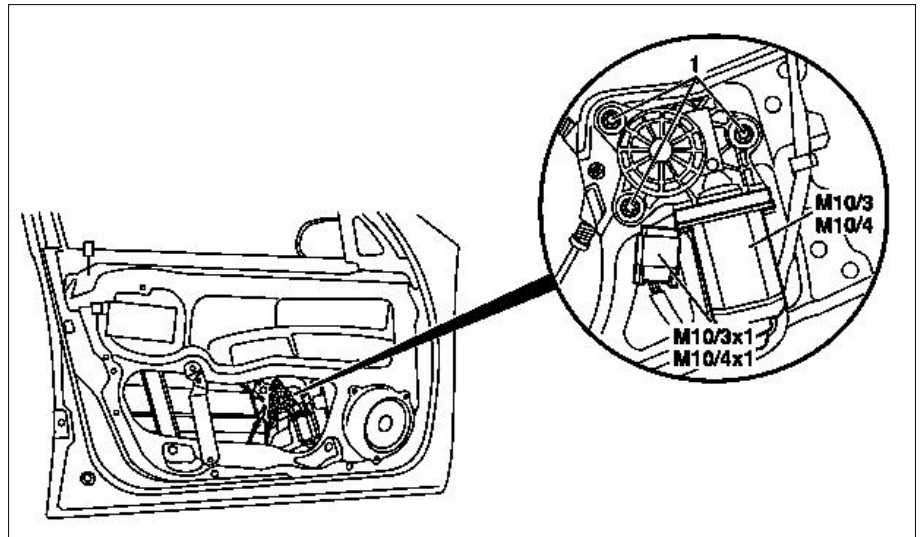


MODEL 220

- 1 Internal Torx drive bolt
- M10/3 Left front power window motor
- M10/3x1 Left front power window motor connector
- M10/4 Right front power window motor
- M10/4x1 Right front power window motor connector

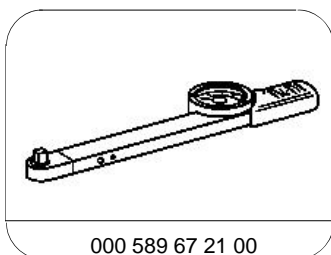


P72.29-2002-05

↕ ↕	Remove, Install		
1	Remove door lining from front door		AR72.10-P-1000M
2	Partially remove insulating mat from inner door panel	i From bottom to top until inner Torx screws (1) are visible	
3	Disconnect left/right power window motor connector (M10/3x1, M10/4x1) from left/right front power window motor (M10/3, M10/4)		
4	Unscrew Torx socket bolts (1)	 Protect motor against falling down 	*000589672100 *000589011000 *BA72.29-P-1001-01A
5	Remove left/right power window motor (M10/3, M10/4) from power window and door	i Before installing grease gear on motor lightly	
6	Install in the reverse order		

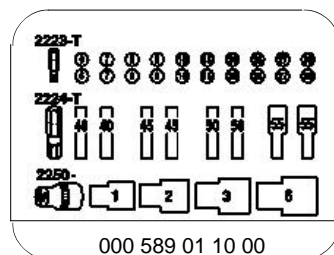
Nm Electric system - side doors

Number	Designation	Model	220
BA72.29-P-1001-01A	Bolt of motor of electric window lifter of front door	NM	5



000 589 67 21 00

Torque wrench



000 589 01 10 00

Internal Torx set