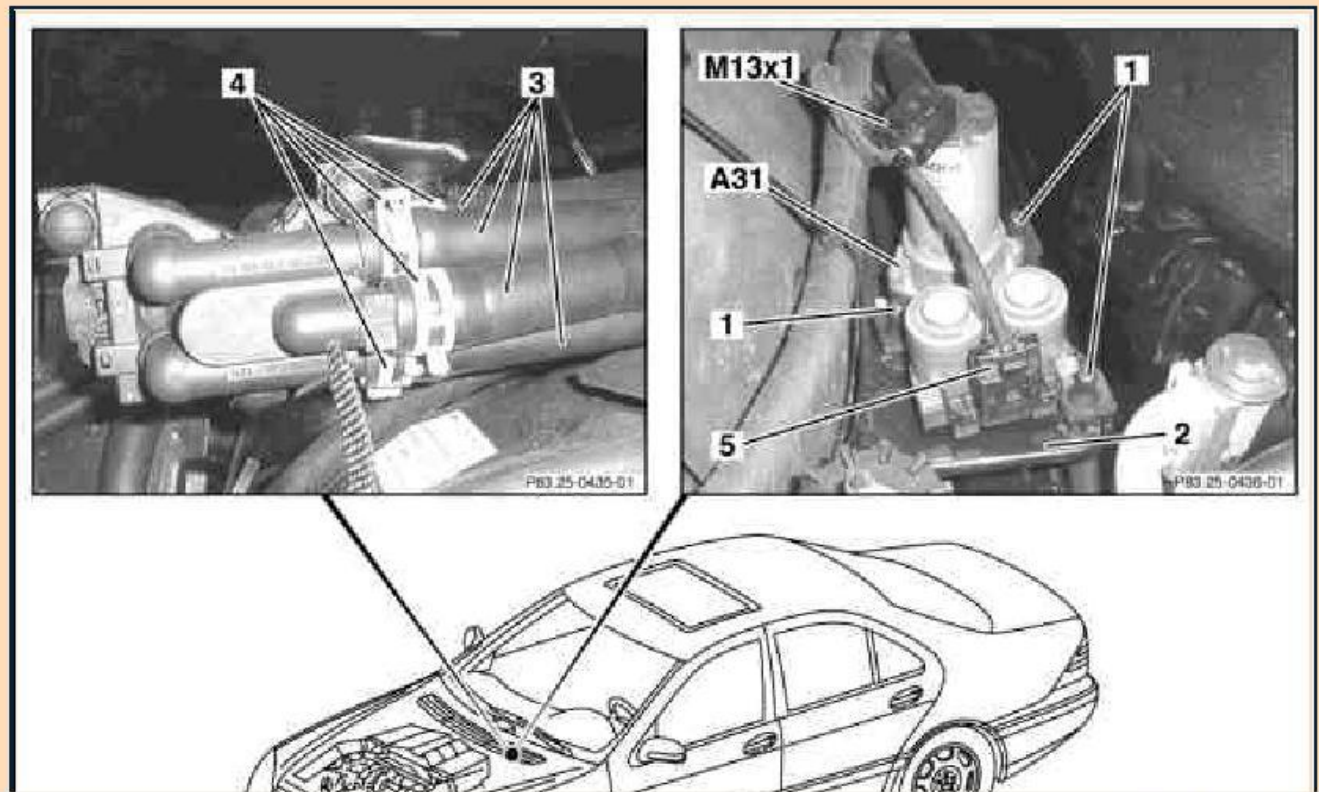


AR83.25-P-1160M	Removing and installing front duovalve/coolant circulation pump compact unit	23.10.97
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MODEL 215, 220

- 1 Rubber mount
- 2 Retaining plate
- 3 Hot water hose
- 4 Hose clamp
- 5 Duovalve connector
- A31 Heater supply unit
- M13x1 Coolant circulation pump connector





MODEL 220 with CODE (582) Rear air conditioning

- 1 Nut
- 2 Heater hose
- 3 Hose clamp
- 4 Rubber mount
- 5 Duovalve connector
- 6 Coolant circulation pump connector
- A31/1 Rear auxiliary heater supply unit

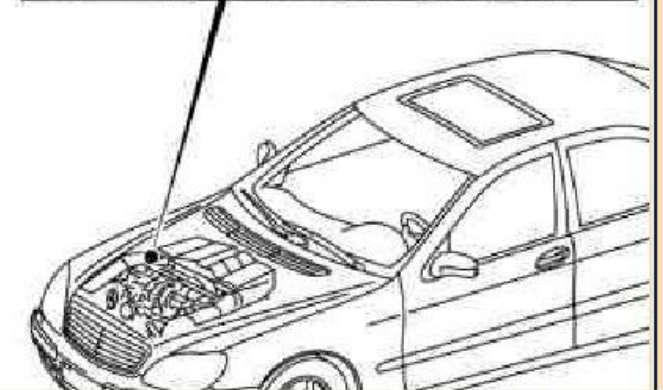
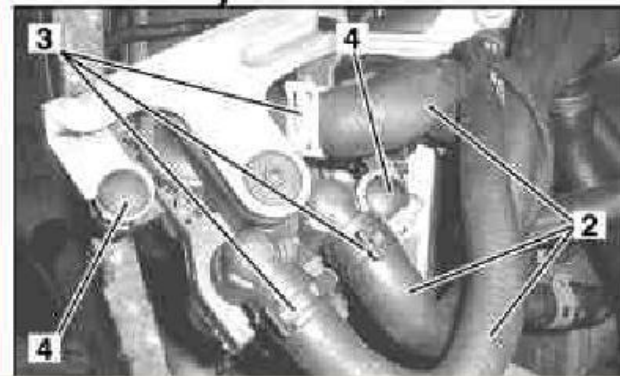
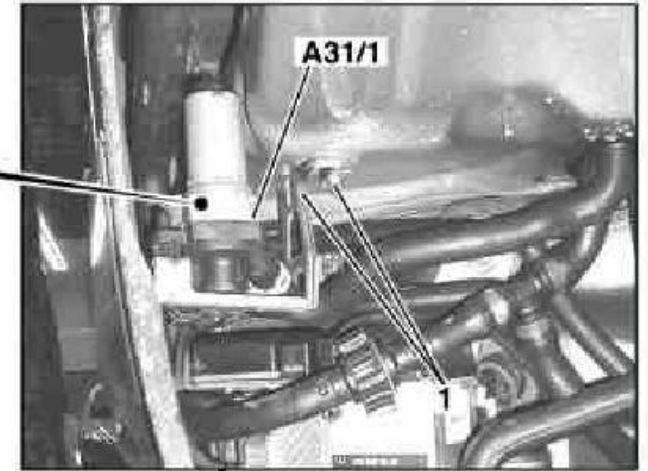


Diagram of coolant circuit engine 113

All except engine 113.944

- 1 2-stage cap
- 2 Coolant expansion reservoir with silicagel tank
- 3 Radiator
- 4 Coolant thermostat (position engine at normal operating temperature)
- 5 Coolant pump
- 6 Oil-water heat exchanger to oil filter
- 7 Vent line to coolant expansion reservoir
- 8 Heating system heat exchanger
- A31 Heating system delivery unit
- A31y2 Left duovalve
- A31y2 Right duovalve
- A Coolant return flow
- B Coolant feed
- C Bypass mode temperature < 87° C

