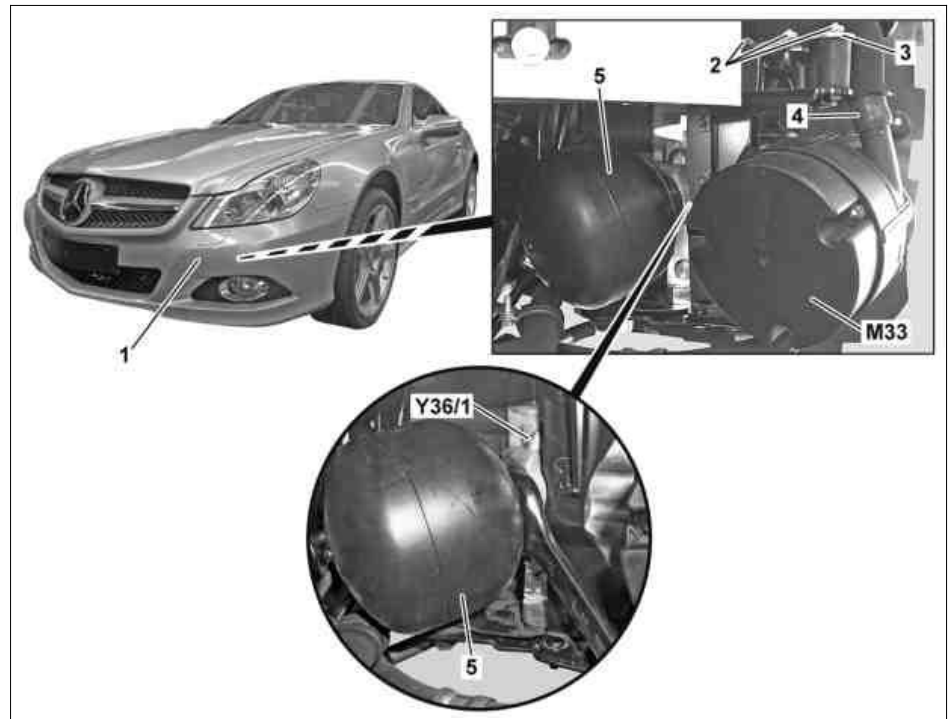


**MODEL 230.456 with CODE (487) Active Body Control (ABC)**  
**MODEL 230.470 /471 /472 /477**  
**MODEL 230.479 as of model year 2006**  
**MODEL 216, 221, 231 with CODE (487) Active Body Control (ABC)**

Illustrated on model 230.479

5 Pressure reservoir

Y36/1 ABC front axle valve unit



P32.50-2304-06

		<b>Remove/install</b>	
1		Remove front axle ABC valve unit (Y36/1) with pressure reservoir (5)	Model 230 <b>Model 216, 221</b> Model 231 AR32.50-P-0001RX AR32.50-P-0001SX AR32.50-P-0001RK
2		Clamp front axle ABC valve unit (Y36/1) with pressure reservoir (5) into vise	Use protective jaws.
3		<b>Clean</b> Clean the area surrounding the pressure reservoir separation point (5) and the front axle ABC valve unit (Y36/1)	Before opening the front axle ABC valve unit (Y36/1) the area surrounding the separation point is to be thoroughly cleaned. Only use clean, lint free rags and cleaner free of mineral oil.
4		Undo pressure reservoir (5) from front axle ABC valve unit (Y36/1) and remove	*BA32.50-P-1006-01B *BA32.50-P-1026-01A *BA32.50-P-1002-01C *221589010900 OS00.00-P-1000-01A OS32.30-P-0620-01A
5		Notes on scrapping gas-filled hydraulic components Disposing on spring actuator	
5		Install in the reverse order	

**Active Body Control suspension**

Number	Designation	Model 216	Model 221

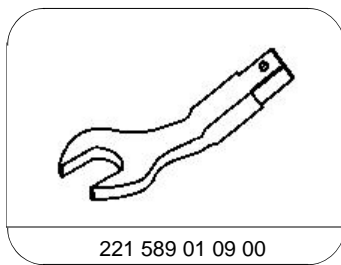
BA32.50-P-1006-01B	Front axle pressure reservoir to valve unit	Nm	80	80
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**Nm Active Body Control suspension**

Number	Designation		Model 230
BA32.50-P-1026-01A	Front axle pressure reservoir to valve unit	Nm	80

**Nm Active Body Control suspension**

Number	Designation		Model 231
BA32.50-P-1002-01C	Front axle pressure reservoir to valve unit	Nm	80



Plug in open-end wrench