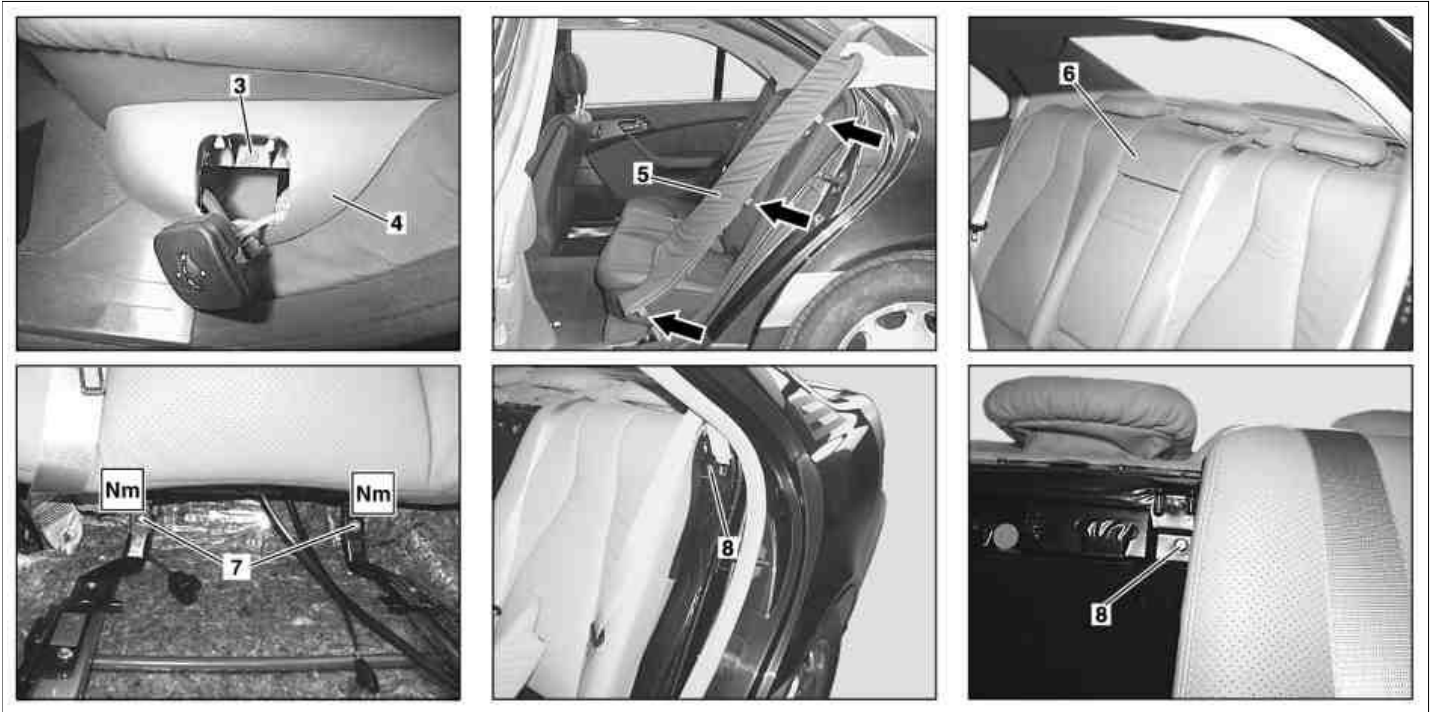


MODEL 220.0 /1 with CODE (223b) Electrically adjustable rear bench seat

- 1 Rear seat cushion  
2 Rear seat backrest



P91.12-2027-11



P91.12-2528-09

- 3 Bolt  
4 Control valve cover  
5 Backrest side paneling  
6 Upholstery on center armrest  
7 Bolts  
8 Bolts

	Remove/Install		
1	Remove rear seat cushion (1).		AR91.12-P-1020M
2	Remove lumbar support control valve for rear seat backrest		AR91.12-P-1670M
3	Unscrew screw (3) and remove cover of control valve (4)		
4	Remove rear door sill molding		
5	Remove rubber door seals	In the area of the backrest side paneling (5).	
6	Remove backrest side paneling (5)	Ensure that retaining clamps (arrows) are seated correctly.	

7	Unlock upholstery above center armrest (6) and pull out upwards	<b>i</b> Unlocking, accessible from above on the left and right.	
8	Unscrew bolts (7) from seat adjuster	<b>Nm</b> Bolt for rear seat backrest to seat adjuster	*BA91.12-P-1001-02C
9.1	Disconnect electrical connector for heated seats	With electric heated seats for left and right rear seat, code 872.	
9.2	Disconnect electrical connector of seat ventilation and heated seats	With seat ventilation for rear seats, code 402a.	
10	Expose pneumatic line from control valve to rear seat backrest		
11	Unscrew bolts (8) and lift up rear seat backrest (2) and remove	<b>Nm</b> Bolt, rear seat backrest to rear wall. <b>i</b> <b>Installation:</b> Check belts and seat belt buckle for clearance.	*BA91.12-P-1002-02C
12	Install in the reverse order		

**Nm** Rear seat backrest

Number	Designation		MODEL 220
BA91.12-P-1001-02C	Bolt for rear seat backrest to seat adjuster	Nm	25
BA91.12-P-1002-02C	Bolt for rear seat backrest to rear wall	Nm	25