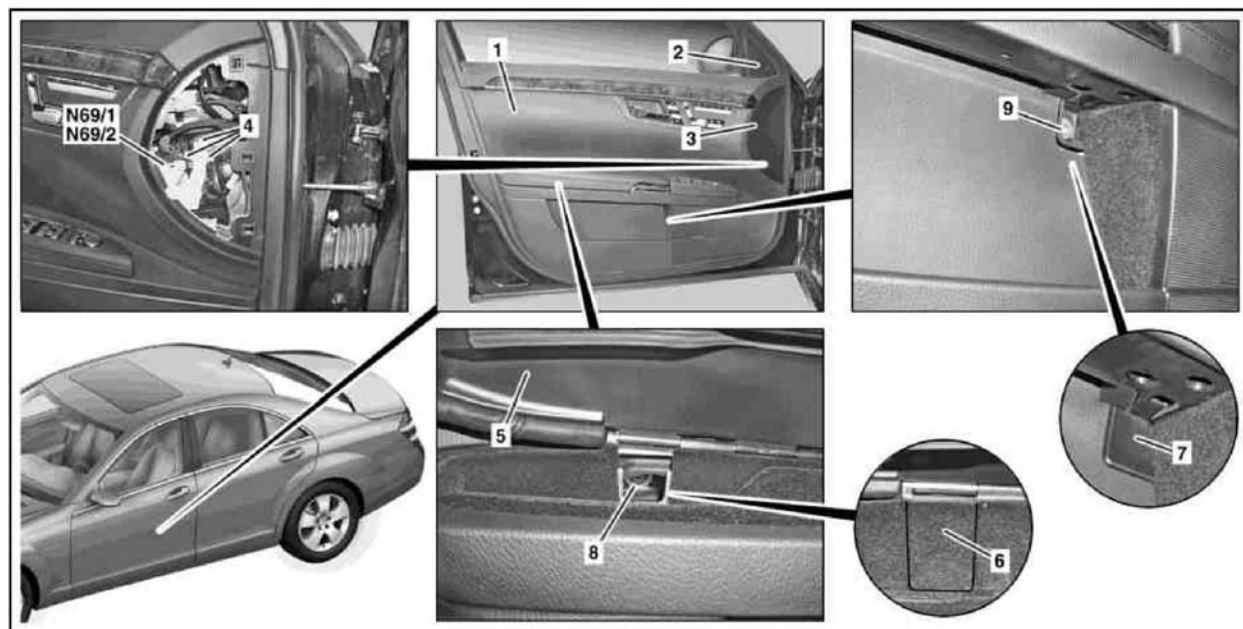


Front Door Panel: Removal and Replacement

AR72.10-P-1000SX Remove/Install Front Door Lining

AR72.10-P-1000SX Remove/Install Front Door Lining
 - except CODE (Z07) Top protection



- 1 Door lining
- 2 Mirror triangle cover
- 3 Cover
- 4 Connector

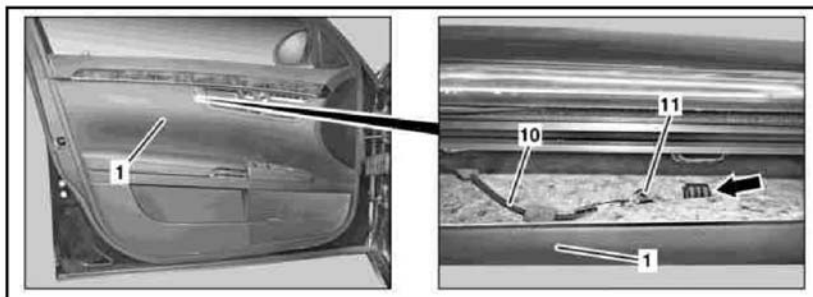
- 5 Armrest
- 6 Cap
- 7 Cap
- 8 Bolt

- 9 Bolt
- N69/1 Door control unit front left
- N69/2 Door control unit front right

P72.10-3240-09

Component Identification

- 1 Door lining
- 10 Bowden cable
- 11 Door opener



P72.10-3241-04

Component Identification

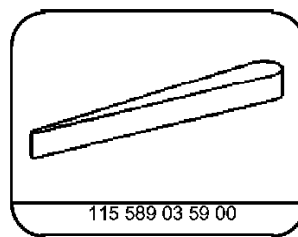
	Remove/install		
1	Wind crank window fully down		
2	Loosen mirror triangle cover (2) and lay down to side with line connected.		*115589035900
3	Remove cover (3) from door lining (2)		*115589035900
4	Disconnect connector (4) from left front door control module (N69/1) or right front door control module (N69/2)		
5	Open armrest (5).		
6	Slide cover (6) upward and remove		
7	Unclip covering (7)		
8	Unscrew bolts (8, 9)	 Installation: Apply screw securing agent to bolt threads (8, 9). Loctite 262	*115589035900 *BA72.10-P-1009-01Q *BR00.45-Z-1059-02A
9	Press door lining (1) on mounting clips off of inner door panel	Move long wedge directly onto each mounting clips and ensure that retaining lugs on mounting clips do not tear out of door lining (1). 	*115589035900
10	Remove door lining (1) upward out of guide (arrow) until Bowden cable (10) is accessible.		
11	Unhook Bowden cable (10) from inner door opener (11)		
12	Remove door lining (1)		
13	Install in the reverse order		

Steps 1 - 13

Front door

Number	Designation	Model
		221
BA72.10-P-1009-01Q	Bolt, door lining to door module	Nm 8

Front Door



115 589 03 59 00

Long wedge

Special Tools

Repair materials

Number	Designation	Order number
BR00.45-Z-1059-02A	Loctite 262	Henkel Loctite Deutschland GmbH Arabellastrasse 17 81925 München Germany Tel. +49 899268-0 Fax + 49 899101978 www.Loctite.de

Repair Materials