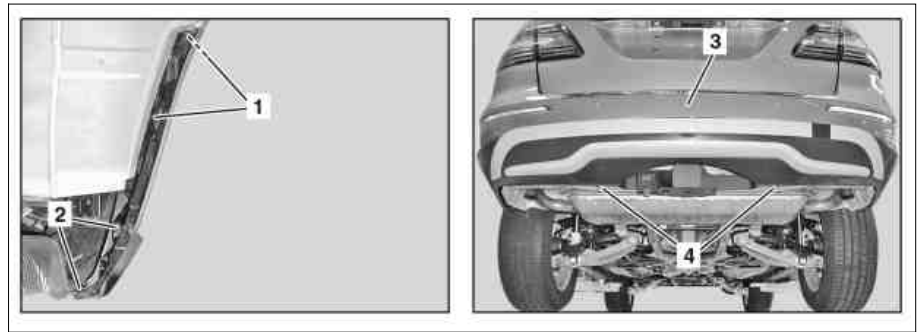


Model 166.0

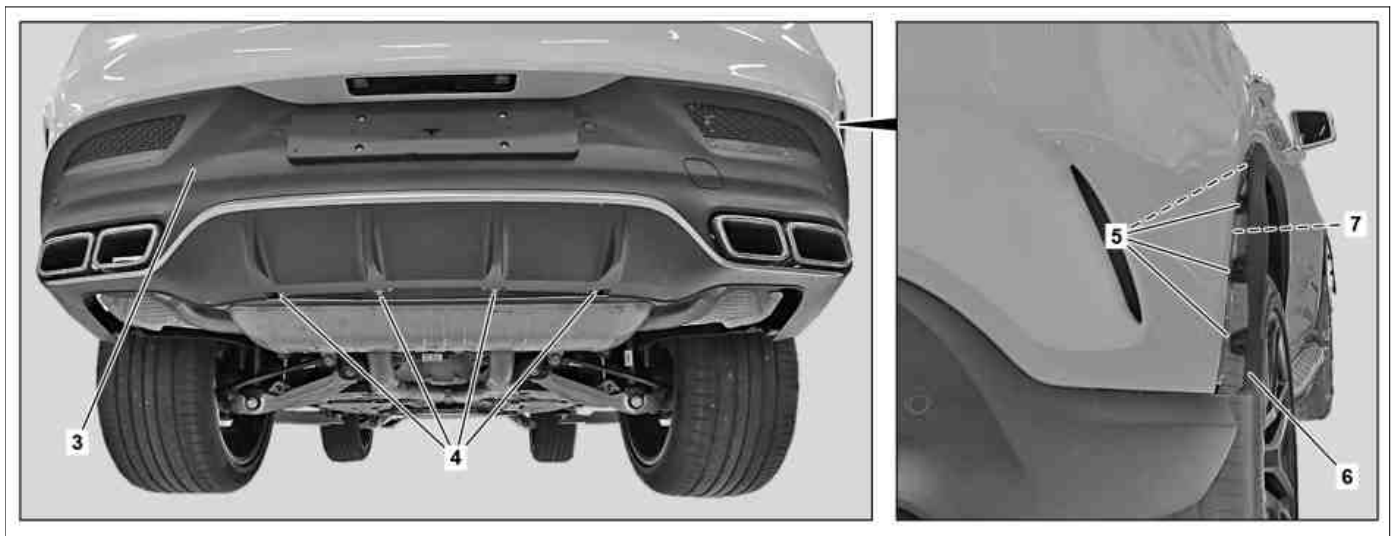
Model 292

Shown on model 166.0

- 1 Bolts
- 2 Expansion rivet
- 3 Rear bumper
- 4 Bolts



P88.20-3720-04




P88.20-4569-08

Shown on model 292.374

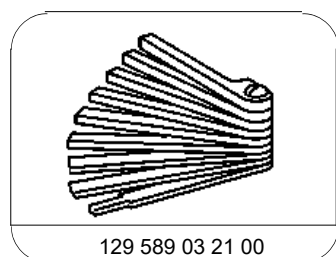
- 3 Rear bumper
- 6 Trim piece
- 4 Bolts
- 7 Screw
- 5 Retaining clips

ⓘ	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
⊞ ⊞	Remove/install		
1	Remove both taillamps	Model 292 Model 166.0	AR82.10-P-4905GQC AR82.10-P-4905GQ
2	Detach fender liner in left rear and right rear fender in area of rear bumper (3)		AR88.10-P-1400GQ
3	Unclip retaining clips (5) on trim piece (6) in area of rear bumper (3)	Model 292 ⓘ Perform work on left and right side analogously.	
4.1	Remove bolts (1)	Model 166.0 ⓘ Perform work on left and right side analogously.	
4.2	Unscrew screw/bolt (7)	Model 292 ⓘ Perform work on left and right side analogously.	
5	Remove expansion rivets (2)	ⓘ Perform work on left and right side analogously.	

6	Unclip rear bumper (3) on retaining strip	<p>i Perform work on left and right side analogously.</p> <p>i Installation: Ensure that rear bumper (3) is installed correctly on retaining strips.</p>	
7	Remove screws (4)		
8.1	Remove rear bumper (3) toward rear with aid of helper	<p>Model 166.0</p> <p>i Installation: Ensure that rear bumper (3) is installed correctly on retaining strips.</p>	
8.2	Remove rear bumper (3) toward rear with aid of helper	<p>Model 292</p> <p>i Installation: Ensure that rear bumper (3) is installed correctly on retaining strips.</p>	
9	Disconnect electrical connectors	<p>i The number of electrical connectors varies according to vehicle equipment.</p>	
10	Install in the reverse order		
11	Adjust rear bumper (3)	<p>Gap dimensions on hoods, doors and lids</p> <p>Gap dimension</p> <p> Feeler gauge</p>	<p>AR60.00-P-0700-01GQ</p> <p>*BE60.00-P-1003-01Z</p> <p>*129589032100</p>

Test and adjustment values for gap dimensions

Number	Designation		Model 166	Model 292	
BE60.00-P-1003-01Z	Gap dimension	Liftgate to bumper at bottom	Dimension "L" mm	5,5 (± 1,5)	5,5 (± 1)
		Liftgate to rear fender	Dimension "J" mm	4,8 (± 1)	4,0 (± 1)
		Liftgate to bumper at side	Dimension "K" mm	4,9 (± 1,3)	5,0 (± 2)
		Liftgate to roof	Dimension "W" mm	5,5 (± 1,5)	5,0 (± 1)
		Liftgate to rear window	Dimension "O" mm	4,0 (± 1,0)	3,0 (± 1,0)
		Rear fender to backup lamp	Dimension "M" mm	1,4 (± 0,7)	1,0 (+1-/0,5)
		D-pillar to rear window	Dimension "V" mm	-	4,5 (± 1,5)
			For picture, see		AR60.00-P-0700-01 GQ



129 589 03 21 00

Feeler gauge