

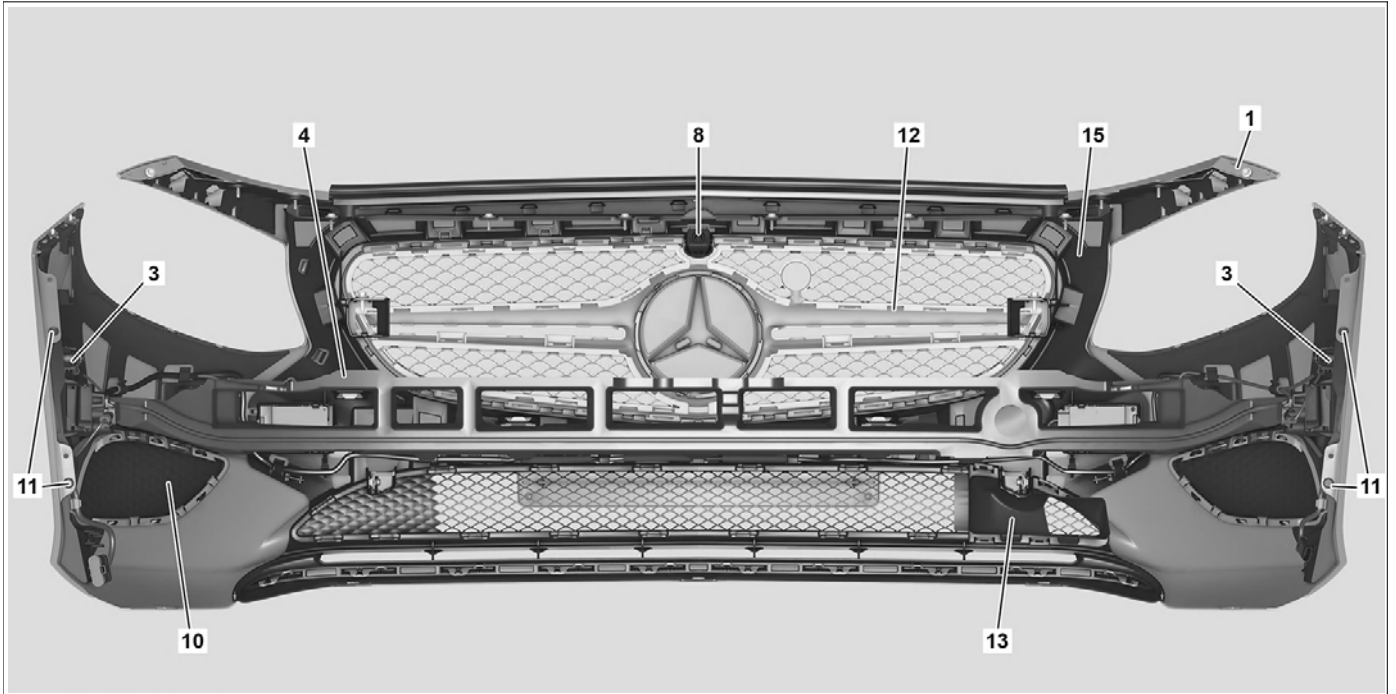
Model 217

## Modification notes

09.03.2017

Method change

Operation steps 6.1 and 6.2

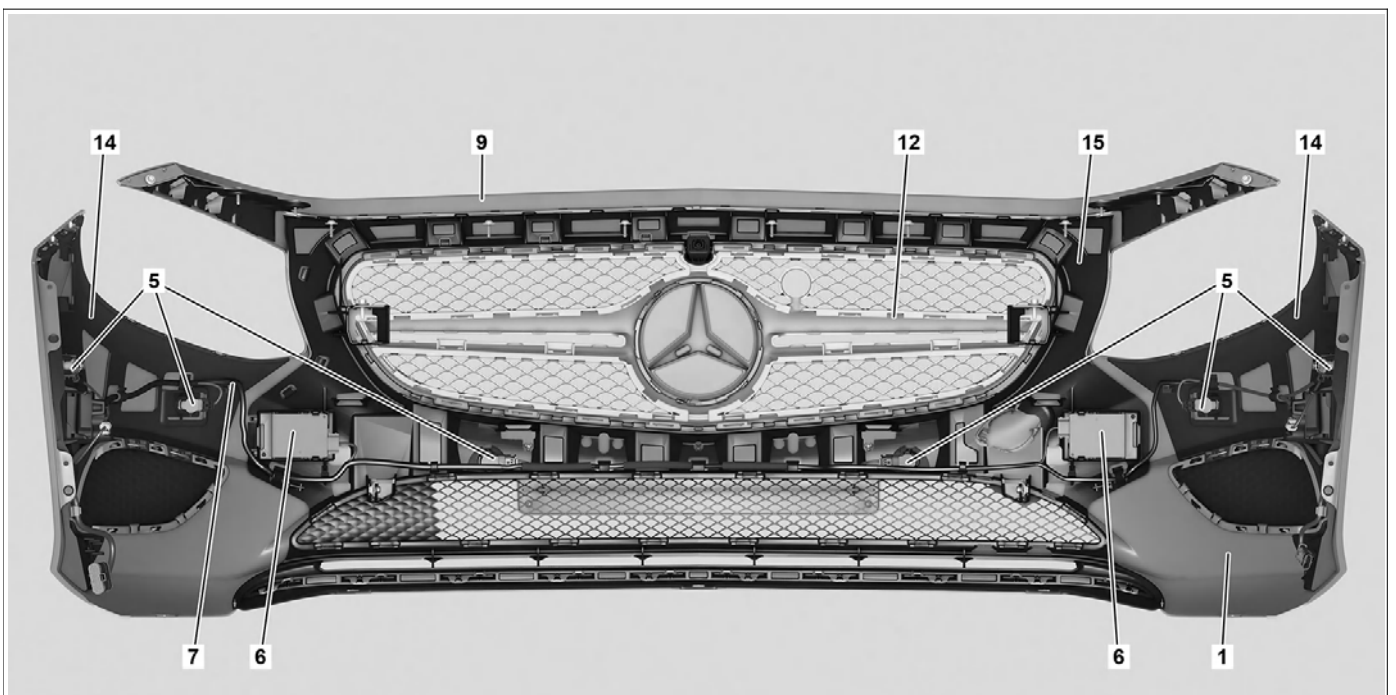


P88.20-4361-09

## Shown on vehicle up to model year 2018

- 1 Front bumper
- 4 Impact absorber
- 8 360° camera, front
- 10 Cover

- 11 Retaining clips
- 12 Radiator trim
