

AR01.20-P-5014-03VA	Bolt tightening diagram for cylinder head cover		
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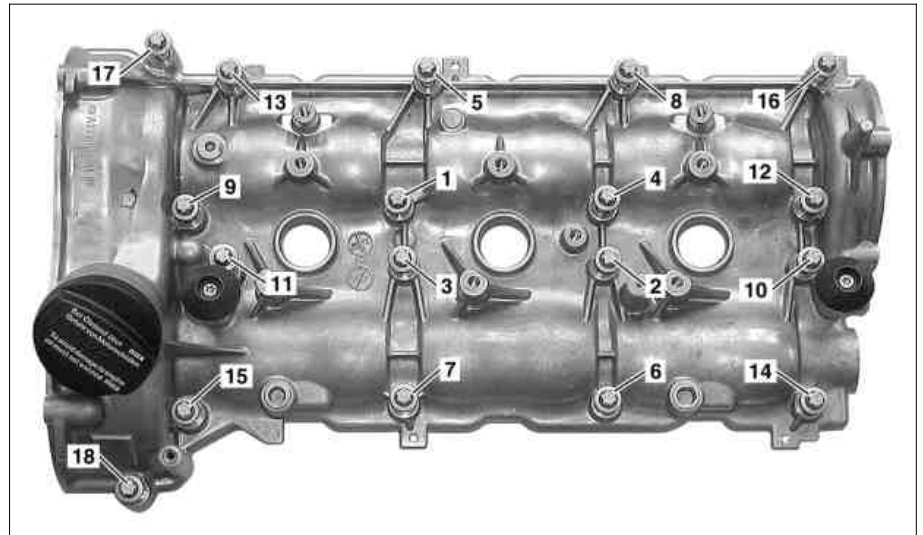
**Nm** Cylinder head

Number	Designation	Engine 272
BA01.30-P-1004-01O	Bolt of cylinder head cover on cylinder head	M7 1st stage Nm 12
		2nd stage 4° 90

**Right cylinder head cover**

**i** Tighten cylinder head cover bolts in the numerical sequence.

- 1 Tighten bolts (1-18) in the 1st stage.
- 2 Tighten bolts (1-18) in the 2nd stage.

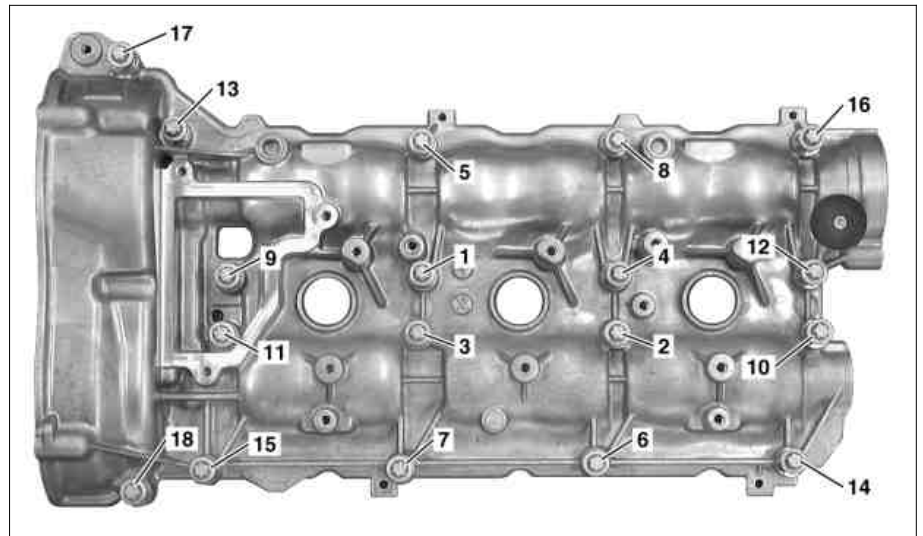


P01.20-2094-05

**Left cylinder head cover**

**i** Tighten cylinder head cover bolts in the numerical sequence.

- 1 Tighten bolts (1-18) in the 1st stage.
- 2 Tighten bolts (1-18) in the 2nd stage.



P01.20-2095-05