

 Front axle brake caliper

Number	Designation		MODEL 164 (except 164.177)	MODEL 164.177
BA42.10-P-1001-10L	Bleed screw to brake caliper	Nm	18	18
BA42.10-P-1002-10L	Guide pin to brake caliper support	Nm	55	30
BA42.10-P-1003-10L	Self-locking bolt, brake caliper support to steering knuckle	Stage 1	Nm	80
		Stage 2	└°	45
BA42.10-P-1004-10L	Screw/bolt, brake pad contact sensor to brake caliper	M6	Nm	8
BA42.10-P-1005-10L	Screw/bolt for anti-rattle spring support	Nm	–	–

 Front axle brake caliper

Number	Designation		MODEL 166 (except 166.074/874)	MODEL 166.074/874
BA42.10-P-1001-10L	Bleed screw to brake caliper	Nm	16	16
BA42.10-P-1002-10L	Guide pin to brake caliper support	Nm	55	–
BA42.10-P-1003-10L	Self-locking bolt, brake caliper support to steering knuckle	Stage 1	Nm	80
		Stage 2	└°	45
BA42.10-P-1004-10L	Screw/bolt, brake pad contact sensor to brake caliper	M6	Nm	8
BA42.10-P-1005-10L	Screw/bolt for anti-rattle spring support	Nm	–	30

 Front axle brake caliper

Number	Designation		MODEL 251 (except 251.077/177)	MODEL 251.077/177
BA42.10-P-1001-10L	Bleed screw to brake caliper	Nm	18	18
BA42.10-P-1002-10L	Guide pin to brake caliper support	Nm	55	30
BA42.10-P-1003-10L	Self-locking bolt, brake caliper support to steering knuckle	Stage 1	Nm	80
		Stage 2	└°	45
BA42.10-P-1004-10L	Screw/bolt, brake pad contact sensor to brake caliper	M6	Nm	8
BA42.10-P-1005-10L	Screw/bolt for anti-rattle spring support	Nm	–	–