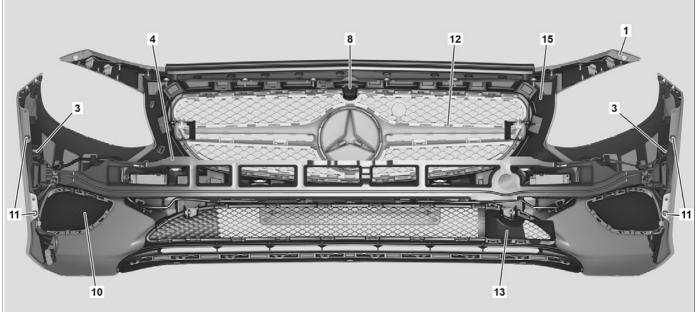
AK88	.20-P-2050LC	

#### Model 217

# **Modification notes**

09.03.2017	Method change	Operation steps 6.1 and 6.2	

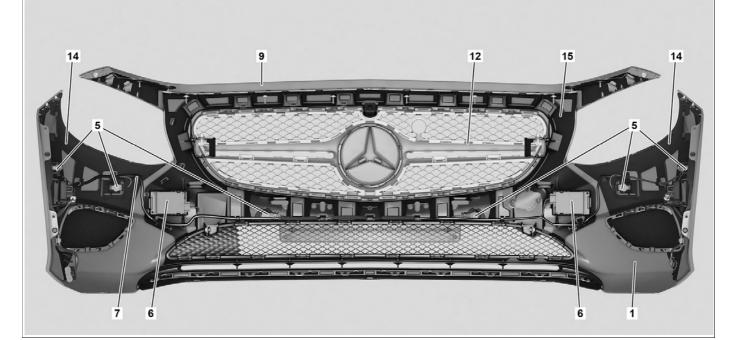


P88.20-4361-09

### Shown on vehicle up to model year 2018

- 1 Front bumper
- 4 Impact absorber
- 8 360 ° camera, front
- 10 Cover

- 11 Retaining clips
- 12 Radiator trim
- 13 Air duct segment
- 15 Center basic carrier



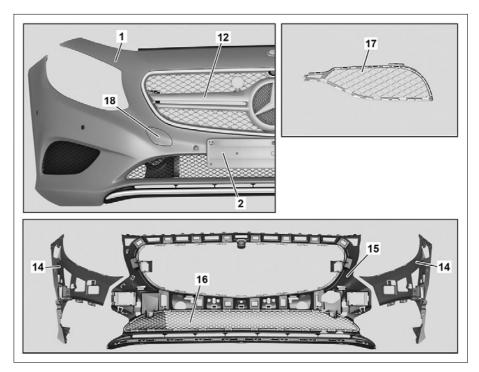
# Shown on vehicle up to model year 2018

- 1 Front bumper
- 5 Front parking system distance sensors
- 6 Front bumper radar sensors
- 7 Electrical wiring harness

### Shown on vehicle up to model year 2018

- 1 Front bumper
- 2 Carrier
- 12 Radiator trim
- 14 Carrier
- 15 Center basic carrier
- 16 Center air duct grille
- 17 Air grille
- 18 Tow hook cover

- 9 Reinforcing bar
- 12 Radiator trim
- 14 Carrier
- 15 Center basic carrier



P88.20-4362-06

X	Remove		
1	Remove front bumper (1)		AR88.20-P-2000LC
	Disassemble/assemble		
2	Remove license plate number and bracket (2)		
3	Remove pedestrian protection sensors	Model 217 with code U60 (Active Bonnet (Pedestrian protection))	
			AR91.60-P-0950EWM
4	Remove impact absorber (4)		
	General information on the impact absorber		AH88.20-P-1000-01A
5	Remove front parking system distance sensors (5)		AR54.65-P-0001LF

