

MODEL 220

with CODE (550) Trailer hitch

except CODE (772) AMG styling package - front spoiler, side skirts and rear apron

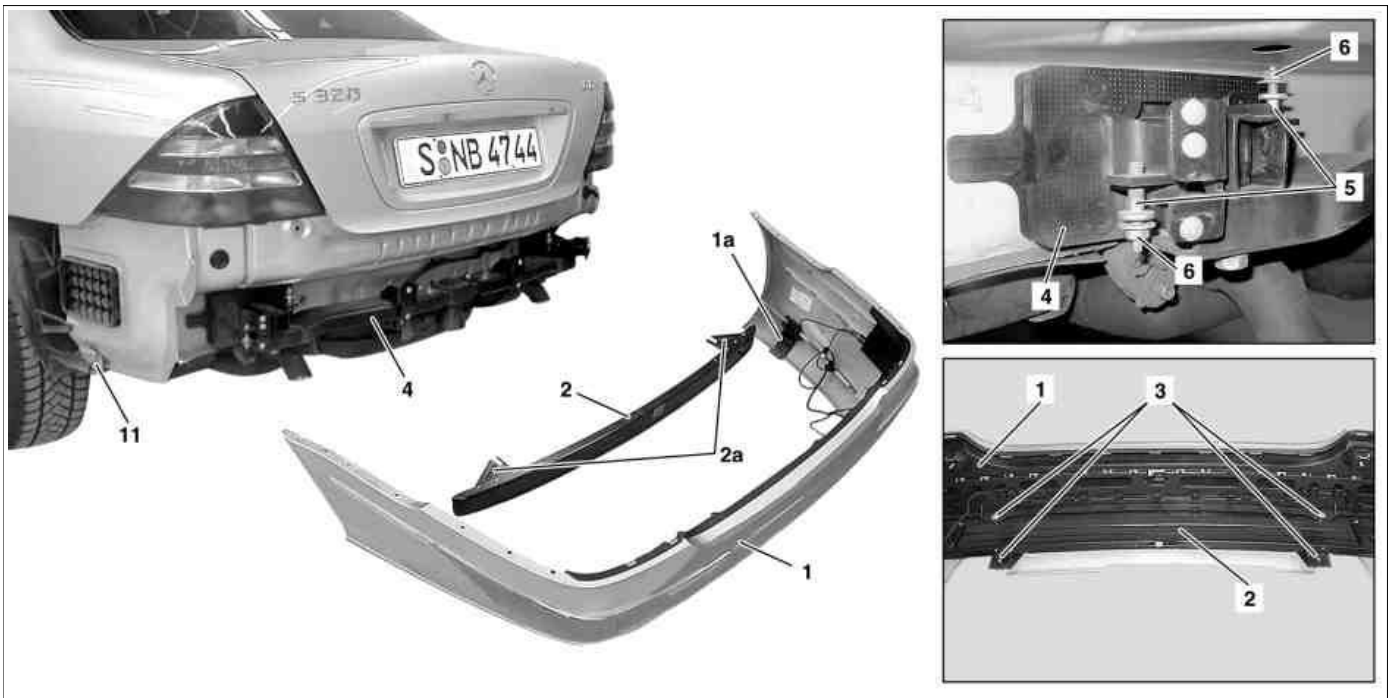
Trailer hitch with removable ball neck

MODEL 220

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Mechanical swing-away trailer hitch



