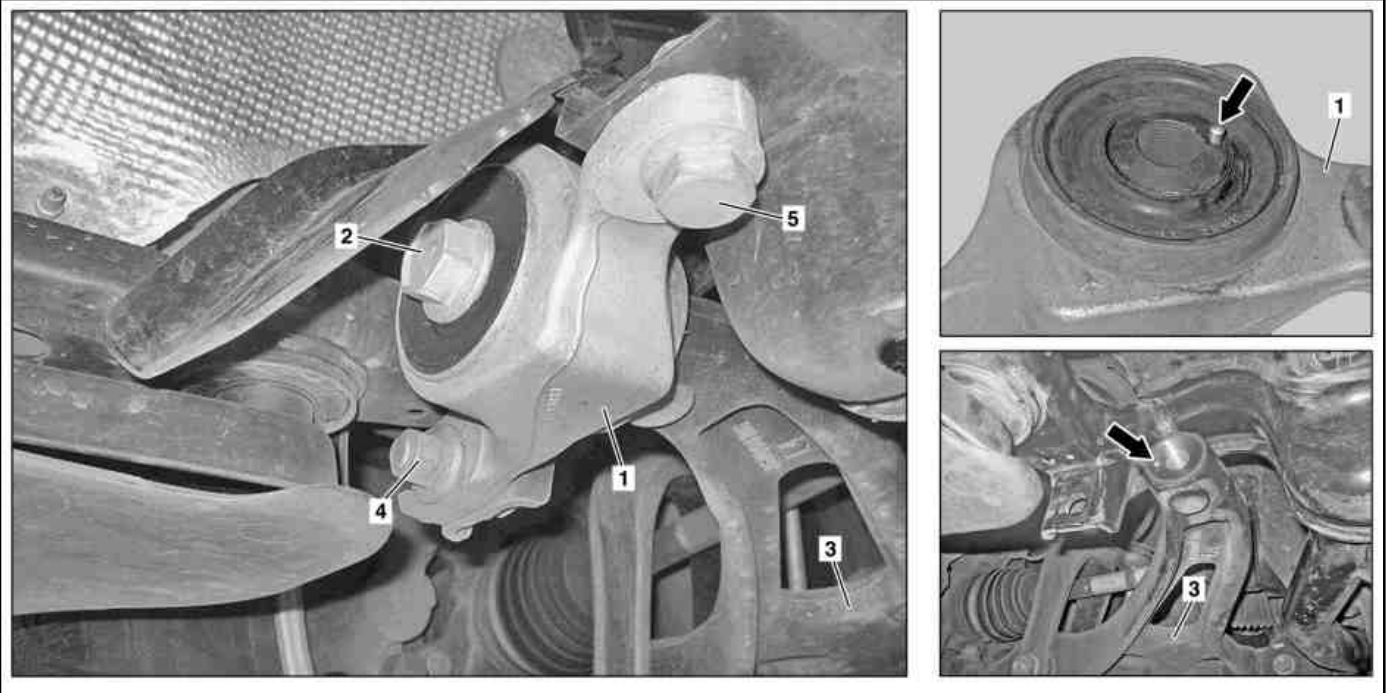


MODEL 251



P33.20-2198-09

1 Rear mount  
2 Bolt

3 Lower transverse control arm

4 Outer rear bolted connection  
5 Inner rear bolted connection

	Remove/install		
	Notes on self-locking nuts and bolts	All models	AH00.00-N-0001-01A
	When working on the front-end assembly, be careful not to scratch, mark or notch the surfaces of aluminum parts. Otherwise the service life of the parts will be affected		
1  AP	Remove front wheel Remove/install wheels, rotate if necessary		AP40.10-P-4050RT
2.1	Detach lower engine compartment paneling	Model 251 with gasoline engine	AR61.20-P-1105RT
2.2	Remove noise encapsulation	Model 251 with diesel engine	AR94.30-P-5300RT
3	Support lower transverse control arm (3) using transmission jack		
4	Loosen heat shield of rear mount (1)	Right-hand side only	
5	Loosen bolt (2)		*BA33.20-P-1008-01L
6	Detach bolted connection (4)		*BA33.20-P-1009-01L
7	Detach bolted connection (5)		*BA33.20-P-1005-01L
8	Unscrew rear mount (1)	Remove rear mount (1) with bolt (2). <b>Installation:</b> Pay attention to correct position of pinned connection (arrows).	
9	Install in the reverse order		
10	Perform a wheel alignment check		AR40.20-P-0200RT

## Wheel location, hub

Number	Designation	Model 251	
BA33.20-P-1005-01L	Bolt, lower transverse control arm at inside rear to front axle carrier	Nm	250
BA33.20-P-1008-01L	Bolt, rear bearing to lower transverse control arm	Stage 1	Nm 100
		Stage 2	° 90
BA33.20-P-1009-01L	Outer rear nut of lower transverse control arm to front axle carrier	Nm	150