- 13 Air duct segment
- 15 Center basic carrier

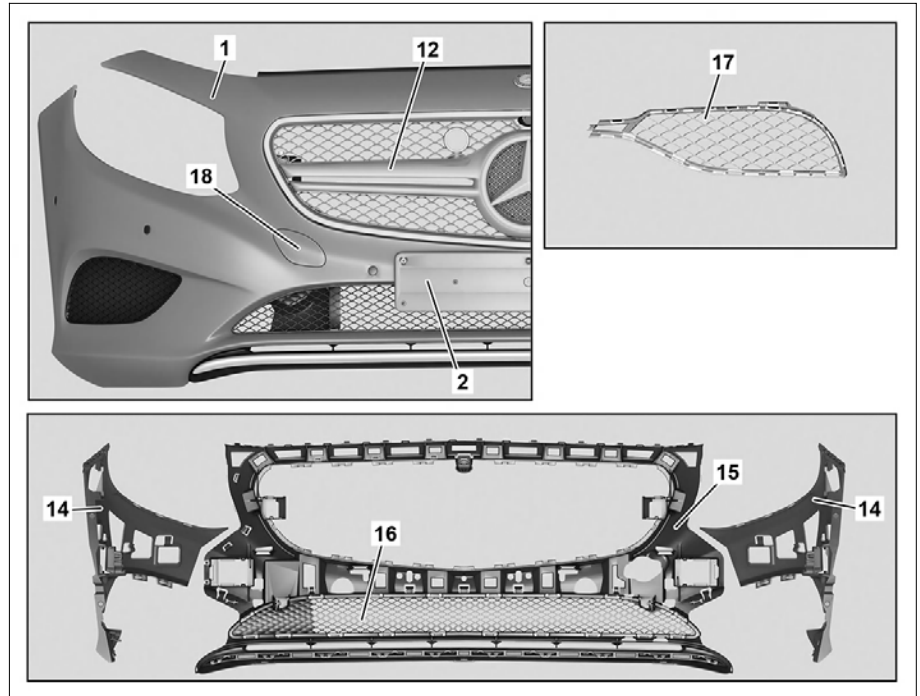


**Shown on vehicle up to model year 2018**

- 1 Front bumper
- 5 Front parking system distance sensors
- 6 Front bumper radar sensors
- 7 Electrical wiring harness
- 9 Reinforcing bar
- 12 Radiator trim
- 14 Carrier
- 15 Center basic carrier










