

1 Tandem pump

3 Threaded opening

Fixing arm

4

2 Pulsation damper

XX	Remove/install		
i	Notes on Active Body Control suspension		AH32.50-P-0001-01N
1.1	Remove tandem pump (1)	Engine 156, 273.961	AR46.30-P-0500SY
		Engine 273.922	
		Engine 275 except 275.953 in model 216	AR46.30-P-0500SYA
		Engine 275.953 in model 216	
4.0	Demons Active Dedu Control Invitre dia summ	Engine 629	
1.2	Remove Active Body Control hydraulic pump	Engine 157, 278	AR32.50-P-0030MMB
2	Clean the area around the pulsation damper (2)		
3	Clamp tandem pump (1) or hydraulic pump in vise by fixing arm (4) so that pulsation damper (2) points toward floor	The pulsation damper (2) should always be detached from the tandem pump (1) or from the hydraulic pump with the threaded opening (3) facing down, otherwise dirt will enter the tandem pump (1) or hydraulic pump. In the event of noncompliance this can lead to the failure of the ABC system.	
4	Unscrew pulsation damper (2) from tandem pump or hydraulic pump	i Installation: Pay attention to correct seat of the sealing ring.	*BA32.50-P-1010-01B
⊯°0S	Notes on scrapping gas-filled hydraulic components		OS00.00-P-1000-01A
5	Install in the reverse order		

Nm Active Body Control suspension

Number	Designation	Model 216	Model 221
BA32.50-P-1010-01B	Pulsation damper to tandem pump/hydraulic pump Nm	45	45