P88.20-2123-09

1 Bumper

1a Bracket

2 Bumper bracket

2a Retaining tabs

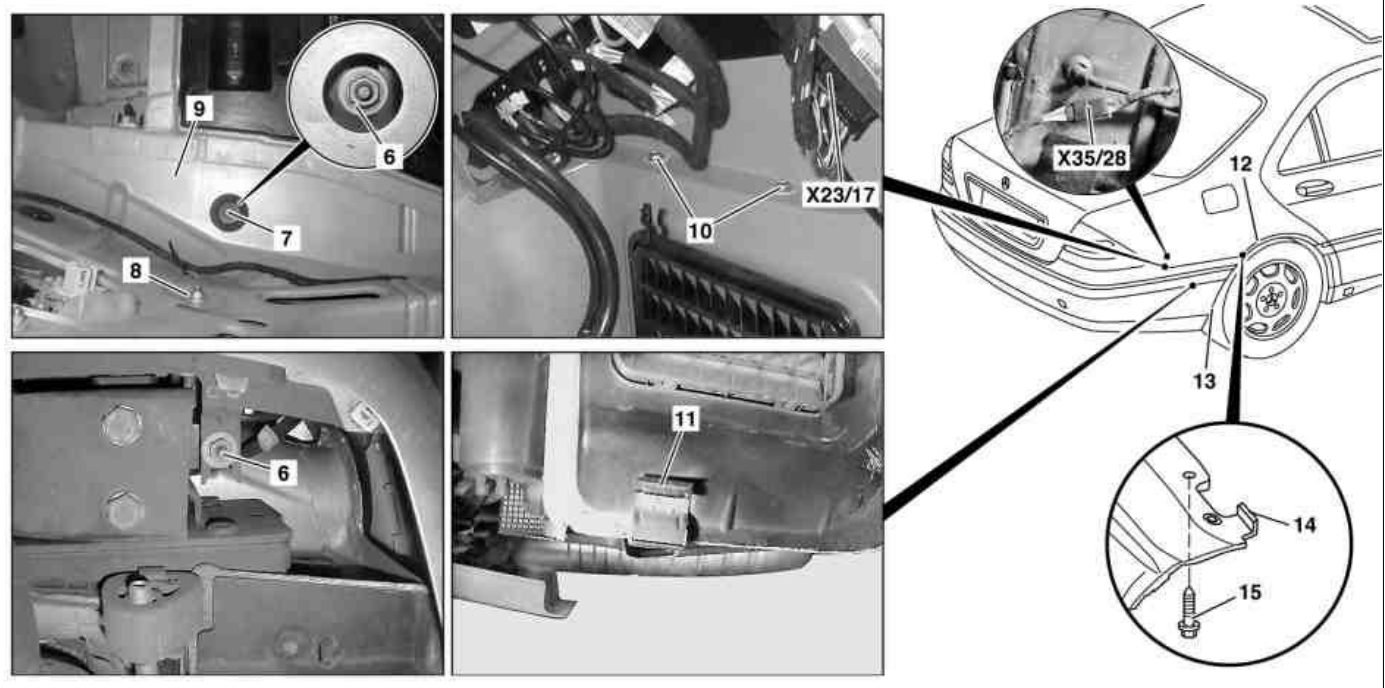
3 Bolts

4 Trailer hitch

5 Collar bolts

6 Nut

11 Guide



P88.20-2496-09

6 Nut

7 Cover

8 Nut

9 Rear crossmember

10 Bolts

11 Guide

12 Edge at rear fender























13 Edge at bumper

14 Catch hook

15 Screw

X23/17 Right emergency call system (TELE AID) backup antenna connector

X35/28 PTS, rear bumper connector

	Removing		
1	Remove trunk lining	 Rear wall paneling can remain in vehicle. Model 220.0/1. Model 220.8.	AR68.30-P-4600M AR68.30-P-4600MP
2.1	Disconnect right emergency call (TELE AID) backup antenna connector (X23/17)	 Only with TELE AID emergency call system (D2B) (code 347) or with TELE AID (code 855).	
3.1	Disconnect PTS, rear bumper connector (X35/28)	 Only with Parktronic system (PTS) (code 220a).	
4	Remove bolt (10)	 On left and right.	
5	Unscrew nuts (8)	 On left and right.	
6	Remove bolt (15)	 On left and right.	
7	Remove covers (7) and loosen nuts (6) 2 to 3 turns	 On left and right.	
8	Completely remove bumper (1) with bumper bracket (2)	 Thereby slightly pull side ends on bumper downward and move catch hooks (14) toward outside Have second person help.	
9	Remove screws (3) and remove bumper bracket (2) from bumper (1)		
	Install		
10	Fit bumper bracket (2) in bumper (1) and screw in screws (3)	 Bolt, bumper to bumper reinforcement	*BA31.11-P-1004-01A
11	Install bumper (1), slide bracket (1a) on left and right into guides (11)	 Thereby slightly pull side ends on bumper downward and hook in catch hooks (14). Have second person help.	
12	Adjust bumper (1) in longitudinal direction	 Push bumper (1) onto collar bolts (5) until the edge of the bumper (13) is flush with the edge of the rear fender (12).	
13	Adjust height of bumper (1)	 Adjust height of bumper (1) by turning collar bolts (5).	
14	Tighten nuts (6) and fit covers (7)	 On left and right.  Nut securing bumper reinforcement to trailer hitch	*BA31.11-P-1005-01A
15	Screw on nuts (8)	 On left and right.	
16	Screw in screws (10)	 On left and right.	
17	Screw in bolts (15)	 Ensure that catch hooks (14) are seated properly on inner edge of rear fender (12).  On left and right.	
18.1	Connect right emergency call (TELE AID) backup antenna connector (X23/17)	 Only with TELE AID emergency call system (D2B) (code 347) or with TELE AID (code 855).	
19.1	Connect PTS, rear bumper connector (X35/28)	 Only with Parktronic system (PTS) (code 220a).	
20	Install trunk paneling	Model 220.0/1. Model 220.8.	AR68.30-P-4600M AR68.30-P-4600MP

Trailer hitch mechanical system

Number	Designation		Model 215, 220
BA31.11-P-1004-01A	Bolt, bumper to bumper reinforcement	Nm	8
BA31.11-P-1005-01A	Nut, bumper reinforcement to trailer coupling	Nm	8