**Shown on vehicle up to model year 2018**

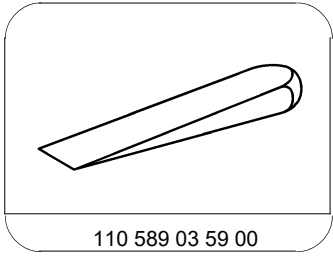
- 1 Front bumper
- 2 Carrier
- 12 Radiator trim
- 14 Carrier
- 15 Center basic carrier
- 16 Center air duct grille
- 17 Air grille
- 18 Tow hook cover



P88.20-4362-06

	<b>Remove</b>		
1	Remove front bumper (1)		AR88.20-P-2000LC
	<b>Disassemble/assemble</b>		
2	Remove license plate number and bracket (2)		
3	Remove pedestrian protection sensors	Model 217 with code U60 (Active Bonnet (Pedestrian protection))	AR91.60-P-0950EWM
4	Remove impact absorber (4) General information on the impact absorber		AH88.20-P-1000-01A
5	Remove front parking system distance sensors (5)		AR54.65-P-0001LF

6.1	Unclip front bumper radar sensors (6)	<p>Model 217 up to model year 2018 with code 233 (DISTRONIC PLUS)</p> <p>Model 217 up to model year 2018 with code 237 (Active Blind Spot Assist)</p> <p>Model 217 up to model year 2018 with code 238 (Active lane keeping Assist)</p> <p>Model 217 up to model year 2018 with code 258 (COLLISION PREVENTION ASSIST)</p> <p>Model 217 up to model year 2018 with code 266 (DISTRONIC PLUS with Steer Assist and Stop &amp; Go Pilot)</p> <p>Model 217 up to model year 2018 with code 268 (Brake Assist System Plus)</p> <p>Model 217 up to model year 2018 with code 269 (Brake Assist PLUS with Cross-Traffic Assist (BAS+Q))</p> <p>Model 217 up to model year 2018 with code 271 (Autonomous brake intervention/pedestrian protection)</p> <p>Model 217 up to model year 2018 with code 300 (PRE-SAFE® Brake)</p> <p> Front bumper radar sensors (6) remain on electrical wiring harness (7).</p>	AR30.30-P-1210LF
6.2	Remove front bumper radar sensor (6)	<p>Model 217 as of model year 2018 with code 258 (COLLISION PREVENTION ASSIST)</p>	AR30.30-P-1210LFM
7	Unclip and remove electrical wiring harness (7) from front bumper (1)		
8	Remove 360° camera (front) (8)	<p>Model 217 with code 501 (360° camera)</p>	AR54.30-P-3001LC
9	Unclip and remove electrical wiring harness of front 360° camera (8) from front bumper (1)	<p>Model 217 with code 501 (360° camera)</p>	
10	Remove reinforcing bar (9)		
11	Remove cover (10)	<p> Depending on the engine variant, a cover (10) can be installed on the left and right side.</p> <p> Mounting wedge</p>	*110589035900
12	Remove retaining clips (11)		
13	Remove radiator grille (12)		
14	Unclip air duct segment (13) and take off		
15	Unclip and remove left and right bracket (14)	<p> Each bracket (14) consists of three parts and is removed a unit.</p> <p> Mounting wedge</p>	*110589035900
16	Unclip and remove center basic bracket (15)	<p> Model 217 with code 772 (AMG styling package - front spoiler, side skirts and rear apron) The center basic carrier (15) is disconnected from the center air duct grille (16).</p> <p> Mounting wedge</p>	*110589035900
17	Remove left air grille (17) and right air grille (17) from front bumper (1)	<p>If installed.</p> <p> Mounting wedge</p>	*110589035900
18	Remove tow hook cover (18)		
19	Assemble in the reverse order		
	<b>Install</b>		
20	Install front bumper (1)		AR88.20-P-2000LC



110 589 03 59 00

Mounting wedge