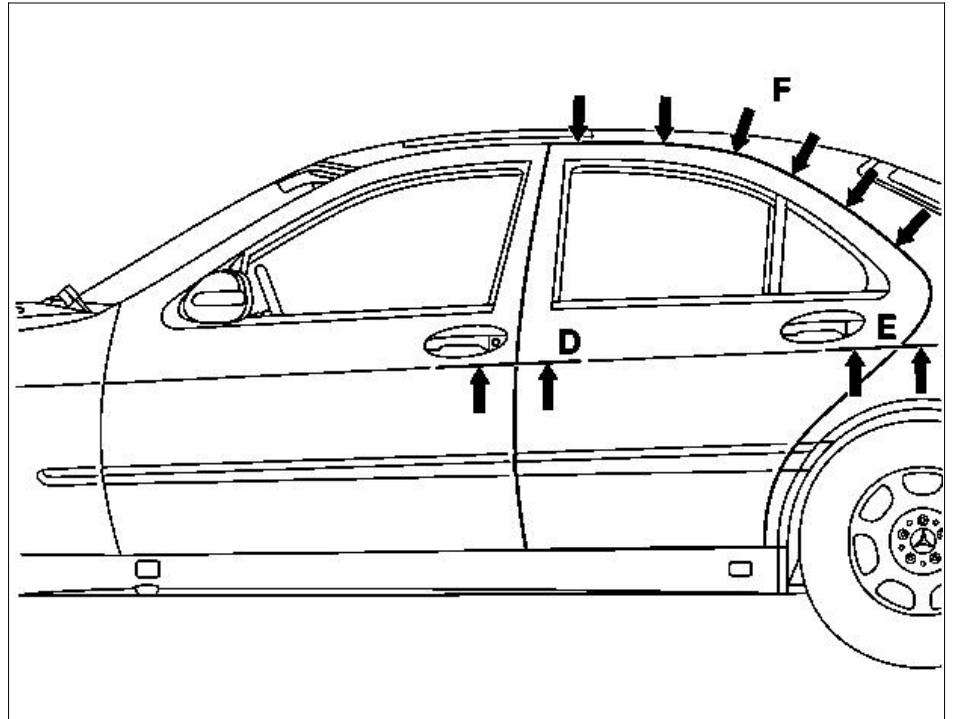


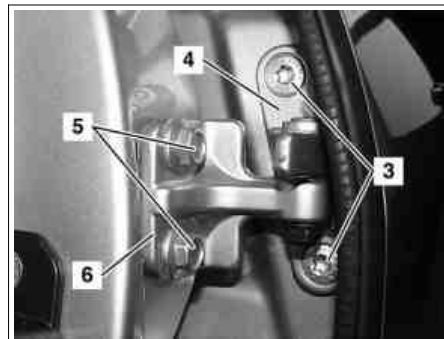
MODEL 220

- D Contour to front door
 E Contour to rear fender
 F Contour to roof paneling and rear pillar

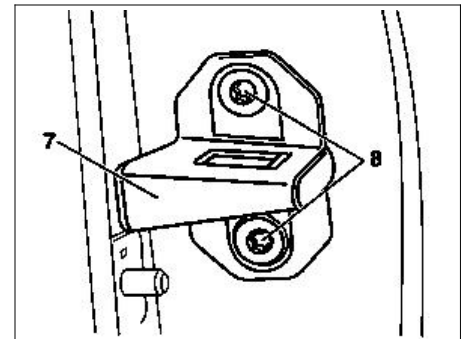


P72.12-2028-06






- 3 Screws for hinge on inner door panel
 4 Hinge on inner door panel
 5 Screws for hinge on body
 6 Hinge on body
 7 Striker eye
 8 Screws for striker eye



P72.12-2029-01



P72.10-0022-01

Adjust			
1	Remove striker eye (7)		
2	Inspect sizes of gaps at door all round	 Gap dimensions on hoods, doors and lids	*129589032100 AR60.00-P-0700-01M *BE60.00-P-1002-01A *BA72.12-P-1001-01D
3	Loosen screws (5) from B-pillar, adjust gap dimension by moving rear door	 Loosen screws (5) only until it is possible to move the rear door	*BA72.12-P-1002-01D
4	Loosen screws (3) on inner door panel and adjust rear door contour on hinge side by moving rear door	 Loosen screws (5) only until it is possible to move the rear door  Door paneling (D) should be flush with front door contour or should be located max. 1 mm deeper	*BA72.12-P-1002-01D
5	Install striker eye (7)	Tighten screws (8) so that it remains possible to move the striker eye (7)	
6	Completely close rear door and adjust contour on striker eye (7) by moving striker eye (7)	The door paneling (E) should be flush with rear fender paneling or should extend max. 1 mm.	
7	Tighten screws (8) on striker eye (7)		*BA72.12-P-1006-01D

8	Check contour and fit at window frame (F) in relation to roof paneling and rear pillar, adjust if necessary	i The outer contour of the window frame should be flush with the roof paneling.	
9	Check door for easy motion		

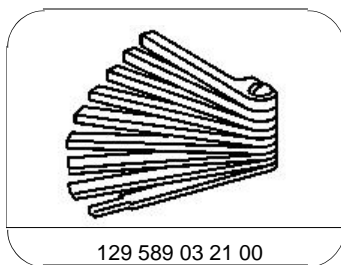
Test and adjustment values, gap dimensions at hoods, doors and covers

Number	Designation			Model 220.0/1	Model 220.875/878
BE60.00-P-1002-01A	Size of gap Front door to A-pillar	Dimension "B"	mm	8.0 (±0.5)	6.5 (±0.5)
	Front door to fender	Dimension "H"	mm	5.0 (±0.5)	5.0 (±0.5)
	Front door to rear door	Dimension "I"	mm	5.0 (±0.5)	-
	Front door to roof	Dimension "C"	mm	8.0 (±0.5)	6.5 (±0.5)
	Rear door to top of side section	Dimension "D"	mm	5.0 (±0.5)	5.0 (±0.5)
	Rear door to lower side section	Dimension "J"	mm	5.0 (±0.5)	5.0 (±0.5)
	Fender to A-pillar	Dimension "Q"	mm	-	-
	Front door to rear fender	Dimension "P"	mm	-	-
	Fig. see			AR60.00-P-0700-01 M	AR60.00-P-0700-01 MP

Nm Rear door

Number	Designation		Model 220
BA72.12-P-1001-01D	Screw for door hinge on B-pillar	Nm	35
BA72.12-P-1002-01D	Screw for door hinge on inner door panel	Nm	35
BA72.12-P-1006-01D	Bolt to striker eye	Nm	25

Special tools



Feeler gauge