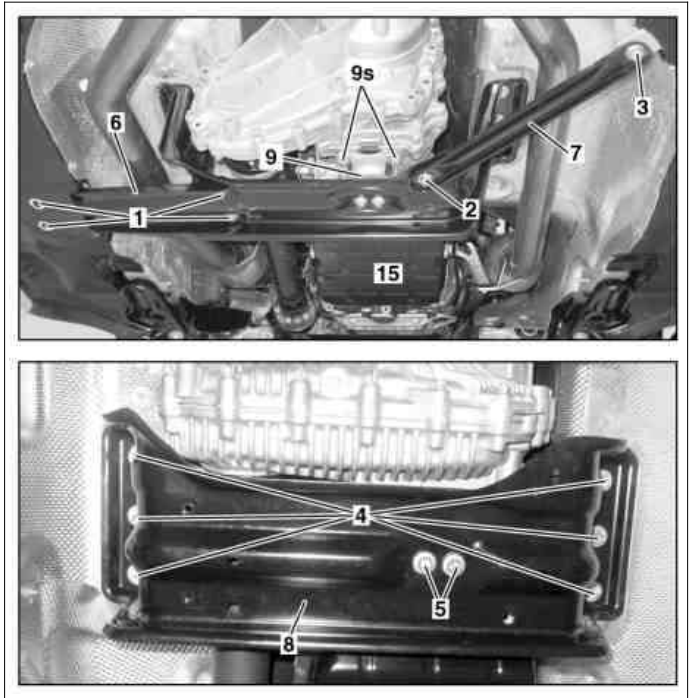


ENGINES 113.9 in MODEL 164.1

- 1 Bolts
- 2 Bolt
- 3 Bolt
- 4 Bolts for engine crossmember
- 5 Engine mount bolts
- 6 Cross strut
- 7 Diagonal strut
- 8 Rear engine crossmember
- 15 Transmission



P22.10-2200-12

Modification notes

7.11.06	Bolt, rear engine crossmember to body		*BA22.10-P-1005-03G
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	Remove/install		
	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of lifting platform and position four support plates at lifting platform support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
	Notes on bolted connections with self tapping screws		AH00.00-P-0007-01SF
1	Remove bolts (1) and remove cross strut (6).		*BA22.10-P-1006-03G *BA22.10-P-1008-03G
2	Remove bolt (2)		*BA22.10-P-1007-03G
3	Loosen bolt (3) and swivel diagonal strut (7) to the side		*BA22.10-P-1009-03G
4	Support transmission (15) with transmission jack and plate		
5	Remove engine mount bolts (5)		*BA22.10-P-1004-03G
6	Remove bolts for engine crossmember (4) and remove rear engine crossmember (8)		*BA22.10-P-1005-03G
7	Install in the reverse order		

Engine mount, engine support (engine side)

Number	Designation		Model 164
BA22.10-P-1004-03G	Bolt/ nut connecting rear engine mount to rear engine crossmember	Nm	58
BA22.10-P-1005-03G	Bolt, rear engine crossmember to body	Nm	55
BA22.10-P-1006-03G	Bolt, cross strut to engine crossmember	Nm	45
BA22.10-P-1007-03G	Bolt, diagonal strut to engine crossmember	Nm	45

BA22.10-P-1008-03G	Bolt, cross strut to body	Nm	45
BA22.10-P-1009-03G	Bolt, diagonal strut to body	Nm	45