H18.00-P-0103-01A Notes on engine oil extraction as preferred oi change method		i
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## ENGINE ALL

## Oil change method

On all vehicles (except engine 156 in all vehicles and engine 113.989 in MODEL 171) the engine oil should preferably be extracted when changing the oil.

This ensures the most efficient work procedure, especially with Service A. It is still permissible to drain the engine oil where necessary.

Engine oil suction unit - stationary gotis://S\_18.1\_01.1

Engine oil suction unit - mobile gotis://S 18.1 02.0

i Observe the notes on use from the vacuum unit manufacturer.

Engine oil should only be extracted when at operating temperature. Extraction of the engine oil can be commenced immediately after the engine has been stopped. It must however be ensured that the extraction procedure is not stopped until at least 5 minutes after the engine has been switched off and the old oil filter has been removed. This gives the engine oil time to flow back into the oil pan. If necessary, the extraction procedure must be started several times before the 5 minutes have expired. Otherwise, it will not be possible to extract all of the engine oil.

Any quantity of oil remaining in the engine can result in overfilling after pouring in the specified oil change quantity. This can then result in damage to the engine and catalytic converter.