













Steps 1 - 15

 	Remove/install		
 Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, tailgates or sliding roof.	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
 Danger!	Risk of injury due to hands being crushed when window glass is not secure	Secure window to prevent it from falling down.	AS67.00-Z-0002-01A
1	Remove door liner (1) from front door	 Do not yet disconnect power window connector from power window motor	AR72.10-P-1000RT
2	Remove rubber plug (2)		
3	Switch on ignition		
4	Move crank window (5) up to 80 mm below window frame (A), remove power window connector from power window motor and lay door lining (1) down to side.	 Treat ribbon cables carefully to prevent damage.  Bolts (3) should be accessible	
5	Switch off ignition and remove the transmitter key from the EIS [EZS] control unit	 On vehicles with Keyless Go, code 889: Press Keyless Go start/stop button repeatedly until ignition is switched off. Remove transmitter key from vehicle and store it in a location beyond its transmission range (at least 2 m).	
6	Unscrew bolts (3) until crank window (5) is loose		
7	Manually slide crank window (5) upward to stop and secure on window frame with textile tape (4) at least two points.	 Clamping pliers approved by Mercedes-Benz can also be used as an alternative to adhesive tape  The crank window should be free of dirt and dust.  Cover window frame with rag to prevent glue residues on paint	
8	Remove outside door handle on front door		AR72.10-P-2400RT
9	Open driver or passenger door, release lock (6) with suitable tool and open, disconnect door separation point connector (7).	 It is not necessary to disconnect left front door control unit (N69/1) and right front door control unit (N69/2) from wiring harness.	
10	Unscrew bolts (8), loosen connector (9) from retaining tabs at top and bottom and allow connector (9) to fall into door toward inside.		
11	Remove bolts (10, 11)		
12	Remove door module from front door until retaining tab (12) is accessible		
13	Loosen retaining tab (12) and remove cable retainer (13) toward outside		
14	Remove door module		
15	Install in the reverse order		