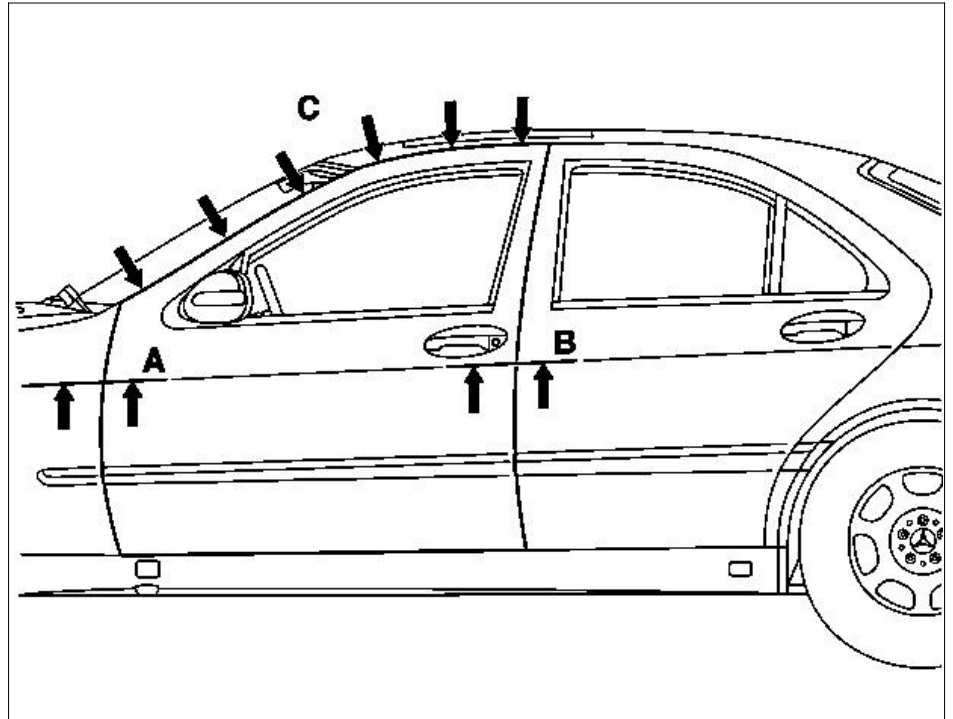
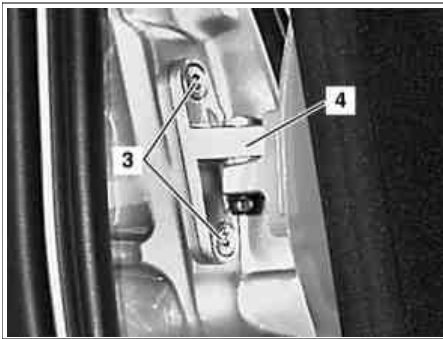


MODEL 220

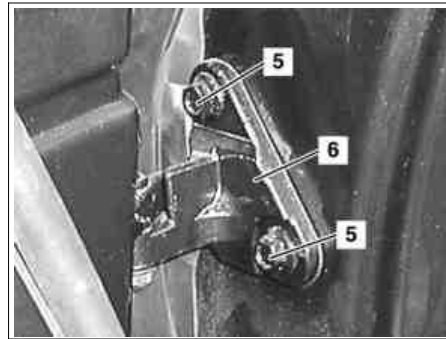
- A Contour to front fender
 B Contour to rear door
 C Contour to A-pillar and roof paneling



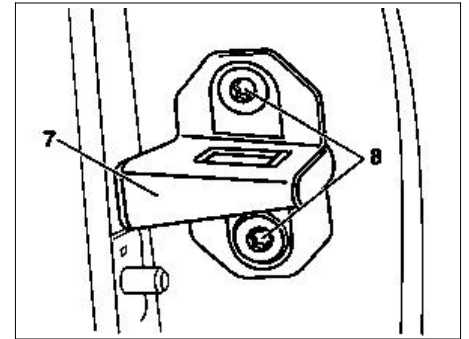
P72.10-2008-06



P72.10-2010-01



P72.10-2009-01









P72.10-0022-01

- 3 Bolts
 4 Hinge on inner door panel

- 5 Bolts
 6 Hinge on body

- 7 Striker eye
 8 Bolts

	Inspect, set		
1	Remove striker eye		
2	Inspect sizes of gaps at door all round	 Gap dimensions on hoods, doors and lids	*129589032100 AR60.00-P-0700-01M *BE60.00-P-1002-01A *BA72.10-P-1001-01E
3	Loosen bolts (5) from A-pillar and adjust gap dimension by moving front door	 Loosen bolts (5) only until it is possible to move the front door	*BA72.10-P-1001-01E
4	Loosen bolts (3) from inner door panel and adjust driver's door contour on hinge side by moving front door.	 Loosen bolts (3) only until it is possible to move the front door. Door paneling (A) should be flush with contour of front fender or should be located max. 1 mm deeper.	*BA72.10-P-1002-01E
5	Install striker eye (7)	 Tighten only so that it remains possible to move the striker eye (7)	
6	Completely close front door and adjust contour on striker eye by moving striker eye (7)	 Door paneling (B) should be flush with rear door or should extend max. 1 mm.	
7	Tighten bolts (8) on striker eye (7)		*BA72.10-P-1006-01E

8	Check contour and fit at window frame (C) in relation to roof paneling and front wall pillar, adjust if possible	i The outer contour of the window frame should be flush with the roof paneling.	
9	Check door for easy motion		

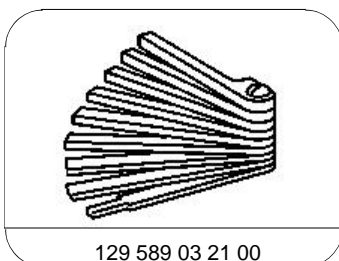
Test and adjustment values, gap dimensions at hoods, doors and covers

Number	Designation			Model 220.0/1
BE60.00-P-1002-01A	Gap dimension	Front door to A-pillar	Dimension "B"	mm 8.0 (±0.5)
		Front door to fender	Dimension "H"	mm 5.0 (±0.5)
		Front door to rear door	Dimension "I"	mm 5.0 (±0.5)
		Front door to roof	Dimension "C"	mm 8.0 (±0.5)
		Rear door to upper side section	Dimension "D"	mm 5.0 (±0.5)
		Rear door to lower side section	Dimension "J"	mm 5.0 (±0.5)
		Fender to A-pillar	Dimension "Q"	mm -
		Front door to rear fender	Dimension "P"	mm -
		Fig., see		AR60.00-P-0700-01 M

Nm Front door

Number	Designation	Model 220	
BA72.10-P-1001-01E	Bolt, door hinge to A-pillar	Nm	35
BA72.10-P-1002-01E	Bolt, door hinge to inner door panel	Nm	35
BA72.10-P-1006-01E	Bolt to striker eye	Nm	25

Special tools



Feeler gage