6.1 Unclip front bumper radar sensors (6) Model 217 up to model year 2018 with code 233 (DISTRONIC PLUS) Model 217	
with code 233 (DISTRONIC PLUS)	
up to model year 2018	
with code 237 (Active Blind Spot Assist)	
Model 217	
up to model year 2018	、
with code 238 (Active lane keeping Assist Model 217	)
up to model year 2018	
with code 258 (COLLISION PREVENTION	
ASSIST)	
Model 217	
up to model year 2018	
with code 266 (DISTRONIC PLUS with St	eer
Assist and Stop & Go Pilot)	
Model 217	
up to model year 2018 with code 268 (Broke Assist System Plue)	
with code 268 (Brake Assist System Plus) Model 217	
up to model year 2018	
with code 269 (Brake Assist PLUS with	
Cross-Traffic Assist (BAS+Q)	
Model 217	
up to model year 2018	
with code 271 (Autonomous brake	
intervention/pedestrian protection)	
Model 217	
up to model year 2018 with code 300 (PRE-SAFE® Brake)	
with code 500 (FRE-SALES Blake)	AR30.30-P-1210LF
<b>i</b> Front bumper radar sensors (6) remain	i on
electrical wiring harness (7).	
6.2 Remove front bumper radar sensor (6) Model 217	
as of model year 2018 with code 258 (COLLISION PREVENTION	.
ASSIST)	
A35151)	AR30.30-P-1210LFM
7 Unclip and remove electrical wiring harness	
(7) from front bumper (1)	
8 Remove 360 <sup>0</sup> camera (front) (8) Model 217	AR54.30-P-3001LC
with code 501 (360° camera)	
9 Unclip and remove electrical wiring harness of Model 217	
front 360 <sup>o</sup> camera (8) from front bumper (1) with code 501 (360° camera)	
10 Remove reinforcing bar (9)	
11 Remove cover (10) <b>i</b> Depending on the engine variant, a cov	/er
(10) can be installed on the left and right si	de.
	*110589035900
Mounting wedge	
Image: Mounting wedge       12     Remove retaining clips (11)	
Image: Mounting wedge   12 Remove retaining clips (11)   13 Remove radiator grille (12)	
Image: Second system Image: Second system   12 Remove retaining clips (11)   13 Remove radiator grille (12)   14 Unclip air duct segment (13) and take off	
Image: Image interfactor interfacto	ts
Image: Image interfactor of the sector of	
Image: Image interfactor interfacto	ts *110589035900
I2   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     I   Each bracket (14) consists of three par and is removed a unit.     I   Image: State of the stat	
I2   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     I Each bracket (14) consists of three par and is removed a unit.     Image: State of the state of t	*110589035900
I2   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     I   Each bracket (14) consists of three par and is removed a unit.     I   Image: State of the stat	*110589035900
12   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     16   Unclip and remove center basic bracket (15)     16   Unclip and remove center basic bracket (15)     17   i Model 217 with code 772 (AMG styling package - from spoiler, side skirts and rear apron) The center basic carrier (15) is disconnected	*110589035900
12   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     16   Unclip and remove center basic bracket (15)     16   Unclip and remove center basic bracket (15)     17   i Model 217 with code 772 (AMG styling package - from spoiler, side skirts and rear apron) The center basic carrier (15) is disconnected from the center air duct grille (16).	*110589035900
12   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     16   Unclip and remove center basic bracket (15)     11   Mounting wedge     16   Unclip and remove center basic bracket (15)     17   i     18   Unclip and remove center basic bracket (15)     19   i     10   Unclip and remove center basic bracket (15)     11   Model 217     with code 772 (AMG styling package - from spoiler, side skirts and rear apron)     The center basic carrier (15) is disconnected	*110589035900
12   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     16   Unclip and remove center basic bracket (15)     16   Unclip and remove center basic bracket (15)     17   i Mounting wedge     16   Unclip and remove center basic bracket (15)     17   i Model 217     with code 772 (AMG styling package - from spoiler, side skirts and rear apron)     The center basic carrier (15) is disconnected from the center air duct grille (16).	*110589035900 ht ed
12   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     16   Unclip and remove center basic bracket (15)     16   Unclip and remove center basic bracket (15)     17   ii Model 217     with code 772 (AMG styling package - from spoiler, side skirts and rear apron)     The center basic carrier (15) is disconnected from the center air duct grille (16).     17   Mounting wedge	*110589035900 ht ed
12   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     16   Unclip and remove center basic bracket (15)     16   Unclip and remove center basic bracket (15)     17   Remove left air grille (17) and right air grille (17) and right air grille (17) from front bumper (1)	*110589035900 ht ed
Image: Second state in the image of the image in the image of the image in the	*110589035900 nt ed *110589035900
12   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     16   Unclip and remove center basic bracket (15)     16   Unclip and remove center basic bracket (15)     17   Remove left air grille (17) and right air grille (17) and right air grille (17) from front bumper (1)     18   Remove tow hook cover (18)	*110589035900 nt ed *110589035900
12   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     16   Unclip and remove center basic bracket (15)     16   Unclip and remove center basic bracket (15)     17   Remove left air grille (17) and right air grille (17) and right air grille (17) from front bumper (1)     18   Remove tow hook cover (18)     19   Assemble in the reverse order	*110589035900 nt ed *110589035900
12   Remove retaining clips (11)     13   Remove radiator grille (12)     14   Unclip air duct segment (13) and take off     15   Unclip and remove left and right bracket (14)     16   Unclip and remove center basic bracket (15)     16   Unclip and remove center basic bracket (15)     17   Remove left air grille (17) and right air grille (17) and right air grille (17) from front bumper (1)     18   Remove tow hook cover (18)	*110589035900 nt ed *110589035900

