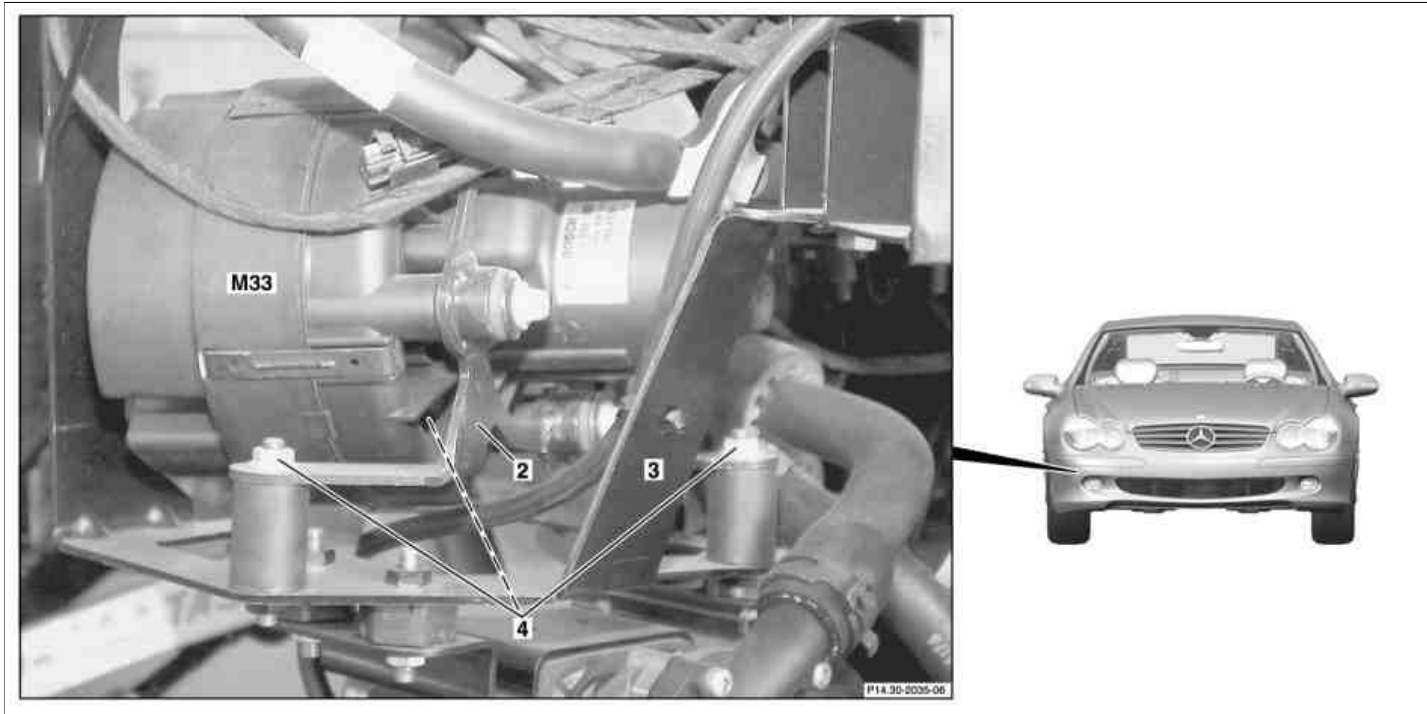


ENGINE 113.991 in MODEL 215.374, 220.074 /174
ENGINE 113.992 in MODEL 230.474
ENGINE 113.995 in MODEL 230.472



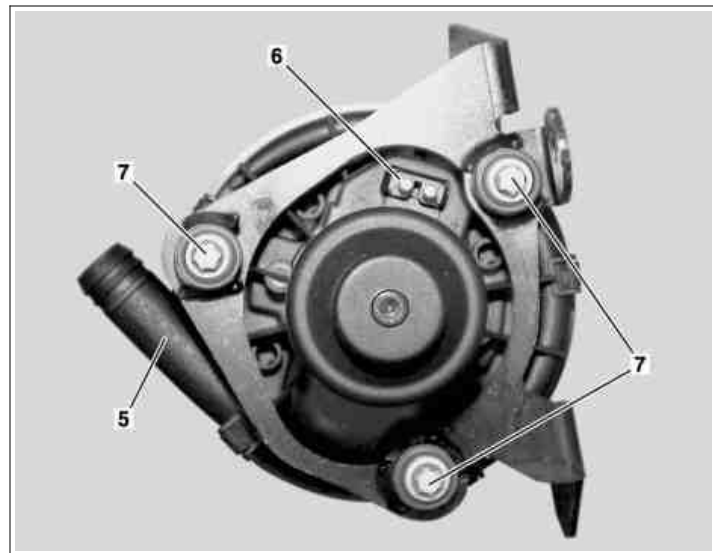
P14.30-2036-09

Shown on model 230.474

- 2 Air pump mount
- 5 Hose connection
- 6 Electrical connection
- 7 Torx bolts






- 3 Bracket
- 4 Nuts

M33 Electric air pump



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☒ ☒	Remove/install	
⚠ Danger!	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between the columns of the lifting platform and position the four support plates at the lifting platform support points specified by the vehicle manufacturer.
1	Remove engine compartment paneling below radiator on outer right	<p>i Engine compartment paneling radiator on outside left and right can be pulled out of bumper and radiator engine compartment paneling. Can be removed separately.</p> <p>Model 230</p>
		AS00.00-Z-0010-01A
		AR61.20-P-1105R

		Model 215, 220	AR61.20-P-1105M
2	Unbolt electric air pump (M33) from bracket (3) together with air pump mount (2)	 Unscrew nuts (4) from threaded bolts for this purpose. 	*BA14.30-P-1005-01A
3	Lift out electric air pump (M33)		
4	Detach air injection hose at hose fitting (5) from the electric air pump (M33)		
5	Unplug connector of electrical connection (6) at electric air pump (M33)		
6	Detach electric air pump (M33) from air pump mount (2)	 Installation: Inspect rubber bearing bushes for damage.  Unscrew torx bolts (7) at the electric air pump (M33) for this purpose. 	*BA14.30-P-1004-01A
7	Install in the reverse order		

 **Air pump**

Number	Designation	Engine 113.990/ 991/992 995
BA14.30-P-1004-01A	Bolt connecting air pump to bracket	Nm 7.6
BA14.30-P-1005-01A	Nut connecting air pump bracket to body	Nm 4