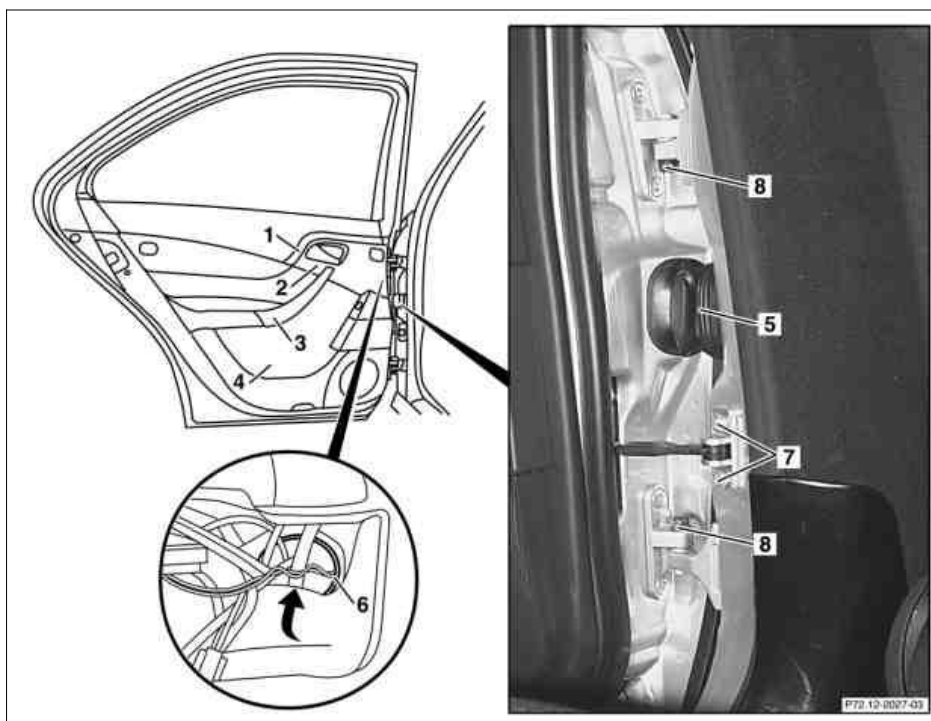


MODEL 220












- 1 Trim strip
- 2 Door control unit cover
- 3 Door handle cover
- 4 Door lining
- 5 Protective tubing
- 6 Line duct
- 7 Bolt
- 8 Nut



P72.12-2023-06

Modification notes

8.5.06	Nut on door hinge	Model 220	*BA72.12-P-1003-01D
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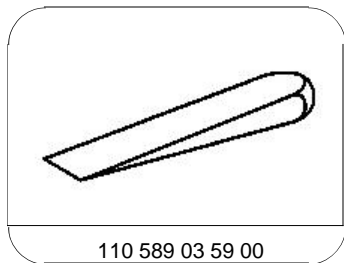
	Remove/install		
1	Press molding strip (1) out of door control unit cover (2) with assembly wedge		*110589035900
2	Remove door handle cover (3) from door handle		
3	Unscrew door control unit cover (2) from door lining (4) and press out with mounting wedge		AR72.12-P-1010M *110589035900
4	Disconnect door control unit connectors and remove cover		
5	Unclip protective hose (5) from B-pillar		
6	Disconnect CL line and electrical connectors from rear door and route through cable duct (6)	 	*110589035900
7	Unscrew screws for door retaining strap (7) from B-pillar		*BA72.12-P-1004-01D
8	Unscrew nuts (8) from door hinges		*BA72.12-P-1003-01D
9	Lift rear door and remove upward, simultaneously pull CL line out of rear door through cable duct (6) together with electrical lines		
10	Set down rear door		Avoid damaging paint
			When replacing a door, carry out seam sealing and cavity preservation
11	Install in the reverse order	  	*129589032100 AR60.00-P-0700-01M *BE60.00-P-1002-01A AR72.12-P-0650M

Test and adjustment values, gap dimensions at hoods, doors and covers

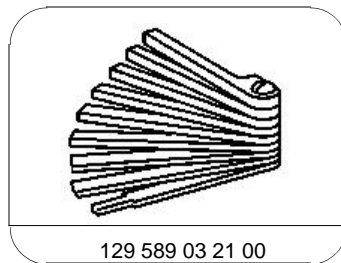
Number	Designation	Model 220.0/1	Model 220.875/878	
BE60.00-P-1002-01A	Gap dimension Front door to A-pillar	Dimension "B" mm	8,0 (±0,5)	6,5 (±0,5)
	Front door to fender	Dimension "H" mm	5,0 (±0,5)	5,0 (±0,5)
	Front door to rear door	Dimension "I" mm	5,0 (±0,5)	-
	Front door to roof	Dimension "C" mm	8,0 (±0,5)	6,5 (±0,5)
	Rear door to top of side section	Dimension "D" mm	5,0 (±0,5)	5,0 (±0,5)
	Rear door to side section, bottom	Dimension "J" mm	5,0 (±0,5)	5,0 (±0,5)
	Fender to A-pillar	Dimension "Q" mm	-	-
	Front door to rear fender	Dimension "P" mm	-	-
	See picture		AR60.00-P-0700-01 M	AR60.00-P-0700-01 MP

 Rear door

Number	Designation		Model 220
BA72.12-P-1003-01D	Nut on door hinge	Nm	25
BA72.12-P-1004-01D	Screw for door holder on body	Nm	14



Wedge tool



Feeler gauge