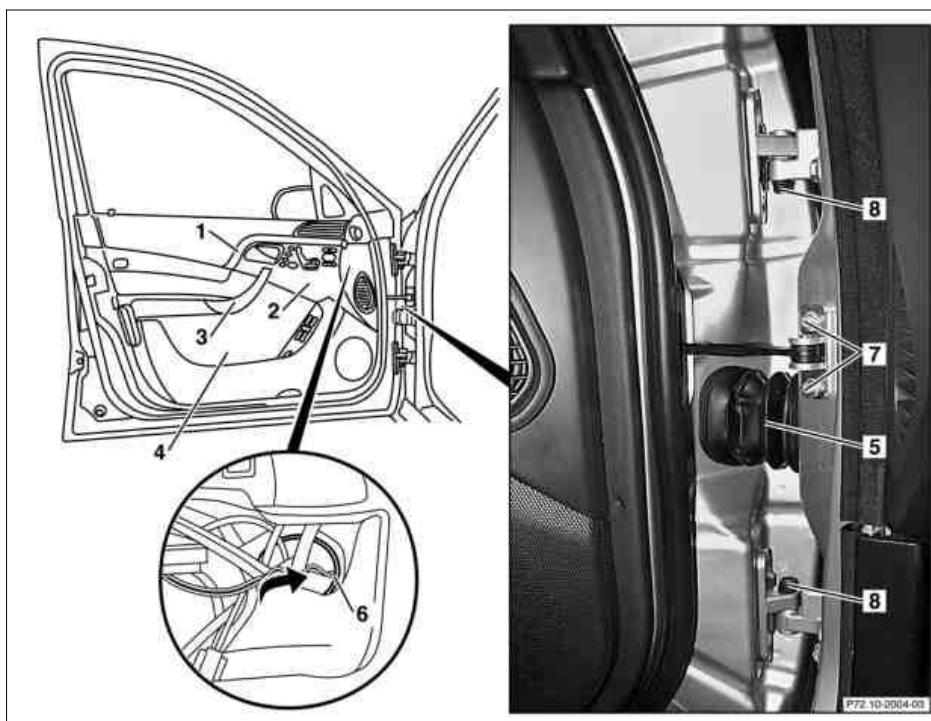


MODEL 220











- 1 Trim strip
- 2 Door control unit cover
- 3 Door handle cover
- 4 Door lining
- 5 Protective tubing
- 6 Cable duct
- 7 Screw for door retaining strap
- 8 Nut for door hinge






P72.10-0578-06

Modification notes

28.3.07	Notes on replacing a door added		
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	Remove/install		
1	Press molding strip (1) out of door control unit cover (2) with assembly wedge		*110589035900
2	Remove door handle cover (3) from door handle		
3	Unscrew screws from door control unit cover (2) and press door control unit cover (2) off of front door liner (4) with assembly wedge	 Except CODE (Z07) Top protection except CODE (Z04) Light armoring 	AR72.10-P-1000M *110589035900
4	Disconnect connectors from door control unit and remove paneling		
5	Unclip protective hose (5) from A-pillar		
6	Remove CL line and electrical connectors from front and route through wiring duct (6)	 Remove door lining from inner door panel in area of cable and connectors with assembly wedge. 	*110589035900
7	Unscrew bolts on door retaining strap (7) from A-pillar		*BA72.10-P-1004-01E
8	Unscrew nuts (8) from door hinges	 Remove door with aid of second person, avoid damaging paint. 	*BA72.10-P-1004-01E
9	Lift front door and remove upward, simultaneously pull CL line out of front door through cable duct (6) together with electrical lines		
10	Set down front door	 Avoid damaging paint When replacing a door ↓ When replacing a door, perform seam sealing and cavity preservation. Check rubber seal for corrosion and clean if necessary	

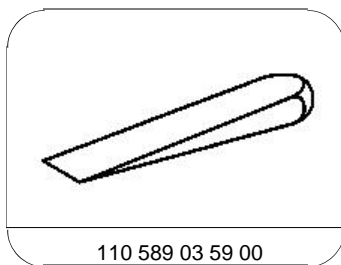
		Treat door frame in area of contact surface of rubber seal with MB preservative	*BR00.45-Z-1003-05A
11	Install in the reverse order	  Following installation, check gap dimensions throughout . Gaps on hoods, doors and lids.  If applicable, adjust front door	*129589032100 AR60.00-P-0700-01M *BE60.00-P-1002-01A AR72.10-P-0550M

Test and adjustment values, gap dimensions at hoods, doors and covers

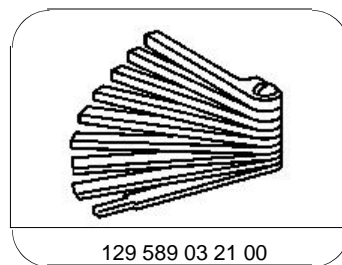
Number	Designation	Model 220.0/1		Model 220.875/878	
		Dimension	mm	Dimension	mm
BE60.00-P-1002-01A	Gap dimension Front door to A-pillar	Dimension "B"	8.0 (±0.5)	6.5 (±0.5)	6.5 (±0.5)
	Front door to fender	Dimension "H"	5.0 (±0.5)	5.0 (±0.5)	5.0 (±0.5)
	Front door to rear door	Dimension "I"	5.0 (±0.5)	-	-
	Front door to roof	Dimension "C"	8.0 (±0.5)	6.5 (±0.5)	6.5 (±0.5)
	Rear door to top of side section	Dimension "D"	5.0 (±0.5)	5.0 (±0.5)	5.0 (±0.5)
	Rear door to side section, bottom	Dimension "J"	5.0 (±0.5)	5.0 (±0.5)	5.0 (±0.5)
	Fender to A-pillar	Dimension "Q"	-	-	-
	Front door to rear fender	Dimension "P"	-	-	-
	See picture		AR60.00-P-0700-01M	AR60.00-P-0700-01MP	

 **Front door**

Number	Designation		Model 220
BA72.10-P-1003-01E	Nut on door hinge	Nm	25
BA72.10-P-1004-01E	Screw for door holder on body	Nm	14



Mounting wedge



Feeler gauge

Repair materials

Number	Designation	Order number
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