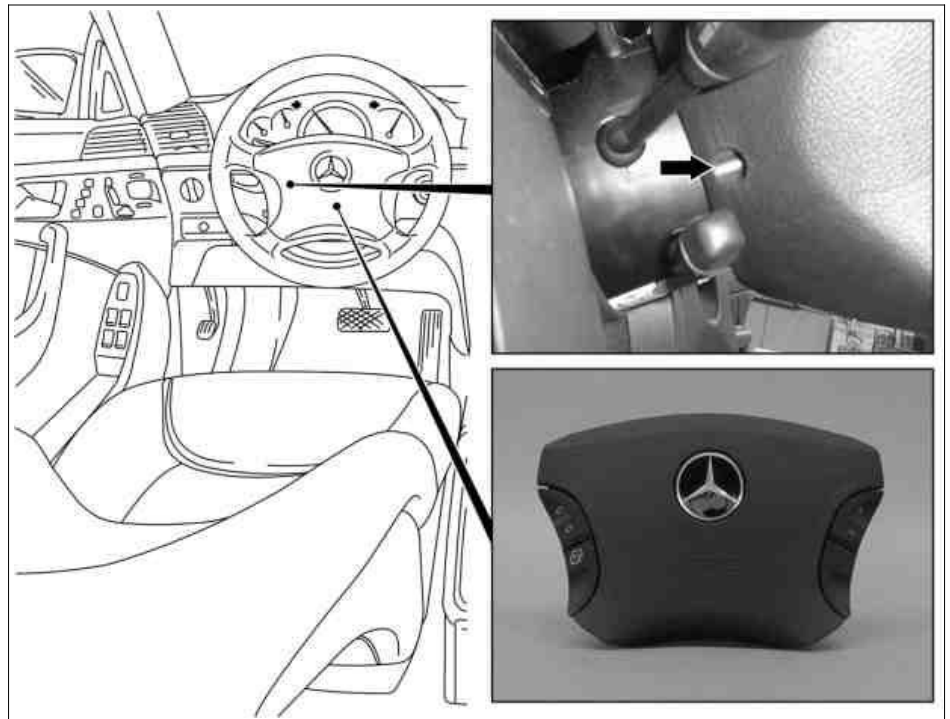


MODEL 215, 220

Shown on model 220

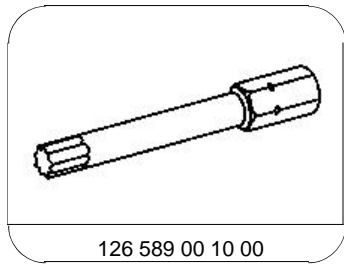


P91.60-2013-06

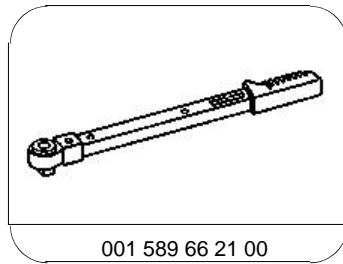
☒ ☒	Remove/install		
⚠ Danger!	Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
Ⓢ	Assessment of airbag and belt tensioner units in accident vehicles		AH91.00-P-0006-01B
Ⓢ	Notes on performing repair, body work and welding on vehicles with airbags and ETR units		AH91.00-P-0002-01M
i	Legal requirements on handling and storing airbags and emergency tensioning retractor units		AH91.00-P-0004-01A
1	Withdraw ignition key		
2	Remove two screws (arrow)	i At the same time hold the airbag unit. Ⓢ Ⓢ Nm	*001589662100 *126589001000 *BA91.60-P-1001-01A
3	Lift off the airbag unit from the steering wheel and detach the plug-in connector from the squib on the gas generator	Ⓢ i Installation: Connector must be heard to engage when being plugged in.	*203589043300
4	Remove airbag unit from steering wheel OS Notes on disposing of airbag and emergency tensioning retractor units Make airbag units unusable	If the airbag unit is replaced, the defective unit must be disposed of correctly: ↓	OS91.00-P-0001-01A AR91.60-P-0611A
5	Install in the reverse order	i Installation: The steering wheel must always be replaced after the driver airbag unit has been triggered.	
6	Check the automatic resetting of the combination switch		
7	AD Read out fault memory Connect STAR DIAGNOSIS and read out fault memory	STAR DIAGNOSIS diagnosis system	AD00.00-P-2000-04A

Nm Airbag

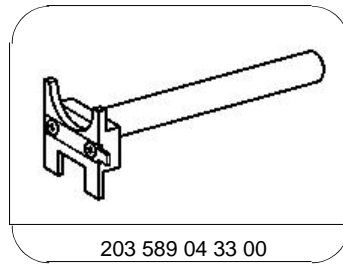
Number	Designation		Model 215	Model 220
BA91.60-P-1001-01A	Bolt, airbag to steering wheel	Nm	8	8



Screwdriver bit



Torque wrench



Removal lever